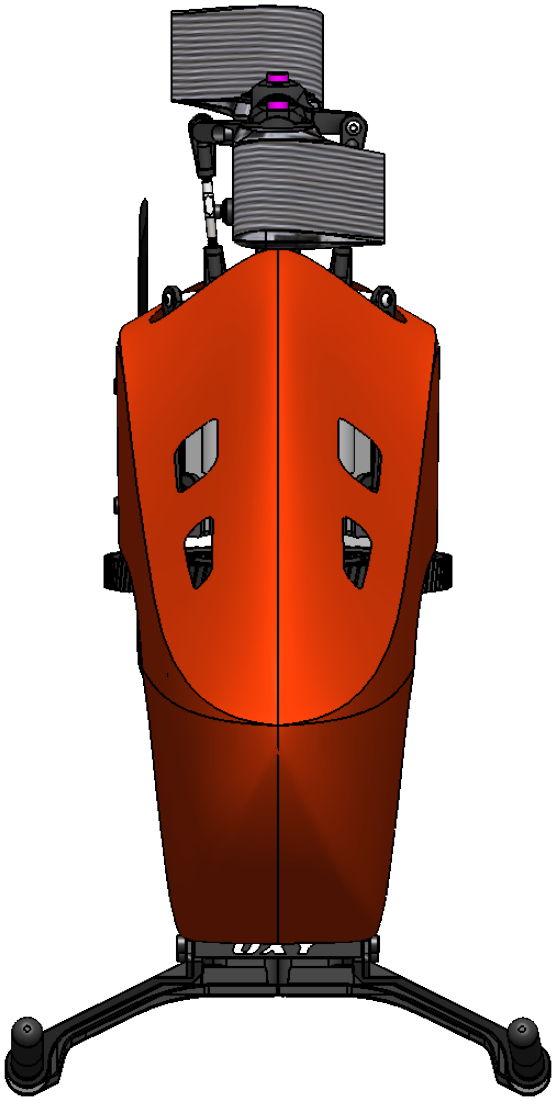
OXY 5
OXY 5 MEG

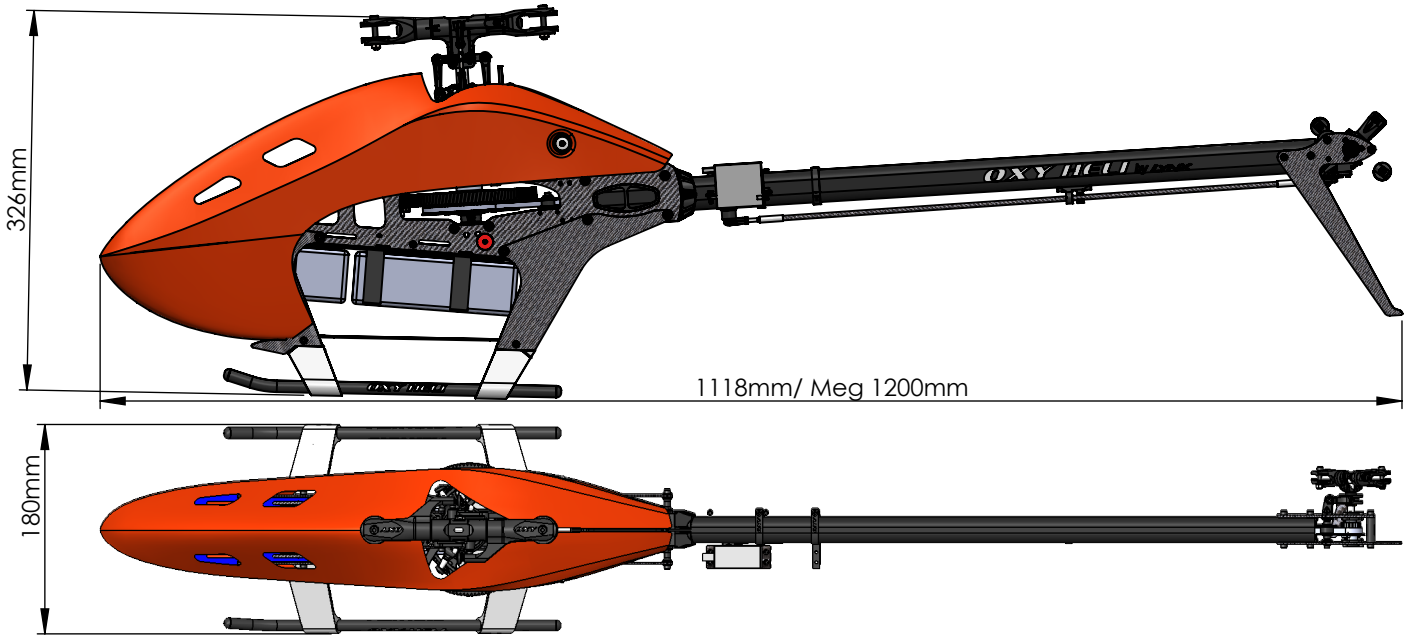
Nothing Else Matters
Instruction Manual

Revision: Beta 16 Date: Oct-10-2020



VERY IMPORTANT NOTE:

- Oxy Team continue work on manual update to give the most and recent assembly and set up, visit the Oxy Heli web site lynxheli.com (Products/Oxy Heli/ Kits/ select your kit) to download the latest version of the manual.
- Inside Box 3 you will find your serial number card and serial number tag. Please take a moment to visit the lynxheli.com web site ((Products/Oxy Heli/ Kits/ select your kit) and follow the instructions to register your helicopter and serial number.
- It is important you take few minutes to register your helicopter and serial number with us. This is the only way to be in contact with us to receive news, promotional information and technical tips.
- We will also choose five serial numbers each year that will win a discount coupon worth 200USD each to spend at the Oxy Heli or Lynx Heli web sites.
- Thank you for your purchase, and we wish you the best enjoyment with your new Oxy 5 Helicopter.



- Main Blade Length:	- 500 to 575mm/ Meg up to 625mm
- Main Grip Clamping:	- M4 / 10 and 12mm Root.
- Tail Blade Length:	- 85mm to 105mm.
- Standard Main Gear:	- 110T
- Standard Pinion:	- 12T (Optional 11-13-14)
- Standard Main Ratio:	- 9.166
- Standard Main Pulley:	- 84T
- Standard Tail Pulley:	- 19T (Optional 18-20)
- Standard Tail Ratio:	- 4.42
- Tail Blade Clamping:	- M3 / 5 mm Root.
- RTF Approximately Weight:	- 2900g (including batteries 6S).
- Motor size:	- 4015-4020-4025-4030-4225 Shaft 6mm – L20/25.
- 6S Max Battery Size:	- L150 x H55 x W50mm.
- 12S Max Battery Size:	- L270 x H43 x W50mm

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Lynx Heli Innovations Oxy Heli Intellectual Property

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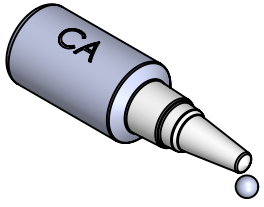
IMPORTANT NOTE:
This model helicopter has been designed and produced to be a high performance 3D machine. With its simple design and low parts count, pilots of all skill levels will appreciate its easy repairability. This is not a toy. Please take care assembling the model, and take care and responsibility when you fly it. We take no responsibility for any damage or injuries, either direct or consequential, from the use of this product. If you are not experienced in the assembly and flying of a high performance model helicopter we recommend you seek the assistance of an experienced pilot. Above all, fly safely and we hope you enjoy this model.

SAFETY GUIDELINES:
Only fly this model in areas designated for the use of model aircraft. Ensure you obtain indemnity insurance, normally available through your National model aircraft association. Remain at least 6 meters (20 feet) from the model at all times. Never allow spectators or animals any closer than 30 meters (100 feet) from the model.

NOTES FOR ASSEMBLY:
Please read this instruction manual fully before beginning assembly of this model helicopter. Be sure to use quality tools during the assembly process, and remember not to overtighten small fasteners. Note the following symbols which are used in this manual. Use thread lock sparingly where indicated. If you are unsure about an assembly step, please seek the advice of an experienced pilot. Warranty on any parts is only applicable prior to assembly of the part on the model. NONE OF THE PRE ASSEMBLED PARTS HAVE THREAD LOCK ON THE SCREWS. IS IMPORTANT TO READ AND FOLLOW THE ASSEMBLY NOTES IN EACH STEP. INCORRECT ASSEMBLY OR NOT USING THREAD LOCK WILL CAUSE A CRASH OR INJURY.

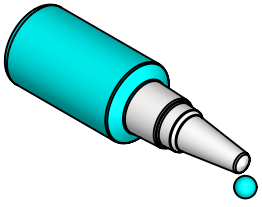
Important note



Use CA Glue

Use Loctite 243 Medium Strength

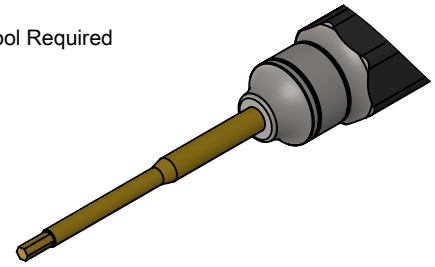
Use Loctite 648 Bonding



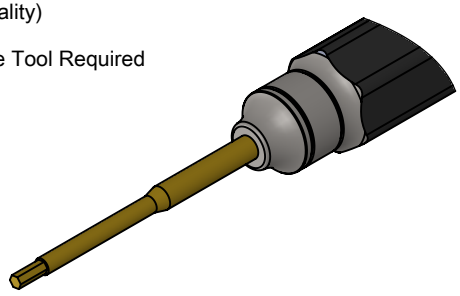
Use Silicone Grease

TOOLS REQUIRED

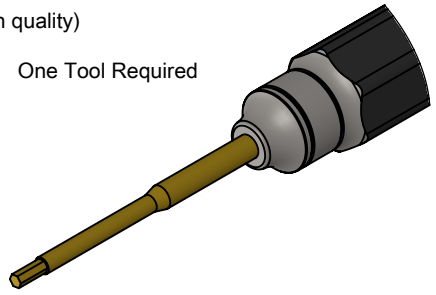
1.5mm Hex Screw Driver
(High quality)
One Tool Required



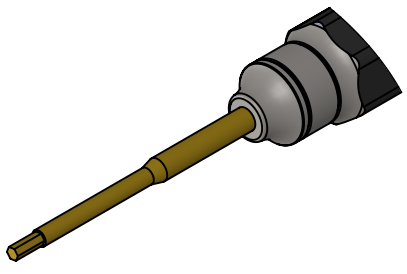
2mm Hex Screw Driver
(High quality)
One Tool Required



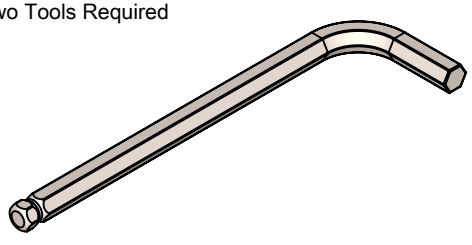
2.5mm Hex Screw Driver
(High quality)
One Tool Required



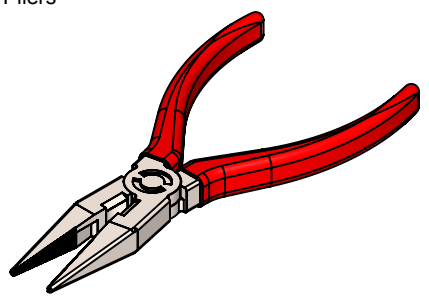
3mm Hex Screw Driver
(High quality)



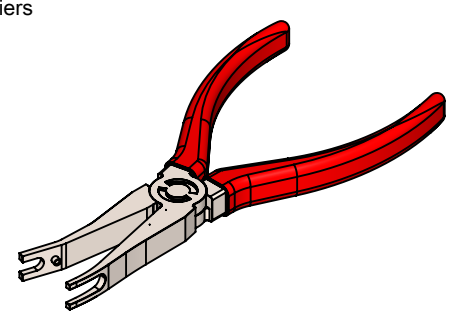
4mm Hex Tip Key L
(High quality)
Two Tools Required



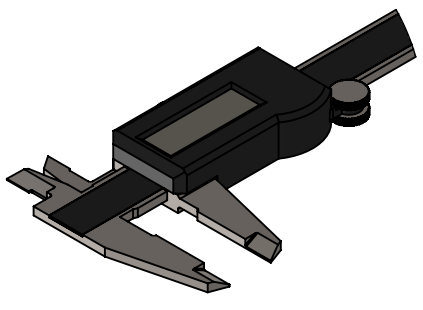
Needle Nose Pliers



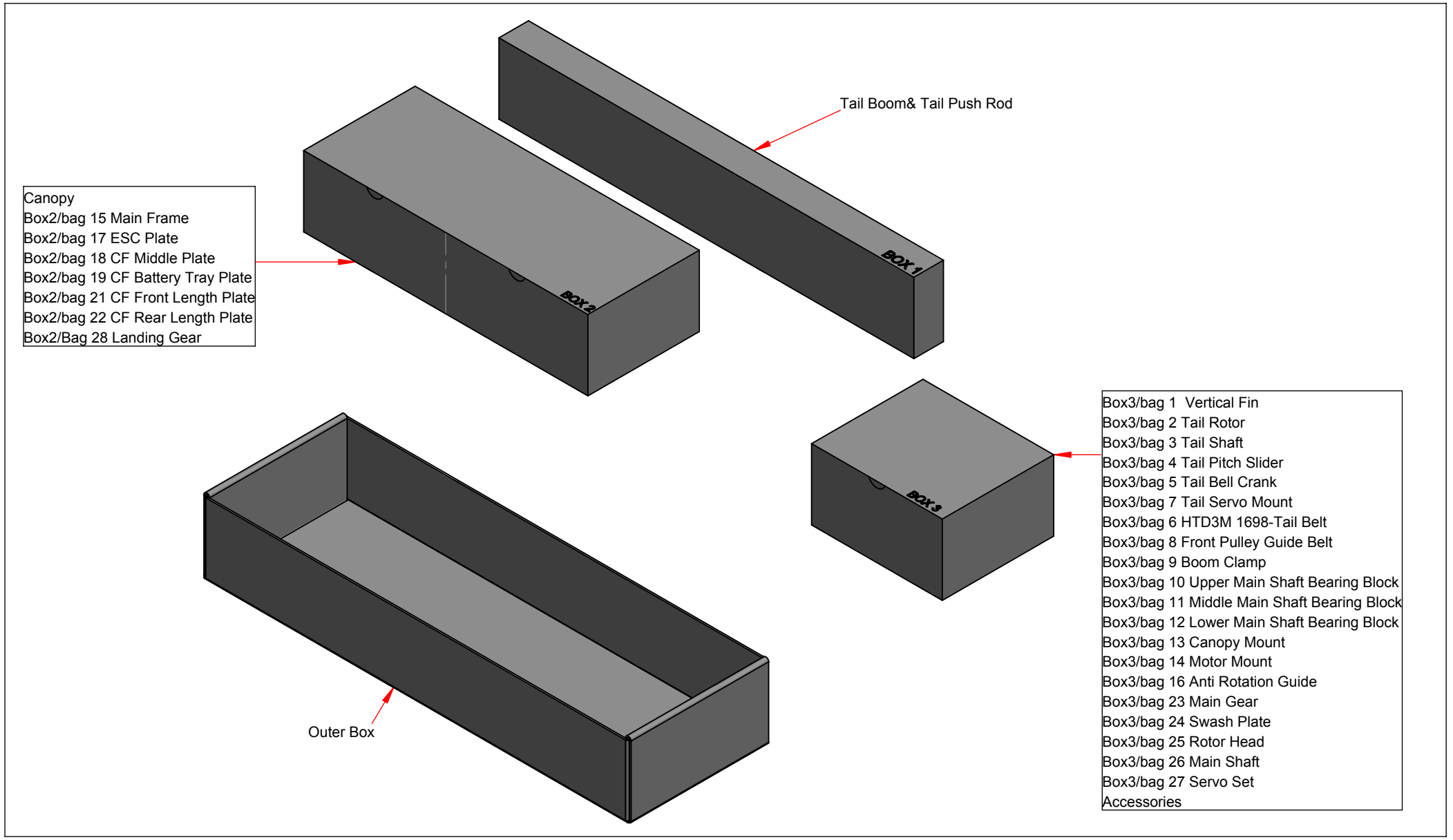
Uniball Pliers



Caliper



Note :
We recommend high quality steel tools during assembly.
Hex Screw driver in particular must have precise Tip
Hexagonal dimension.



Canopy
Box2/bag 15 Main Frame
Box2/bag 17 ESC Plate
Box2/bag 18 CF Middle Plate
Box2/bag 19 CF Battery Tray Plate
Box2/bag 21 CF Front Length Plate
Box2/bag 22 CF Rear Length Plate
Box2/Bag 28 Landing Gear

Box3/bag 1 Vertical Fin
Box3/bag 2 Tail Rotor
Box3/bag 3 Tail Shaft
Box3/bag 4 Tail Pitch Slider
Box3/bag 5 Tail Bell Crank
Box3/bag 7 Tail Servo Mount
Box3/bag 6 HTD3M 1698-Tail Belt
Box3/bag 8 Front Pulley Guide Belt
Box3/bag 9 Boom Clamp
Box3/bag 10 Upper Main Shaft Bearing Block
Box3/bag 11 Middle Main Shaft Bearing Block
Box3/bag 12 Lower Main Shaft Bearing Block
Box3/bag 13 Canopy Mount
Box3/bag 14 Motor Mount
Box3/bag 16 Anti Rotation Guide
Box3/bag 23 Main Gear
Box3/bag 24 Swash Plate
Box3/bag 25 Rotor Head
Box3/bag 26 Main Shaft
Box3/bag 27 Servo Set
Accessories

OXY 5 - FLIGHT STYLE / HEAD / TAIL SETTINGS

In order to choose the best setup for your OXY 5, and optimize performance, it is important to know some basic information:
1- Battery Pack you intent to use - (from 6S to 12S)
2- The Motor Kv - See your motor specifications.
3- Your target head speed, If you use a head speed calculator, use 110 Teeth for the main gear and one of the available pinions.
Or use this simple formula:

$$\text{Theoric Max RPM} = \frac{((\text{N Cell} \times 4.00) \times \text{KV Motor})}{(\text{Main Gear T} / \text{Pinion T})}$$

If you use governor, in order to assure that RPM will be constant during the flight, set a gear ratio to have theory Maximum RPM approximately 10% higher than you're expected governed RPM.
Your TX Throttle value should be set between 75 to 85%
Example: Target RPM Governed at 80% throttle value = 2000, theory Max RPM should be approx. 2200.
This formula and value can be affected by many factors such: Battery quality, Battery C Rate, Motor Power and Flight Style.
In any case can give you basic information choosing your Motor KV and Pinion (Gear Ratio).
Table below will give you basic suggestion about RPM and Tail Setting (tail pulley / tail ratio) in order to guide on your OXY 5 Flight Style needs.

Main Blade	Motor	Battery	Flight Style	Head Speed		Max Pitch	Tail Pulley	Tail Blade	Dampeners
500 / 525	40/15-20	6s 3500	Novis	1900	2300	+ / - 10	18	85	HSS
			Soft 3D	2300	2600	+ / - 12	19	85	HSS
			Hard 3d	2600	2900	+ / - 14	19	85	HHS
550 / 560	40/20-25	6s 5000 12s 3000	Novis	1800	2000	+ / - 10	18	95	HSH
			Soft 3D	2000	2400	+ / - 12	19	95	HSH
			Hard 3d	2400	2600	+ / - 14	19	95	HHH
570	40/20 to 30 42/25	6s 5000 12s 4000	Novis	1700	2000	+ / - 10	18	95	HSH
			Soft 3D	2000	2300	+ / - 12	19	95	HSH
			Hard 3d	2300	2500	+ / - 14	19	95	HHH
600 / 625	40/20 to 35 42/25 45/25	6s 5000 12s 4000	Novis	1600	1900	+ / - 10	18	105	HSH
			Soft 3D	1900	2200	+ / - 12	19	105	HHH
			Hard 3d	2200	2500	+ / - 14	19	105	RIGID

Above information are basic average suggestion.
Dampener Legend (read Ring Hardness from Main Shaft to Main Blade direction).
For Example HSH = Inner O-Ring Hard / Midle O-Ring Soft / Externa O-Ring Hard

OXY 5 - ELECTRONICS AND POWER SUGGESTIONS

Head Speed Note: Although OXY 5 can handle very high Head Speed, we suggest not to exceed the maximum RPM on the table above, to maintain a good compromise between performances and efficiency.
Tail Settings, see above Info and Table: “Flight Style - Head - Tail Settings”

CONFIGURATION EXAMPLES:

Since the OXY 5 is a high performance 3D RC helicopter, we suggest using high quality electronics and power components including Servos, FBL , Motor, Battery and ESC.OXY 5 from box is designed to use Cyclic Standard Size Servo and Rudder Standard or Mini Size Servo, however thanks a simple optional bracket system can use Cyclic Mini Size Servo. From our test we can suggest Cyclic Mini Size Servos for Main Blade from 500 to 560 and Standard Servo Size from 550 to 570, in any case is hard for us give a precise direction, because in the end we don’t know your personal flight performance. In any case our basic direction cannot be wrong.Remember that OXY 5 like any other top performance Heli require light components to maximize flight time and performance. Always consider the acceleration G force in flight, few extra gram can become Kg during some maneuvers, compromising the best performance. Always choose the electronics and the power system suitable for your flight style, “more is not always better”!

FROM OUR TEST HERE OUR ELECTRONICS SUGGESTIONS:

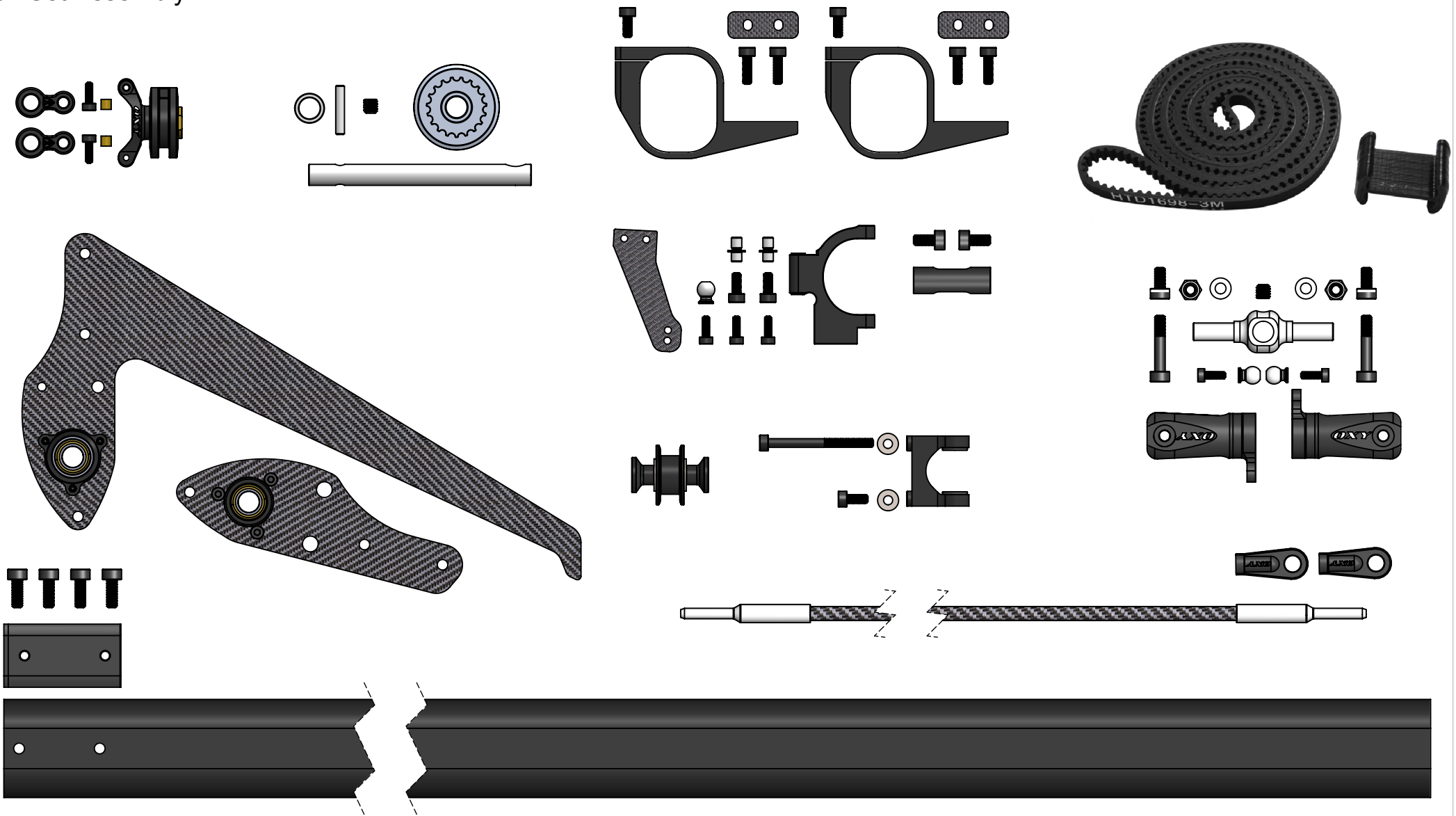
FROM OUR TEST HERE OUR ELECTRONICS SUGGESTIONS:
CYCLIC SERVO: (Standard Kit) : Standard HELI Size Servo– With Optional Mini Servo Bracket: Mini HELI Size Servo.
RUDDER SERVO: Standard or Mini HELI Size Servo, narrow pulse and fast throw – (Suggested Specific Rudder Servos)
BATTERY: Hard to list here all the option OXY 5 gives, however if 6S from 3500 up 5500 and if 12S from 2500 up 4000. For more information about maximum battery size, please check User Manual Page 2.
ESC: 100 to 150A
MOTOR: 4015, 4020, 4025 , 4035, 4225 - 500 / 1200 KV depending on your Battery Set-Up.
FBL System: The OXY 5 is designed around the Ikon / Brain and Neo V-Bar Systems. Many other FBL systems can be used, depending on your personal choice. Boom Clamp Bottom Side can accept any of the current FBL available.
MAIN BLADE: OXY 5 can spin 500 up to 575mm Main Blade, 4mm Screw 10 or 12mm Root.
TAIL BLADE: OXY 5 can spin 85 up to 105mm Tail Blade, 3mm Screw 4mm Root.

OUR PILOTS STANDARD SET-UP

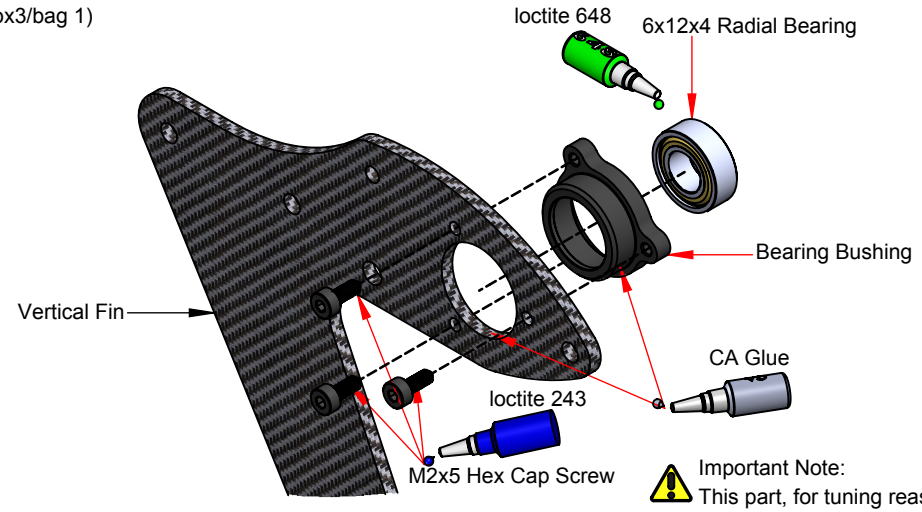
Name	Level	Battery	ESC	Motor		Tail Pulley	Cyclic Servos	Tail Servo	FBL	Main Blade	Tail Blade	Head Speed	Dampeners Set
Aaron Wolf	Pro	6s 5100	Scorpion Tribunus 120A	Scorpion 4025-110kv	13	19	KST X20 V2-2208	KST X20 V2-1035	NEO	R-Tech 560	R-Tech 95	2400	HHH + 1 Shim
Alessandro Isella	Advanced	12s 3500	Castle Edge 120HV	700mx - 545kv	12	19	KST BLS815	KST BLS805x	SK 540	SAB 570	SAB 95	2400	HSH + 1 Shim
Henrik Clausen	Pro	6s 5000	IONIX 100A	RAGE 4219	13	19	MKS HV9767	MKS HV9780	NEO	R-Tech 560	R-Tech 95	2400	HSH + 1 Shim
Joe Herison	Sport	12s 3300	HW 130A V4	Quantum 4125-560kv	12	19	KST DS725MG	KST DS525MG	iKon 2/Inte	R-Tech 560	R-Tech 96	2350	HSH + 1 Shim
Luca Ursini	Advanced	6s 4400	YEP 100A	XNOVA 4020 L 1200kv	12	19	Outrage	Outrage	Brain2/BT	SAB 570	SAB 95	2350	HSH + 1 Shim
Lukas Dinger	Pro	6s 5200	Kontronik Kolibri 140LV	Pyro 650-1030kv	13	19	Deko 6295	Deko 5125	DEMON Axon	VTX 557	SpinBlade 95	2350	HSH + 1 Shim
Mark Alswager	Advanced	6s 5000	Kontronik Jive P120HV	XNOVA 4020 L 1200kv	12	19	MKS HBL599/HBL575	MKS X8 HBL880	NEO	VTX 557	R-Tech 93	2500	HHH + 1 Shim
Mattew Cramer	Advanced	6s 5000	Kontronik Jive P120HV	XNOVA 4020 L 1200kv	12	19	MKS HBL599/HBL575	MKS X8 HBL880	NEO	VTX 557	R-Tech 93	2500	HHH + 1 Shim
Rasmus Jakobsen	Pro	12s 2800	Scorpion Tribunus 130A	Scorpion 4025-550kv	13	19	KST X20 V2-2208	KST X20 V2-1035	NEO	SpinBlade 570	SpinBlade 95	2650	HsH + 1 Shim
Rich Knapp	Sport	6s 5000	HW 130A V4	XNOVA 4020 -1000kv	12	19	KST DS589MG	BK DS-5005HV	Brain2/BT	VTX 557	R-Tech 96	2000	HSH + 1 Shim

Above information are personal preference of our Test Pilot, brands and electronics set up are just for information purpose.

Tail Set Assembly

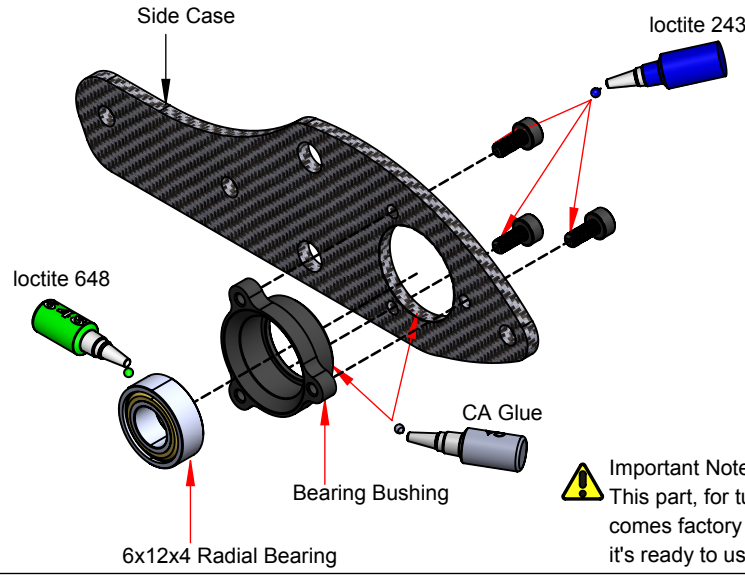


Vertical Fin Assembly
(Box3/bag 1)



Important Note:
This part, for tuning reasons, comes factory pre assembled, it's ready to use.

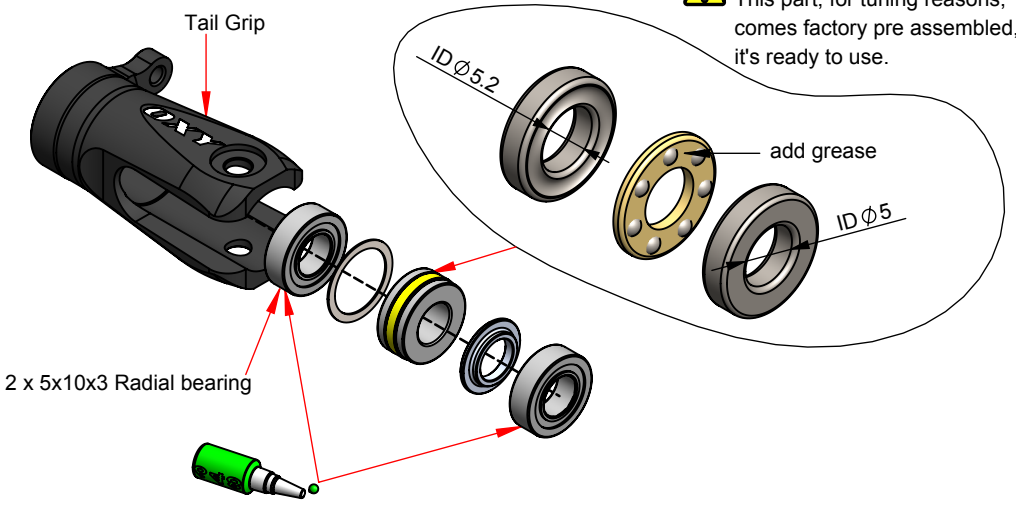
Side Case Assembly
(Box3/bag 1)

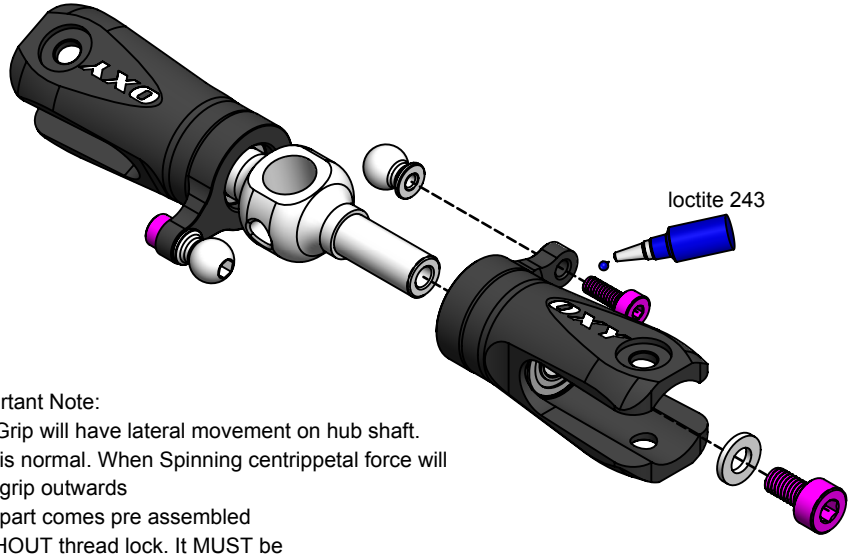


Important Note:
This part, for tuning reasons, comes factory pre assembled, it's ready to use.

Tail Rotor Assembly
(Box3/bag 2)

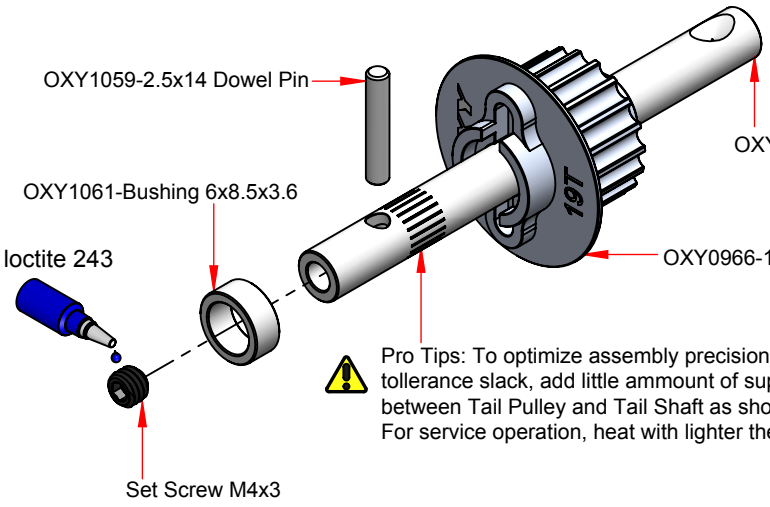
Important Note:
This part, for tuning reasons, comes factory pre assembled, it's ready to use.



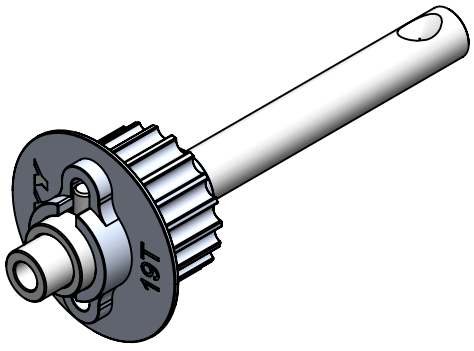


Important Note:
Tail Grip will have lateral movement on hub shaft.
This is normal. When Spinning centrippetal force will hold grip outwards
This part comes pre assembled
WITHOUT thread lock. It MUST be
re-assembled with thread lock as shown.

Tail Shaft Assembly
(Box3/bag 3)

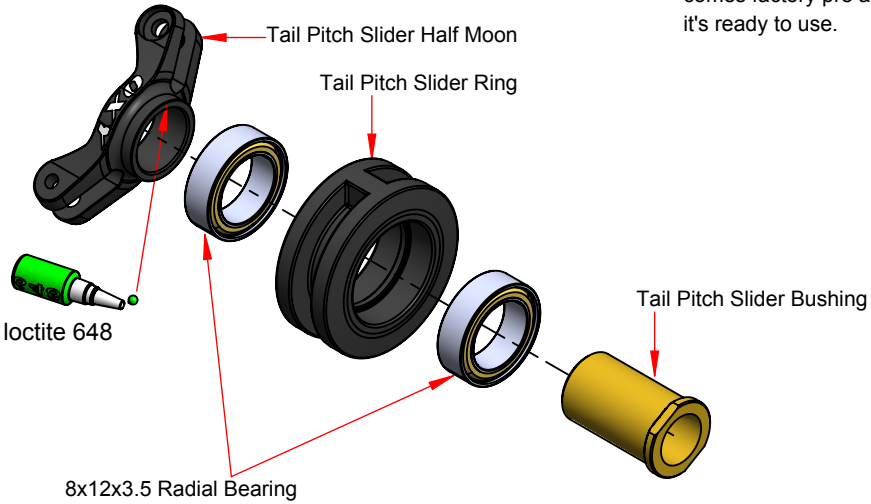


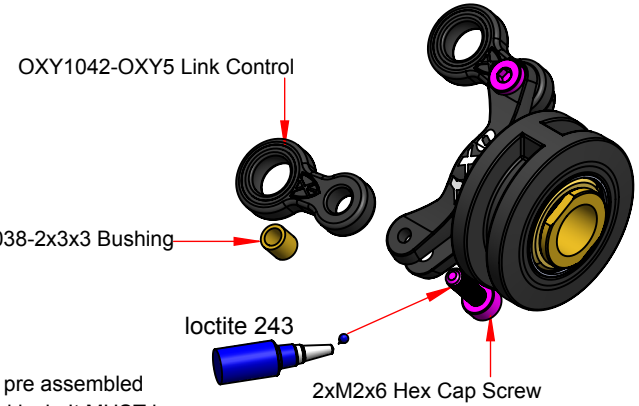
Pro Tips: To optimize assembly precision and compensate tollerance slack, add little ammount of superglue 401 or 402, between Tail Pulley and Tail Shaft as shown.
For service operation, heat with lighter the Shaft to unlock the parts.



Tail Pitch Slider Assembly
(Box3/bag 4)

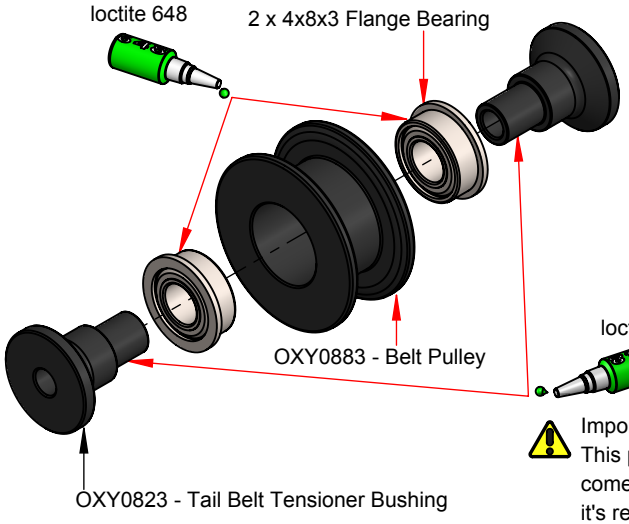
Important Note:
This part, for tuning reasons, comes factory pre assembled, it's ready to use.





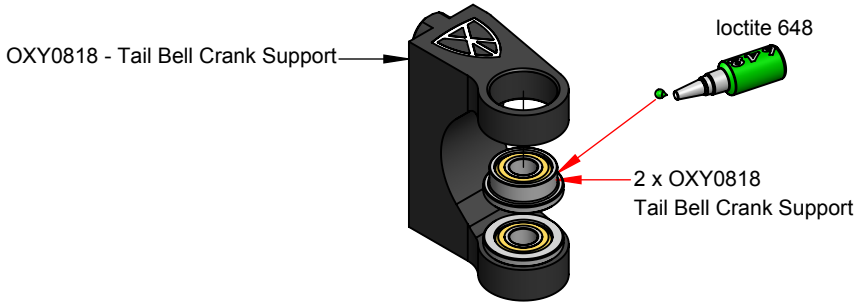
Important note:
This part comes pre assembled WITHOUT thread lock. It MUST be re-assembled with thread lock as shown.

Tail Belt Crank Support Assembly
(Box3/bag 5)



Important Note:
This part, for tuning reasons, comes factory pre assembled, it's ready to use.

Tail Belt Crank Support Assembly
(Box3/bag 5)



Important Note:
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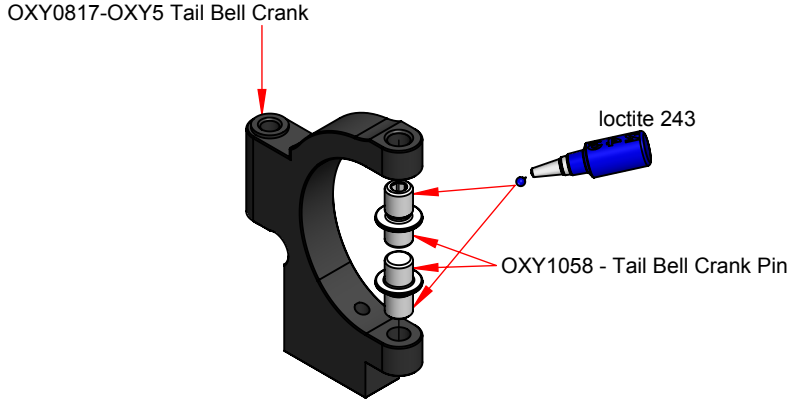
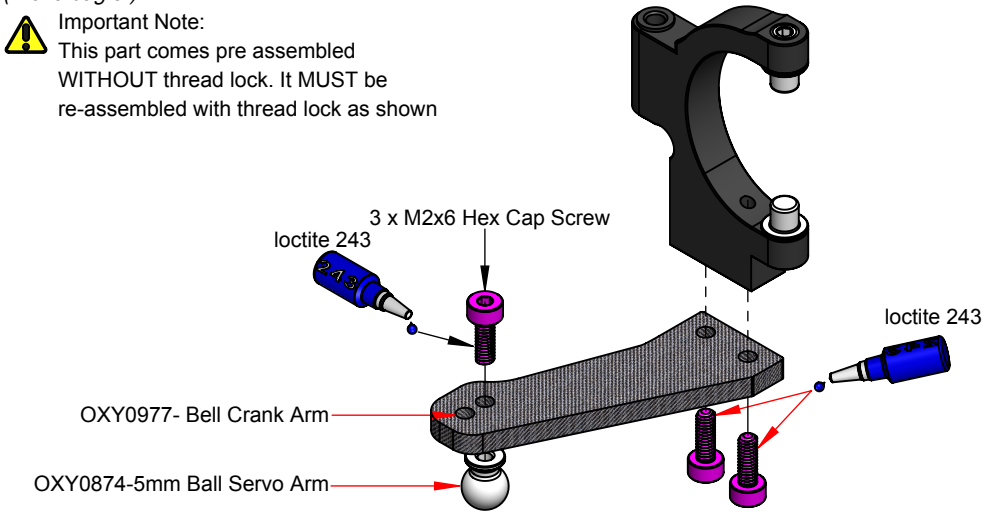
Tail Belt Crank Support Assembly
(Box3/bag 5)



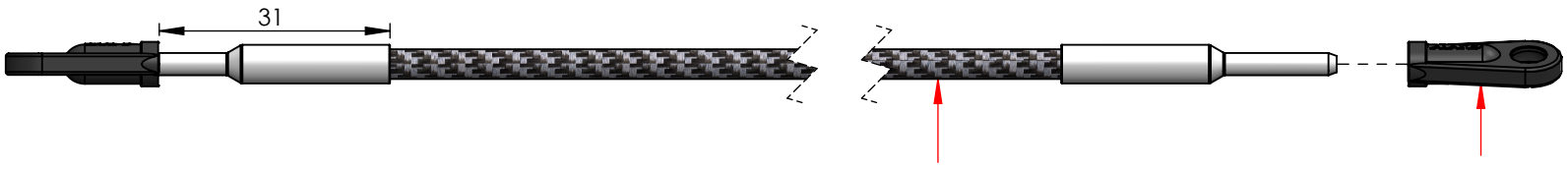
Important Note:
This part comes pre assembled WITHOUT thread lock. It MUST be re-assembled with thread lock as shown

Tail Belt Crank Support Assembly
(Box3/bag 5)

Important Note:
This part comes pre assembled WITHOUT thread lock. It MUST be re-assembled with thread lock as shown



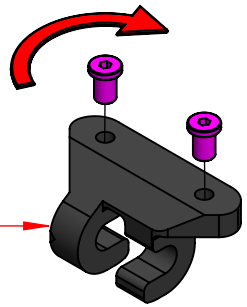
Tail Push Rod Assembly



Step 1

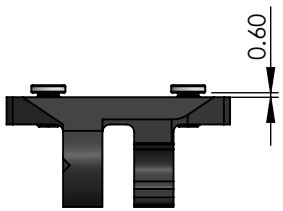
Note: to install this pin screw rotate counter clock wire

Note Pin Screw Thread: Pin Screw
Oxy designed the Pin Screw with a counter clockwise thread. This will help on the final locking operation. Be careful to follow our instructions to get a perfect assembly



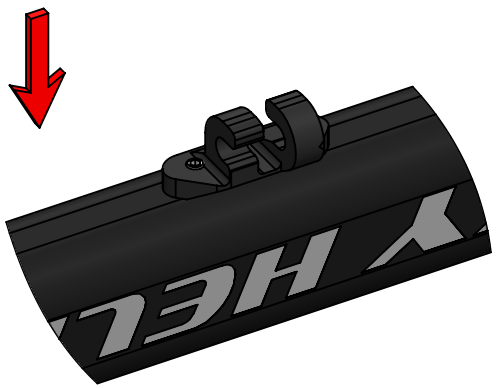
Step 2

Note: Install the Pin Screw and leavea gap as shown.



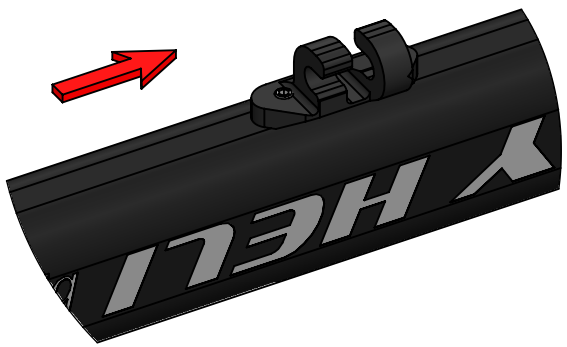
Step 3

Push the part inside the boom sockets as shown



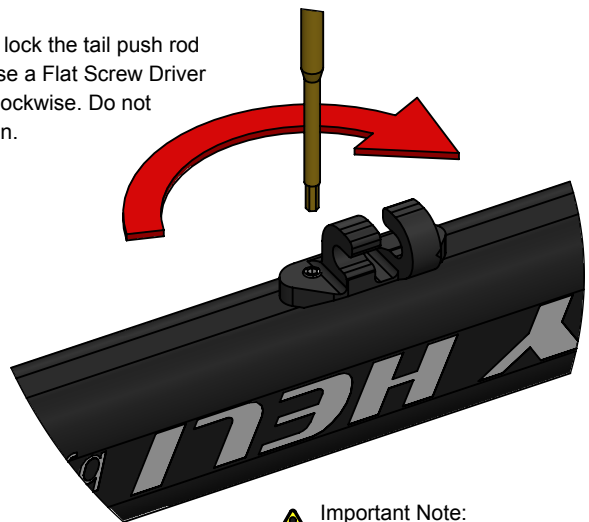
Step 4

Slide the parts as shown

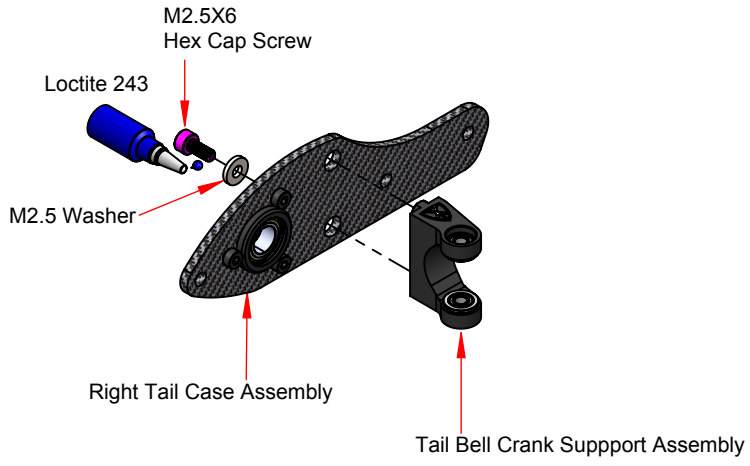


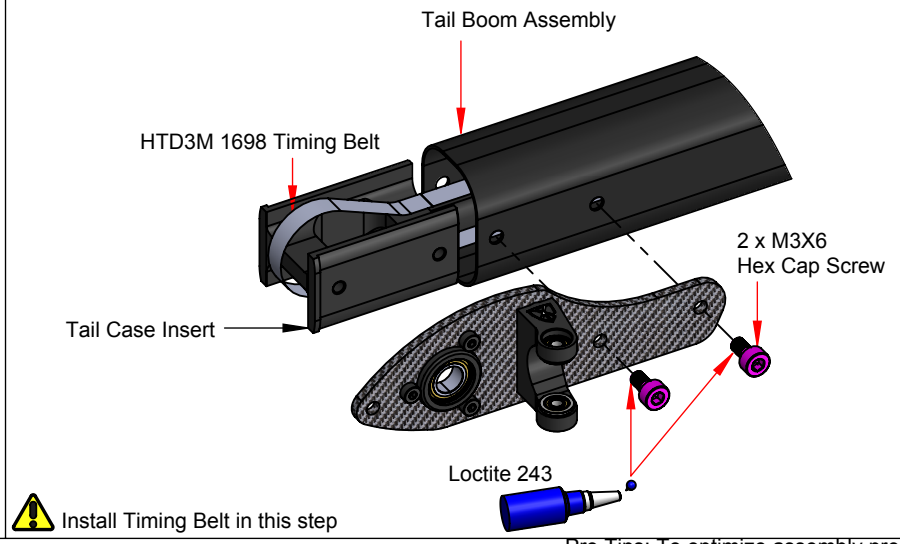
Step 5

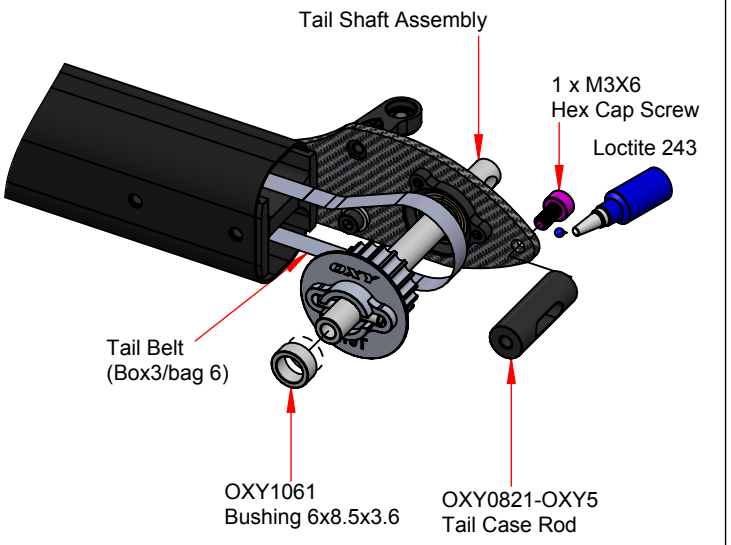
In order to lock the tail push rod support, use a Flat Screw Driver and turn clockwise. Do not over tighten.

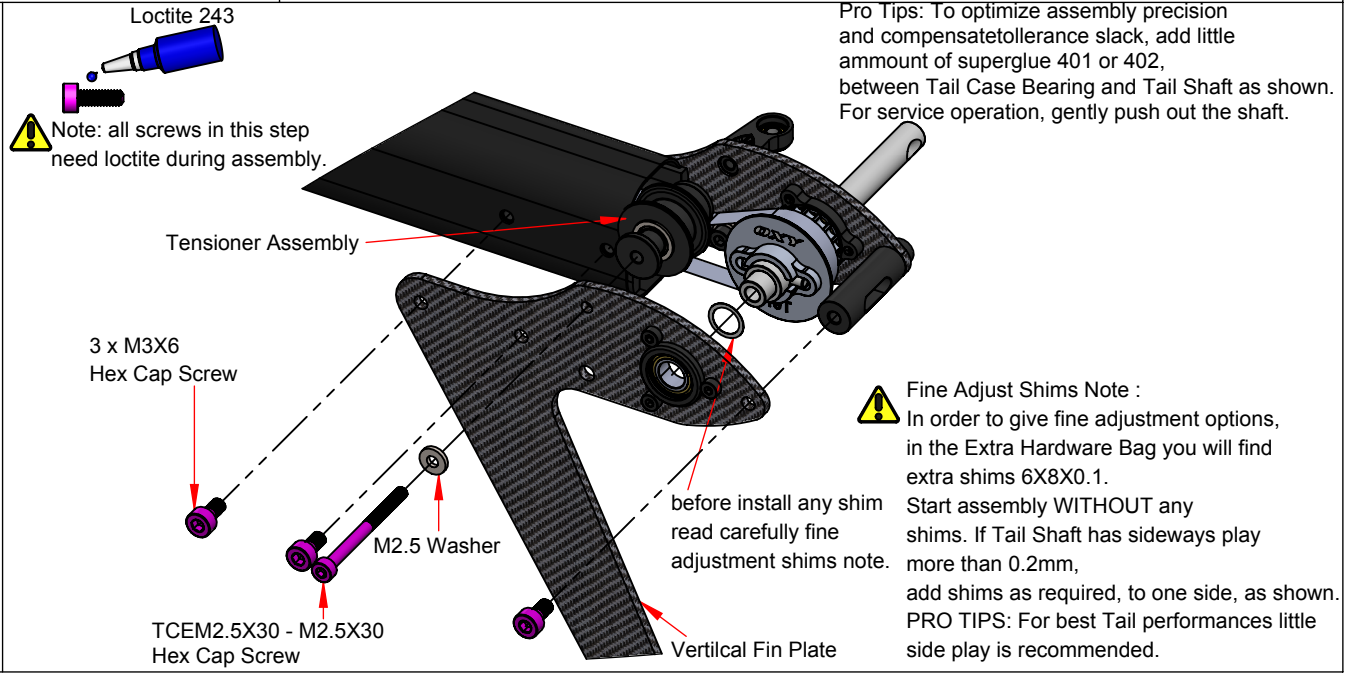


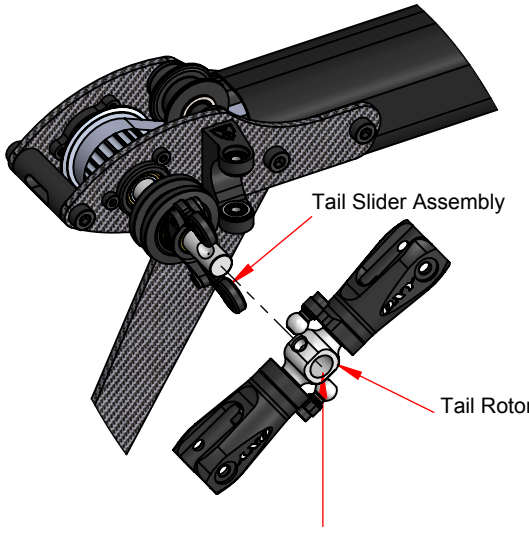
Important Note:
This part, for tuning reasons, comes factory pre assembly, it's ready to use.


M2.5X6
Hex Cap Screw
Loctite 243
M2.5 Washer
Right Tail Case Assembly
Tail Bell Crank Suppport Assembly

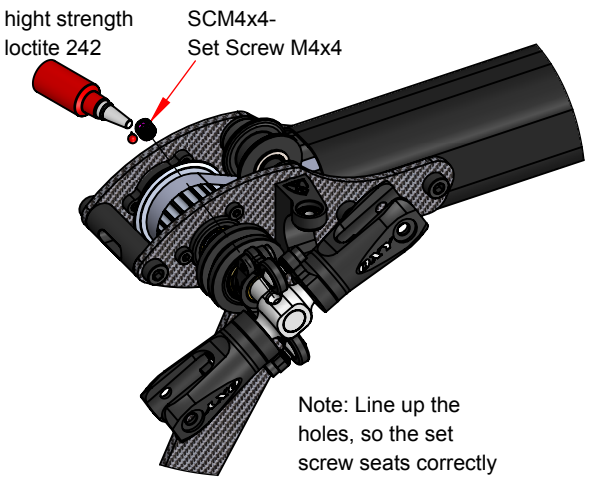

Tail Boom Assembly
HTD3M 1698 Timing Belt
2 x M3X6
Hex Cap Screw
Tail Case Insert
Loctite 243
Install Timing Belt in this step


Tail Shaft Assembly
1 x M3X6
Hex Cap Screw
Loctite 243
Tail Belt
(Box3/bag 6)
OXY1061
Bushing 6x8.5x3.6
OXY0821-OXY5
Tail Case Rod

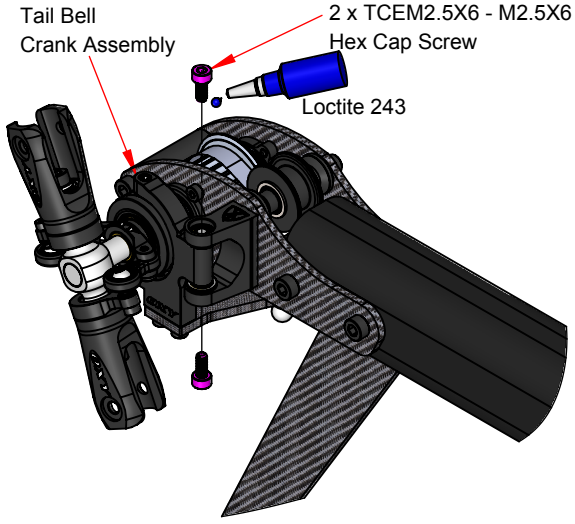

Loctite 243
Note: all screws in this step
need loctite during assembly.
Pro Tips: To optimize assembly precision
and compensatetollerance slack, add little
ammount of superglue 401 or 402,
between Tail Case Bearing and Tail Shaft as shown.
For service operation, gently push out the shaft.
Tensioner Assembly
3 x M3X6
Hex Cap Screw
M2.5 Washer
TCEM2.5X30 - M2.5X30
Hex Cap Screw
Vertilcal Fin Plate
before install any shim
read carefully fine
adjustment shims note.
Fine Adjust Shims Note :
In order to give fine adjustment options,
in the Extra Hardware Bag you will find
extra shims 6X8X0.1.
Start assembly WITHOUT any
shims. If Tail Shaft has sideways play
more than 0.2mm,
add shims as required, to one side, as shown.
PRO TIPS: For best Tail performances little
side play is recommended.



Pro Tips: add litte ammount of loctite 243 between Tail Hub and Tail Shaft , will increase the assemby precision and strenght.
For service operation, heat with lighter the Hub and unlock lockthread.

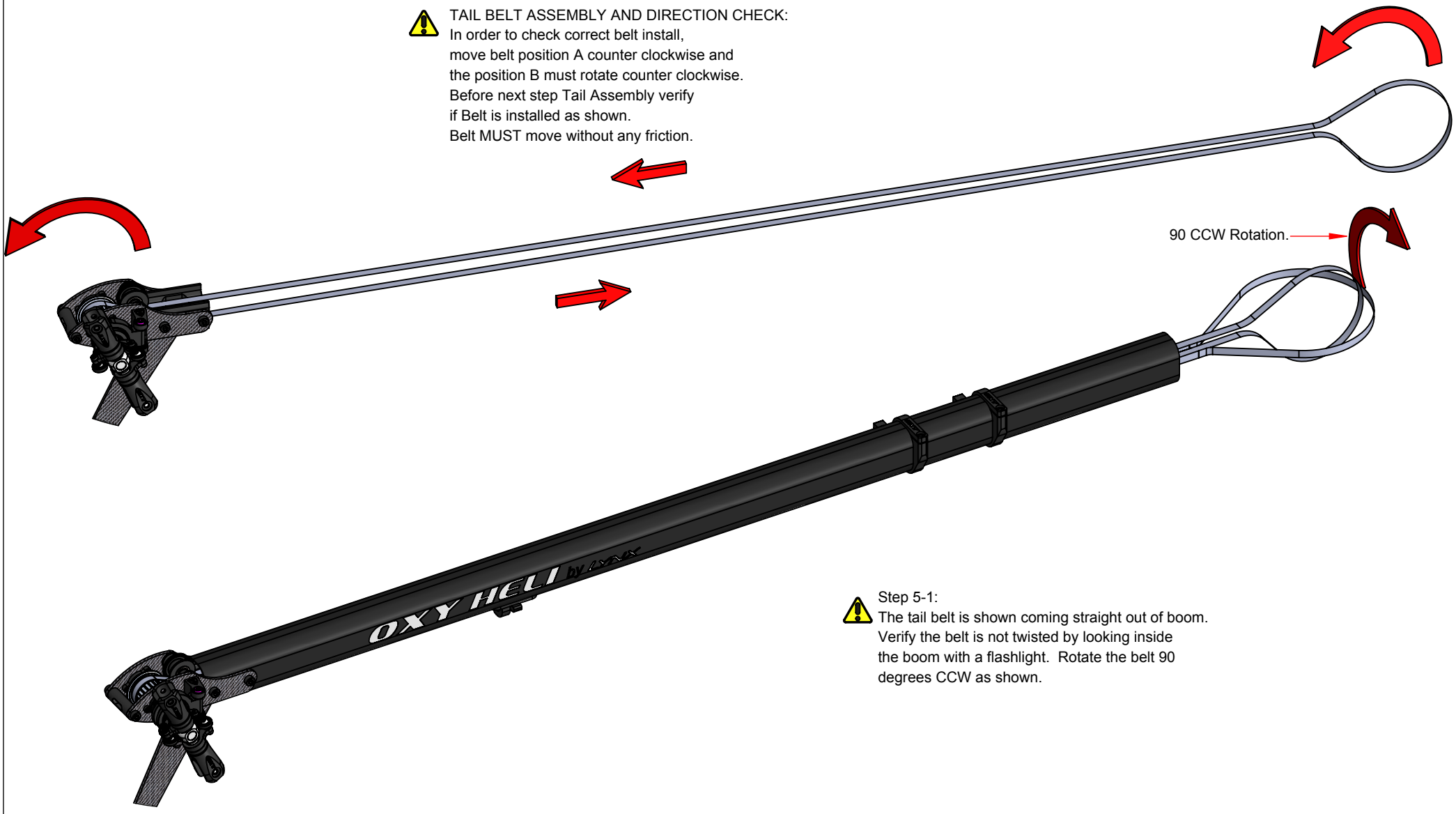


Note: Line up the holes, so the set screw seats correctly into tail shaft lock hole and lock tighten.
For service operation, heat with lighter the Hub and unlock lockthread.

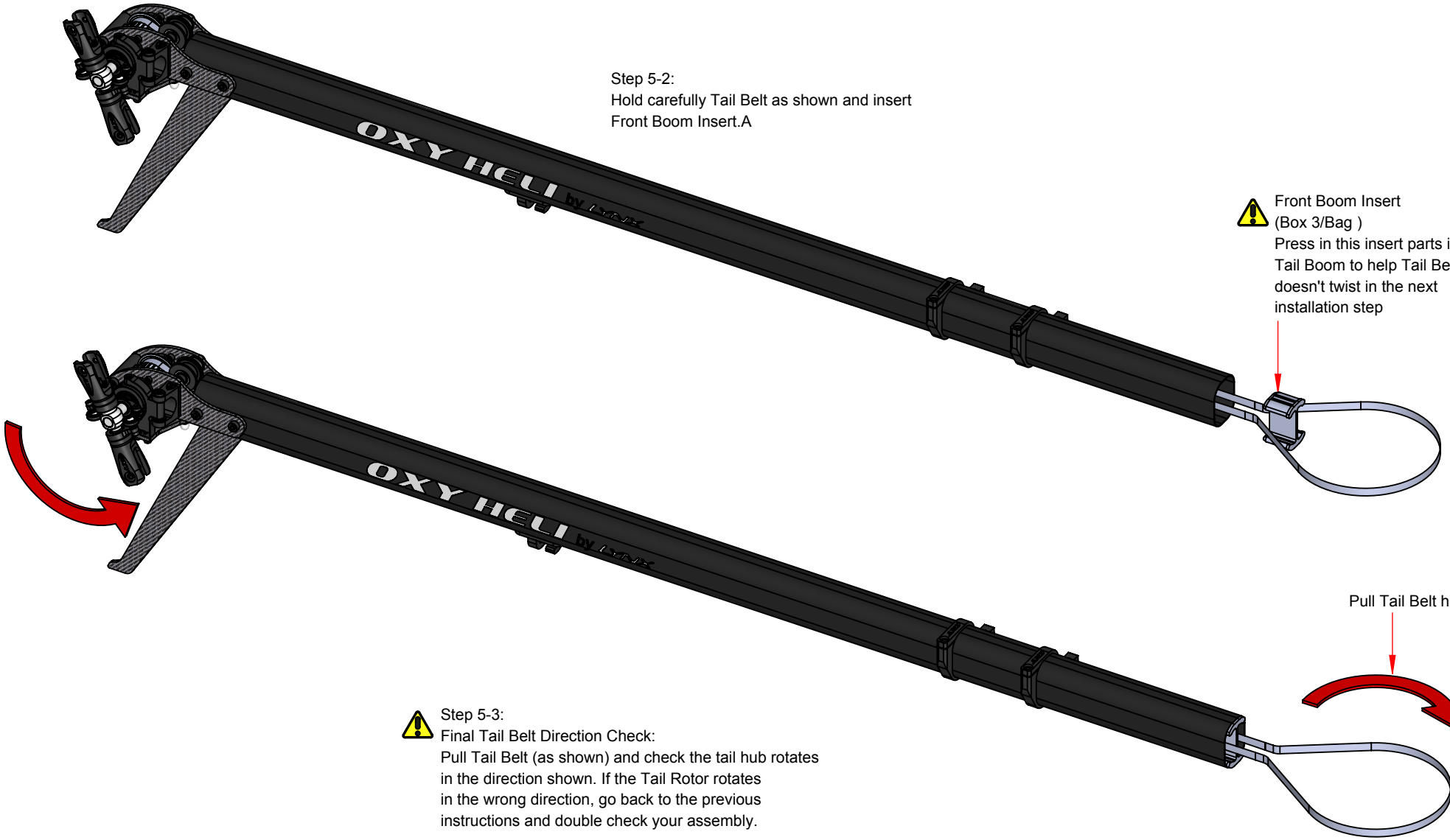


Tail Servo Support
(Box 3 / Bag 7)
Note: don't install any screw

TAIL BELT ASSEMBLY AND DIRECTION CHECK:
In order to check correct belt install,
move belt position A counter clockwise and
the position B must rotate counter clockwise.
Before next step Tail Assembly verify
if Belt is installed as shown.
Belt MUST move without any friction.



Step 5-1:
The tail belt is shown coming straight out of boom.
Verify the belt is not twisted by looking inside
the boom with a flashlight. Rotate the belt 90
degrees CCW as shown.



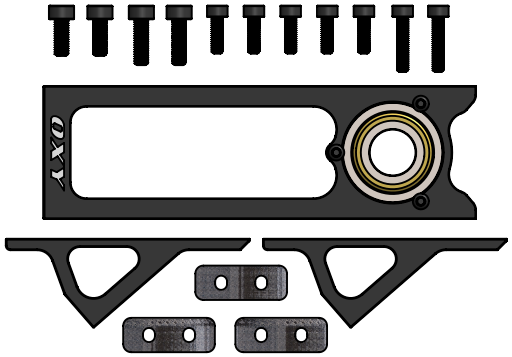
Step 5-2:
Hold carefully Tail Belt as shown and insert Front Boom Insert.A

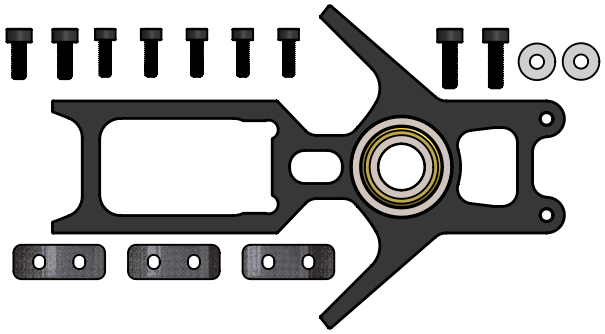
Front Boom Insert
(Box 3/Bag)
Press in this insert parts into Tail Boom to help Tail Belt doesn't twist in the next installation step

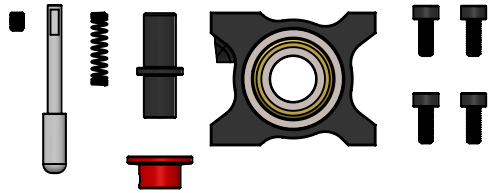
Pull Tail Belt here

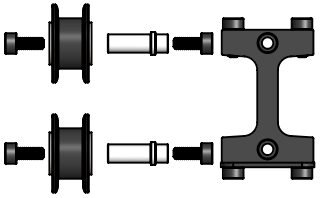
Step 5-3:
Final Tail Belt Direction Check:
Pull Tail Belt (as shown) and check the tail hub rotates in the direction shown. If the Tail Rotor rotates in the wrong direction, go back to the previous instructions and double check your assembly.

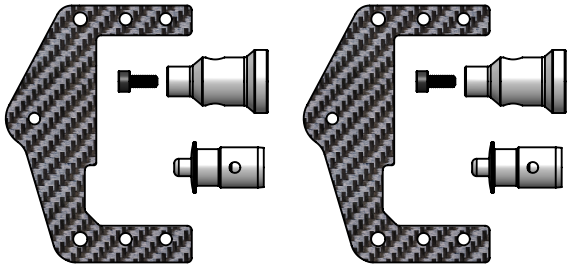
Frame Set Assembly Parts 1/2

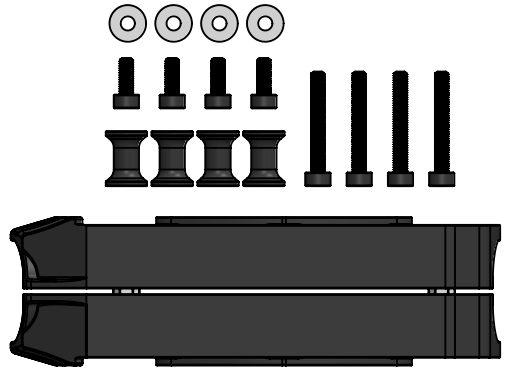


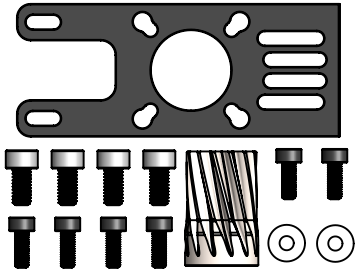


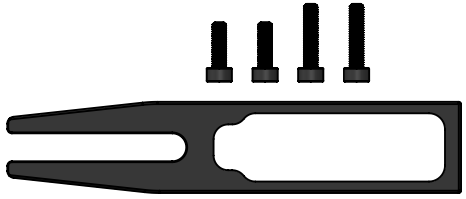




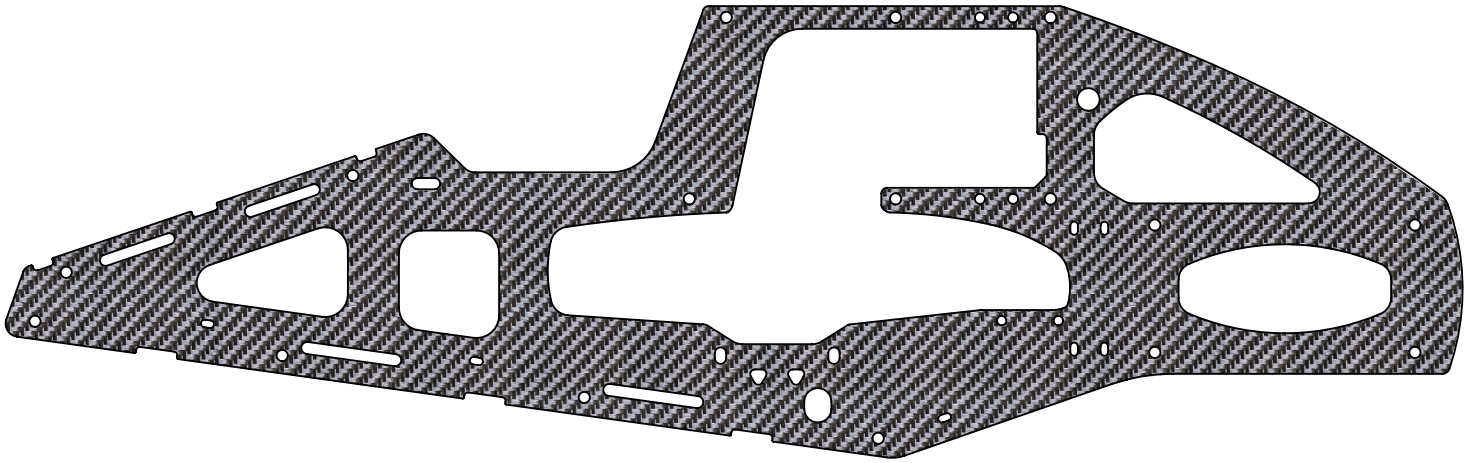


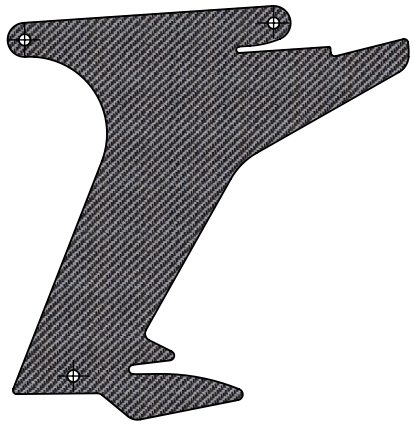


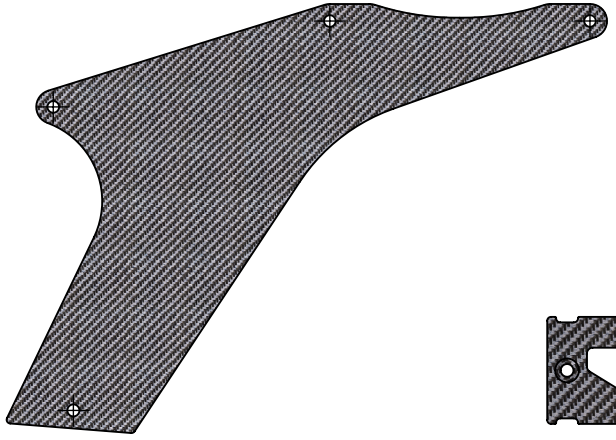


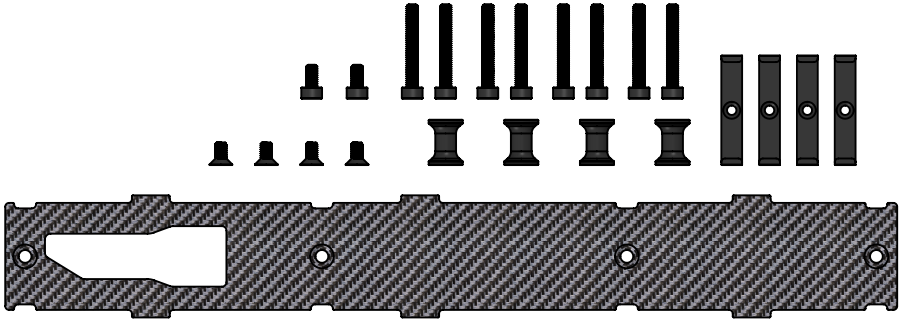


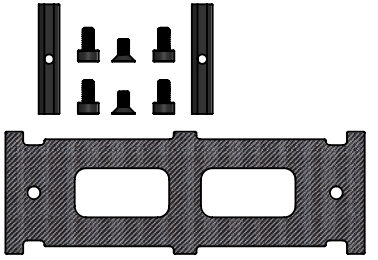
Frame Set Assembly part 2/2



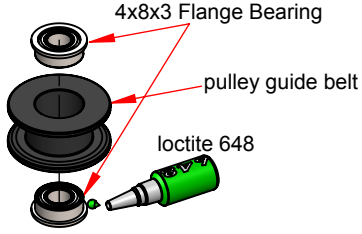




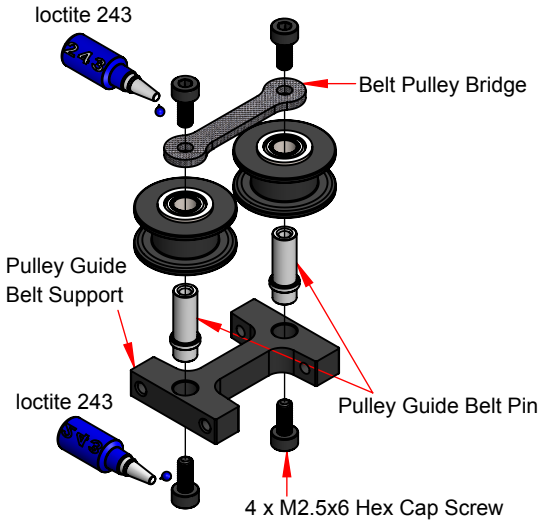




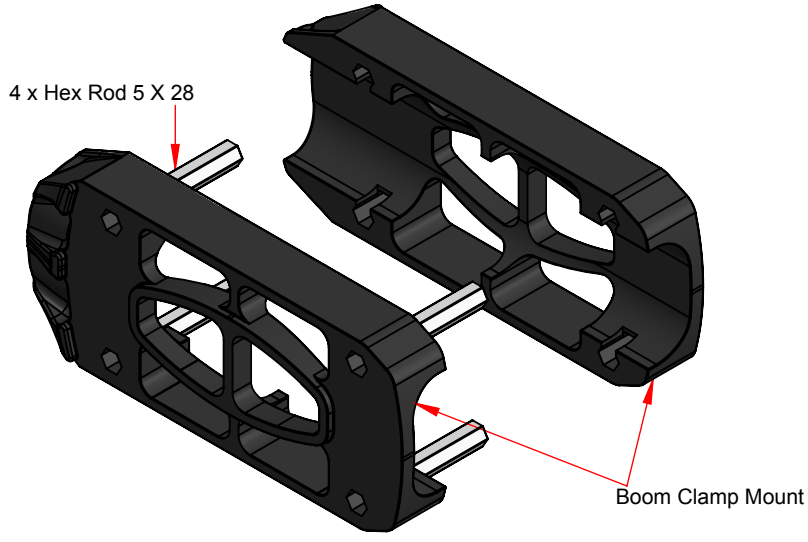
Front Pulley Guide Belt
(Box3/bag 8)



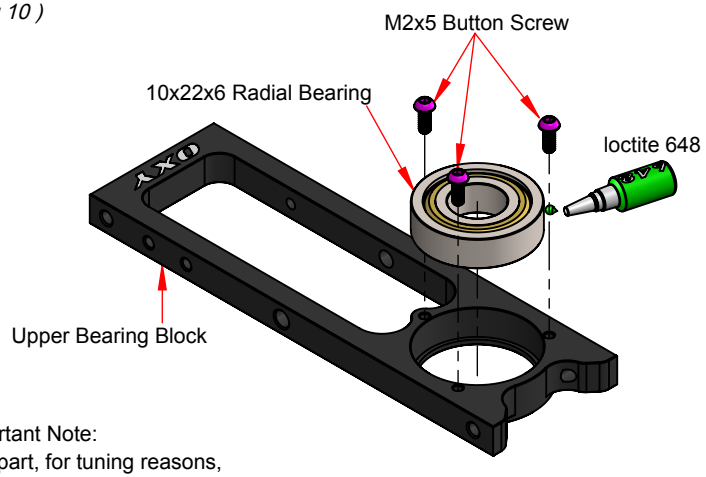
Important Note:
This part, for tuning reasons, comes factory assembled, it's ready to use.



Boom Clamp Mount
(Box3/bag 9)

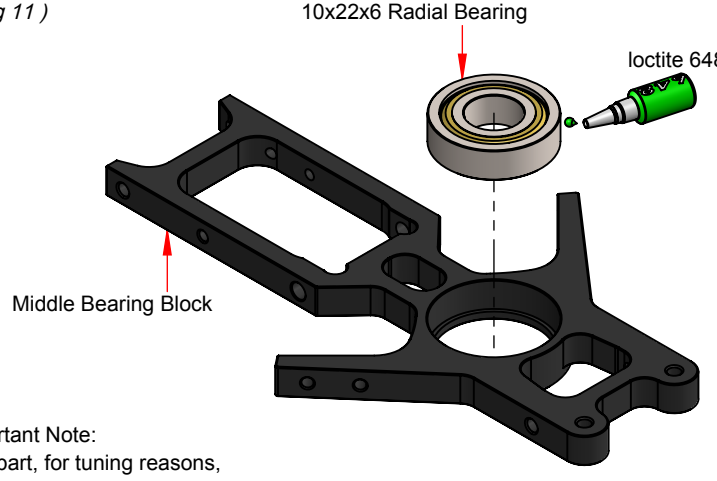


Upper Bearing Block Assembly
(Box3/bag 10)



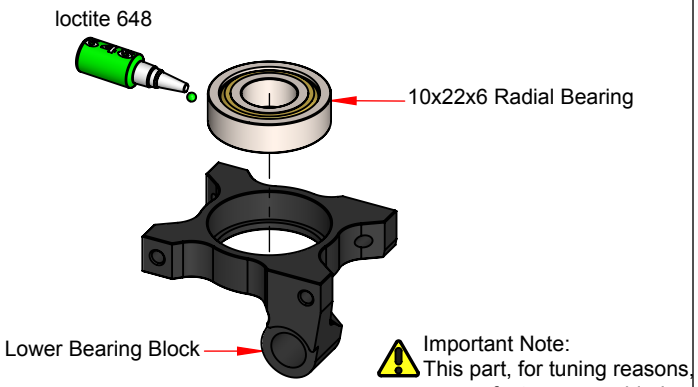
Important Note:
This part, for tuning reasons, comes factory assembled, it's ready to use.

Middle Bearing Block Assembly
(Box3/bag 11)



Important Note:
This part, for tuning reasons, comes factory assembled, it's ready to use.

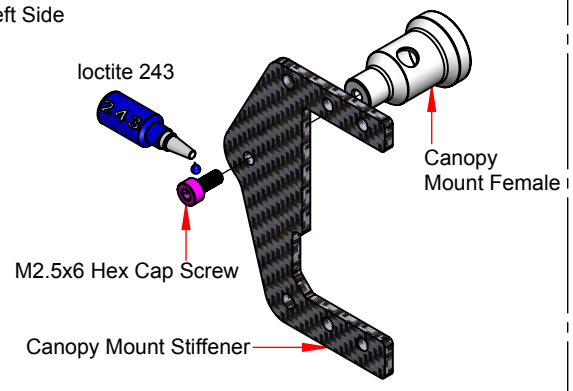
Lower Bearing Block Assembly
(Box3/bag 12)



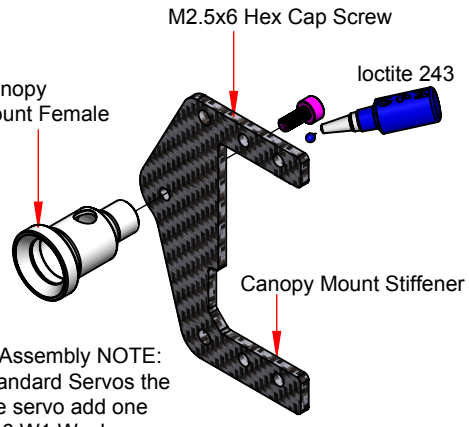
Important Note:
This part, for tuning reasons, comes factory assembled, it's ready to use.

Canopy Mount Assembly
(Box3/bag 13)

Left Side

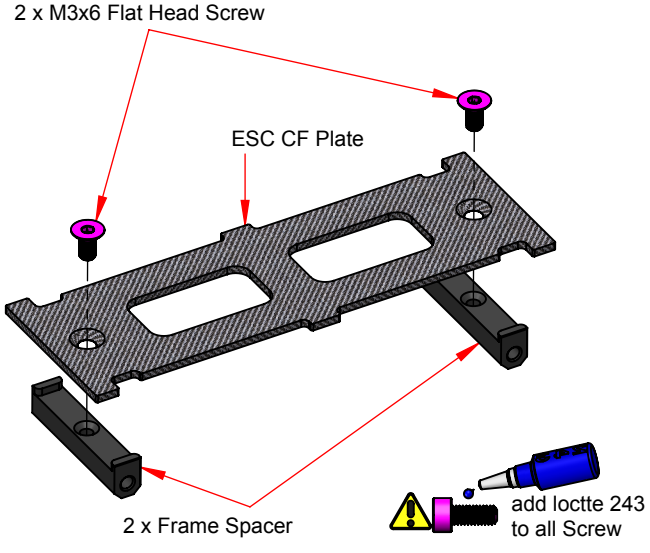


Right Side

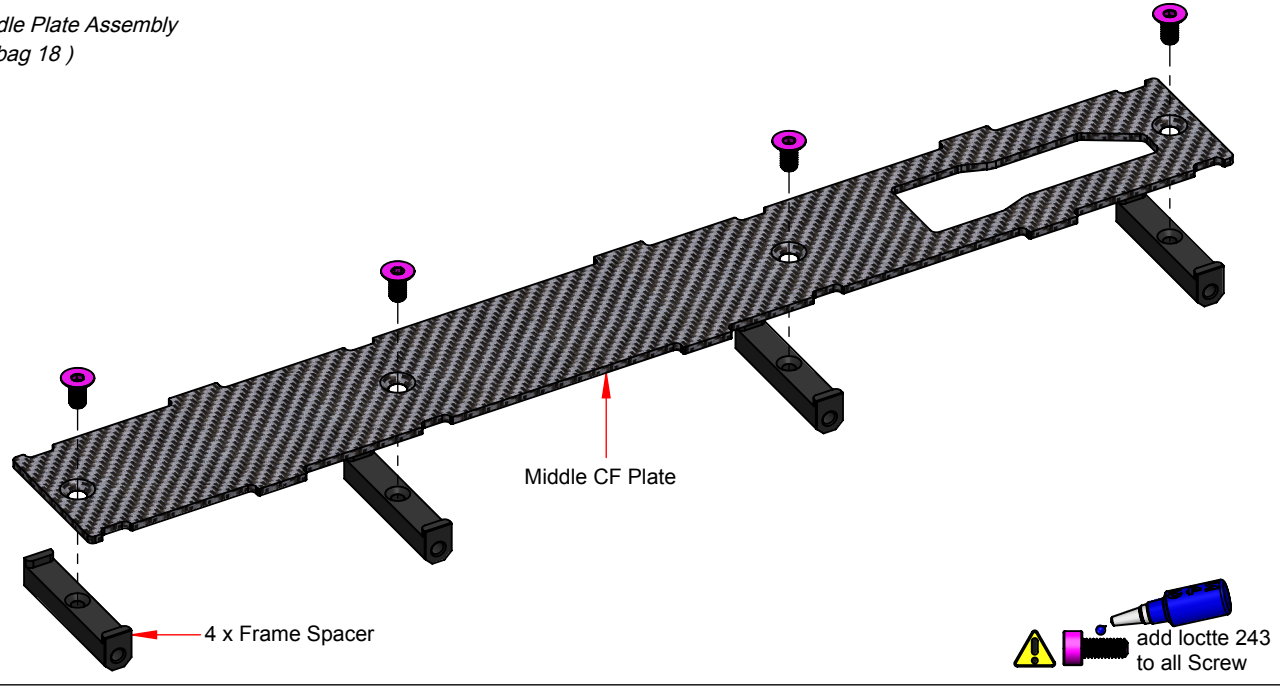


Canopy Mount Female Assembly NOTE:
If with some very tall Standard Servos the canopy will bind with the servo add one or two SST Diam. 2.5 x 6 W1 Washer and use M2.5 x 8 Screw (from Extra Hardware Bag)

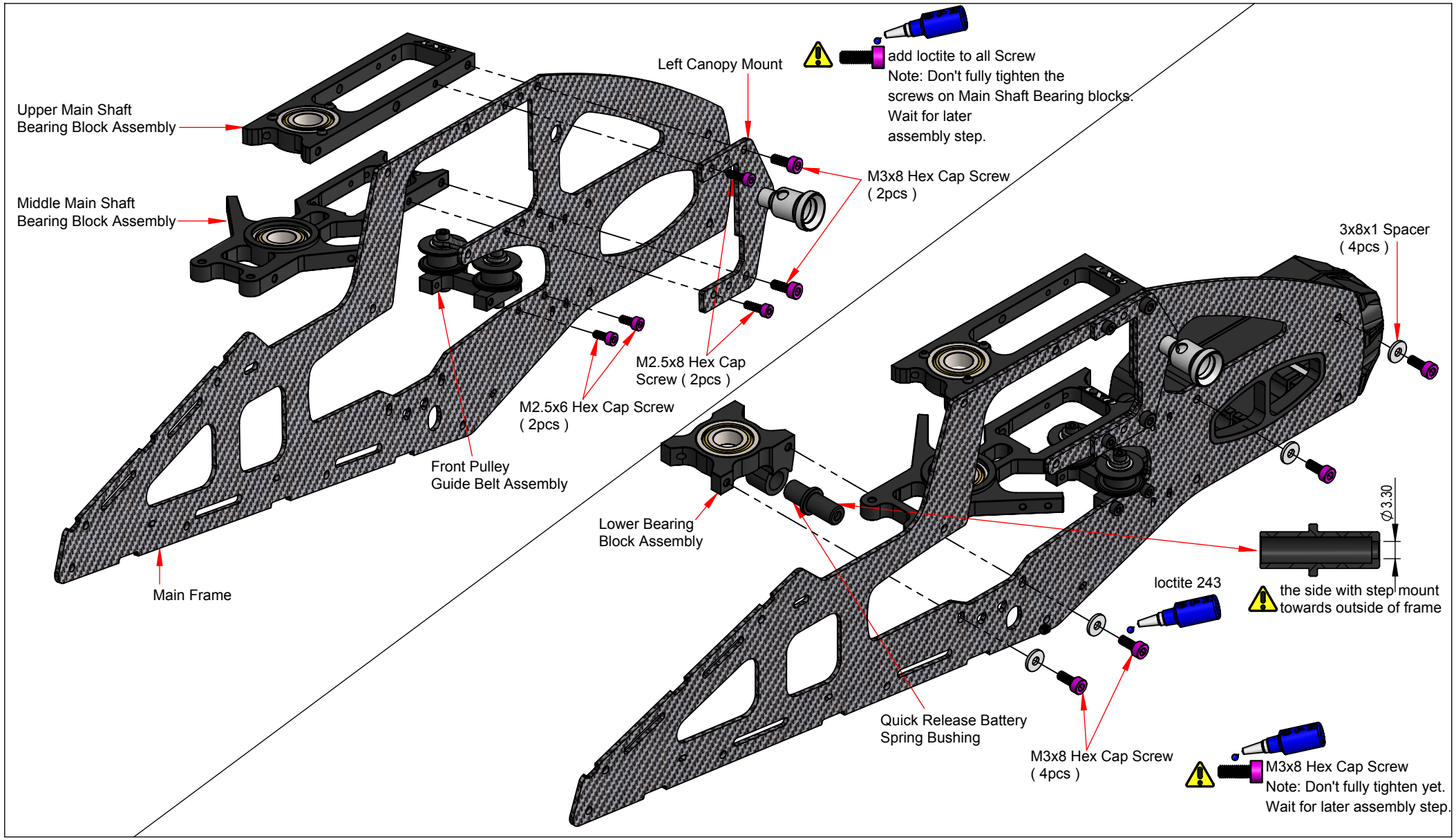
ESC Plate Assembly
(Box2/bag 17)

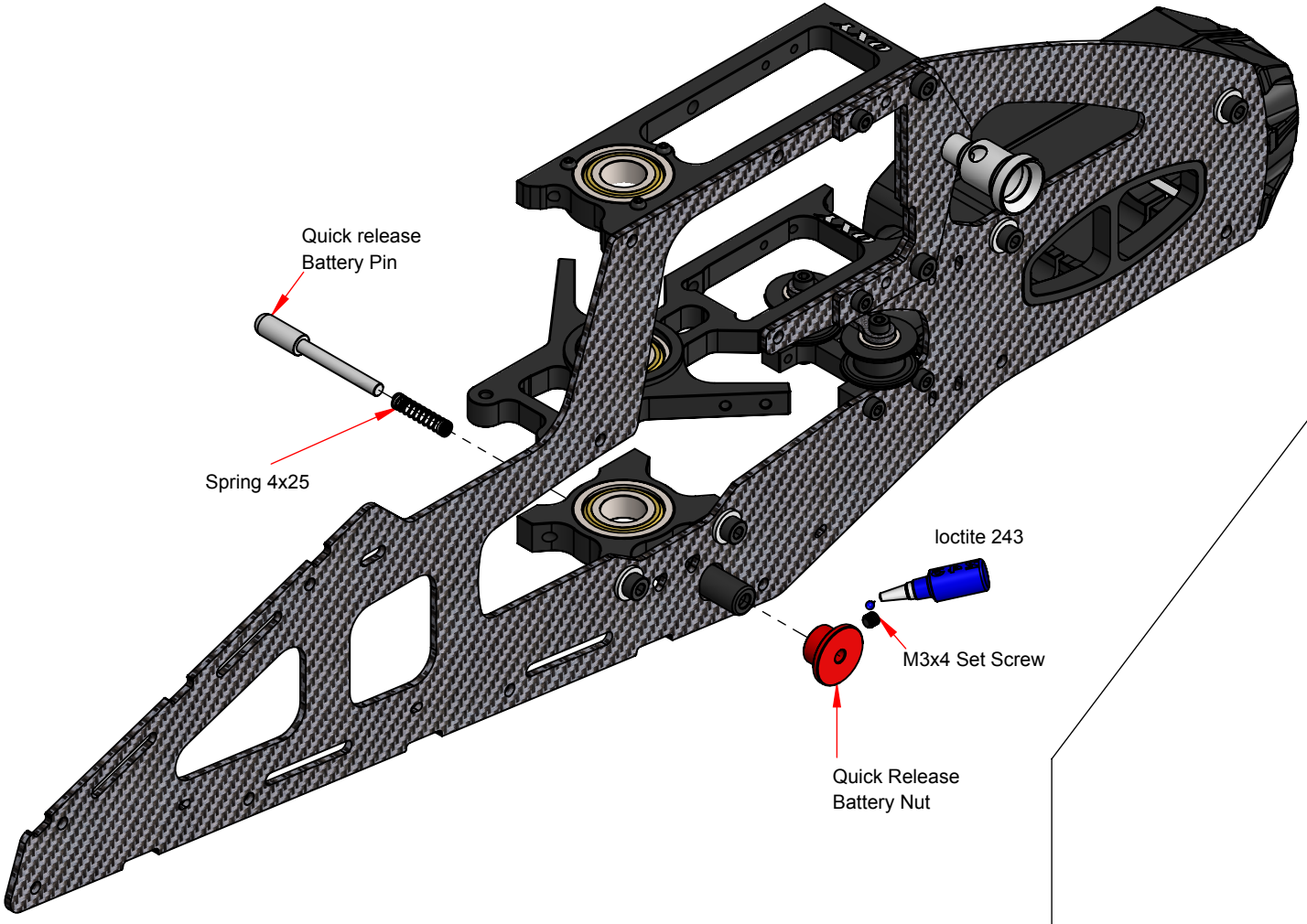


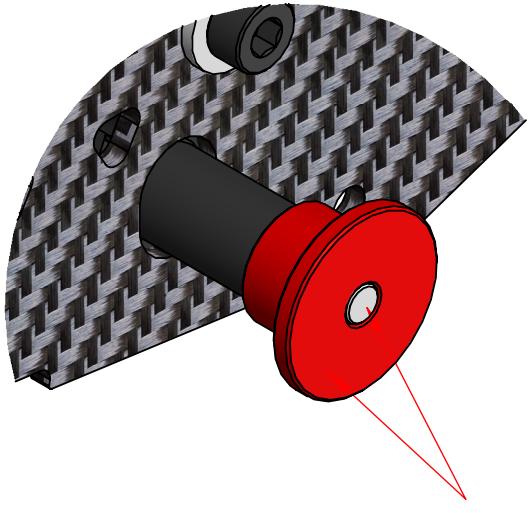
CF Middle Plate Assembly
(Box2/bag 18)



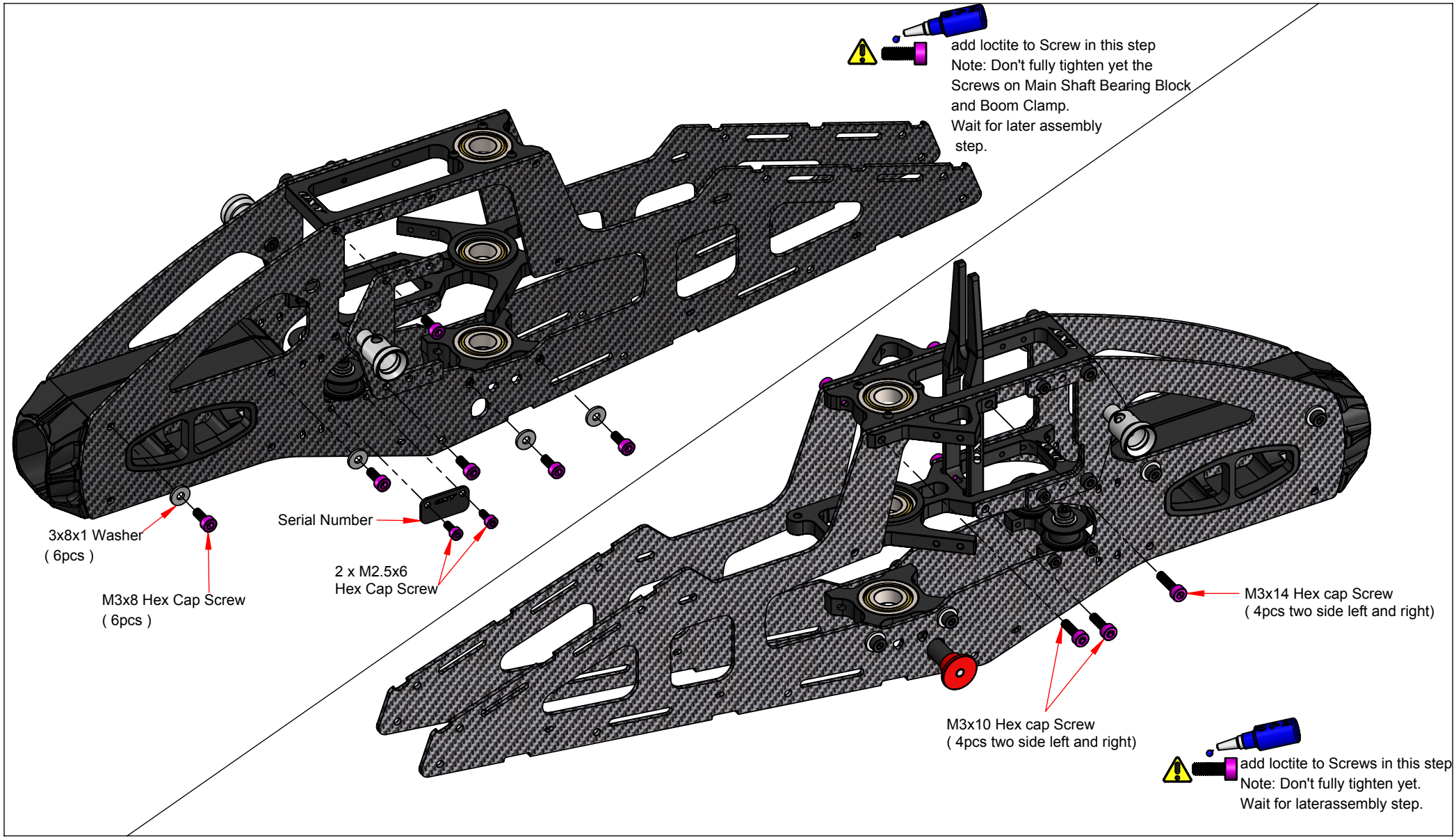
OXY HELI

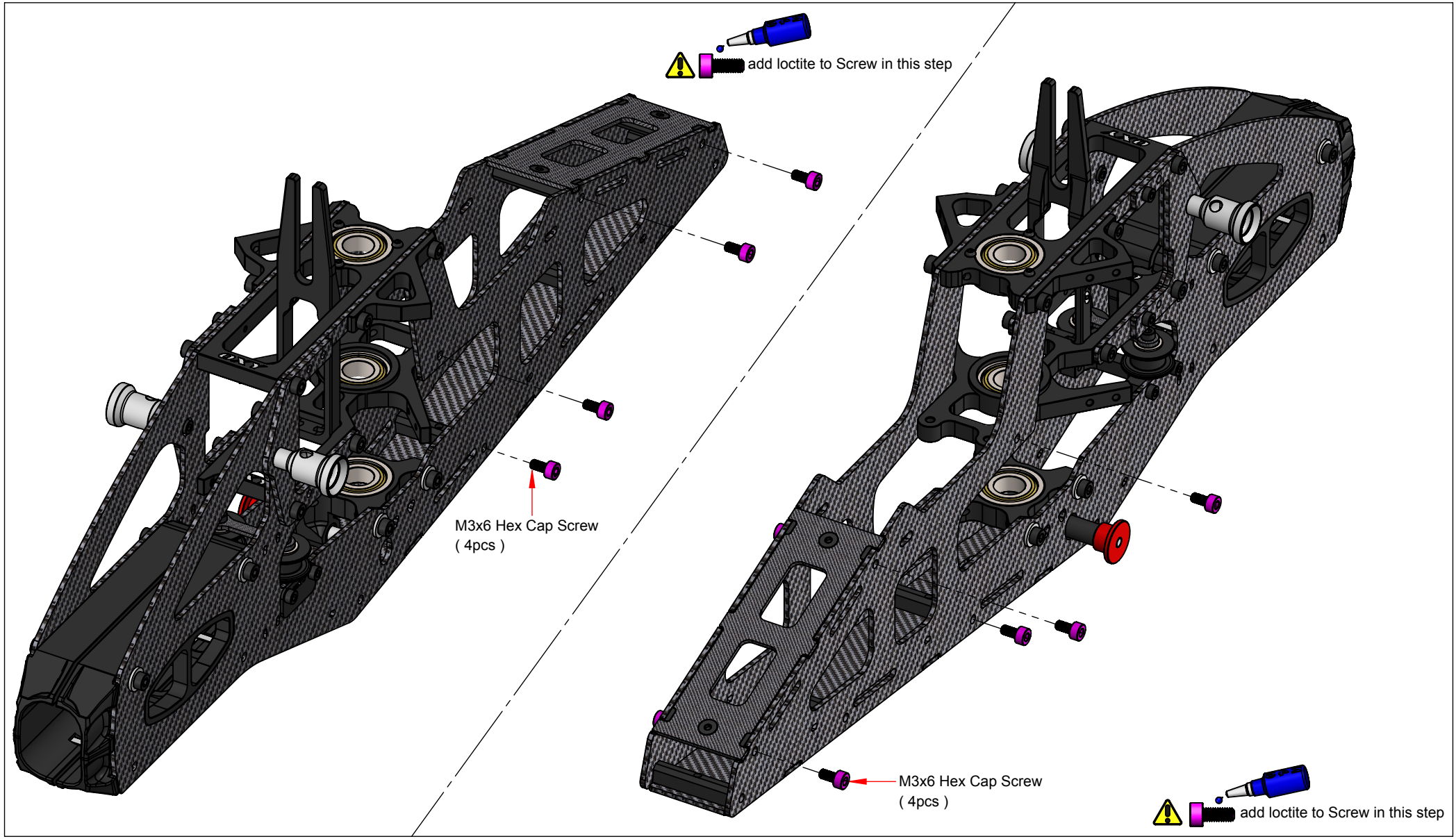

Upper Main Shaft
Bearing Block Assembly
Middle Main Shaft
Bearing Block Assembly
Left Canopy Mount
add loctite to all Screw
Note: Don't fully tighten the
screws on Main Shaft Bearing blocks.
Wait for later
assembly step.
M3x8 Hex Cap Screw
(2pcs)
M2.5x8 Hex Cap
Screw (2pcs)
M2.5x6 Hex Cap Screw
(2pcs)
Front Pulley
Guide Belt Assembly
Main Frame
3x8x1 Spacer
(4pcs)
Lower Bearing
Block Assembly
Ø3.30
loctite 243
the side with step mount
towards outside of frame
Quick Release Battery
Spring Bushing
M3x8 Hex Cap Screw
(4pcs)
M3x8 Hex Cap Screw
Note: Don't fully tighten yet.
Wait for later assembly step.

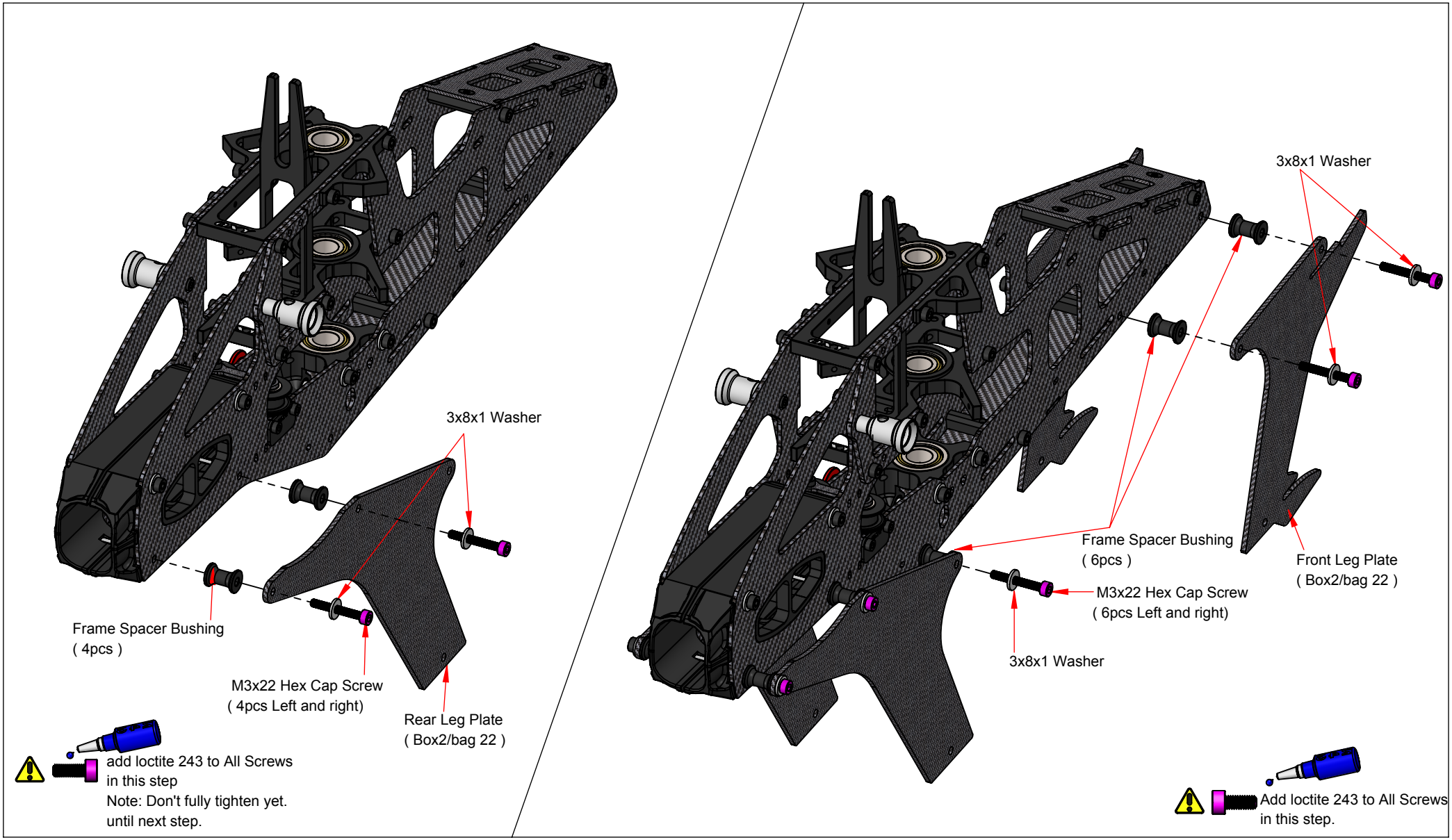




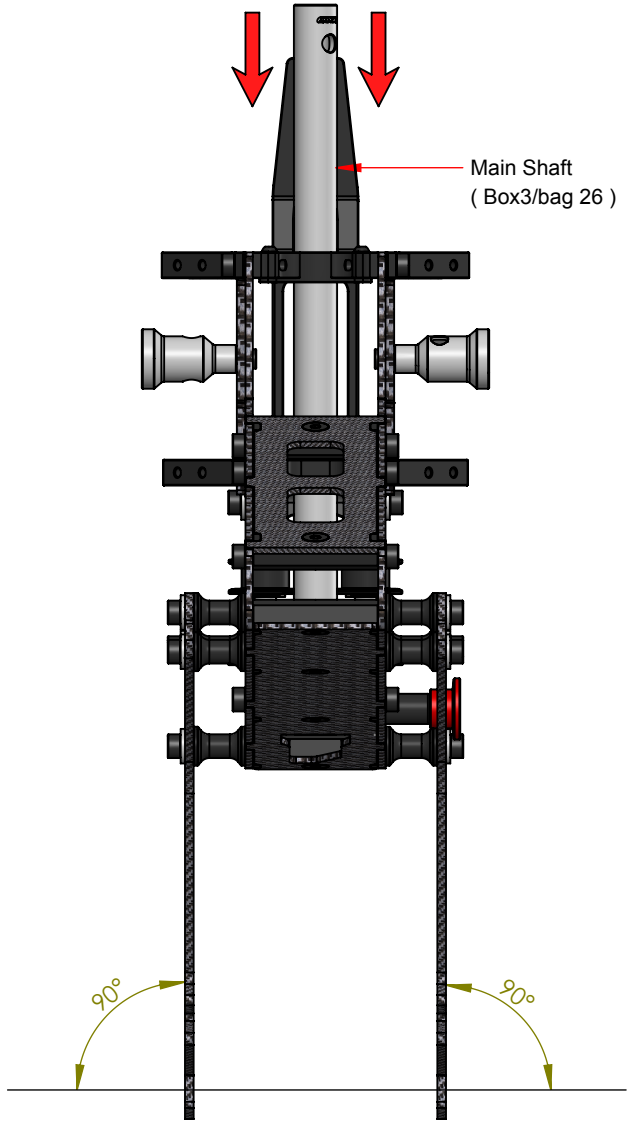
Quick Release Battery Nut and Pin must be flush after installation


add loctite to Screw in this step
Note: Don't fully tighten yet the
Screws on Main Shaft Bearing Block
and Boom Clamp.
Wait for later assembly
step.
3x8x1 Washer
(6pcs)
M3x8 Hex Cap Screw
(6pcs)
Serial Number
2 x M2.5x6
Hex Cap Screw
M3x14 Hex cap Screw
(4pcs two side left and right)
M3x10 Hex cap Screw
(4pcs two side left and right)
add loctite to Screws in this step
Note: Don't fully tighten yet.
Wait for laterassembly step.

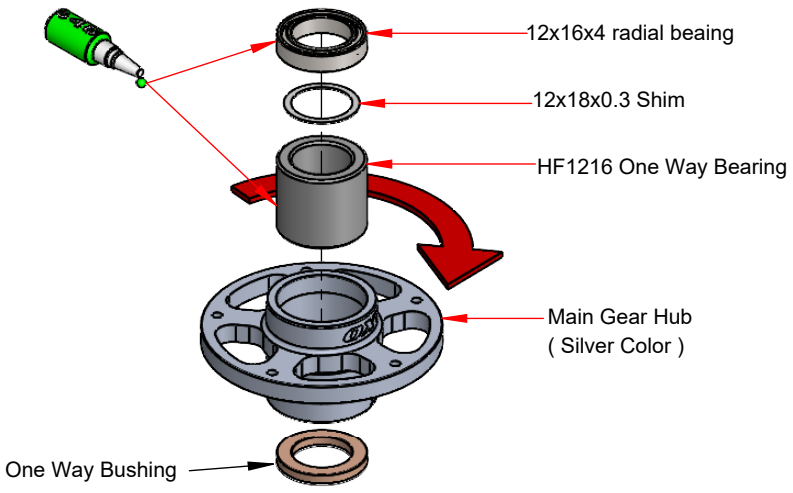

add loctite to Screw in this step
M3x6 Hex Cap Screw
(4pcs)
M3x6 Hex Cap Screw
(4pcs)
add loctite to Screw in this step


3x8x1 Washer
Frame Spacer Bushing
(4pcs)
M3x22 Hex Cap Screw
(4pcs Left and right)
Rear Leg Plate
(Box2/bag 22)
add loctite 243 to All Screws
in this step
Note: Don't fully tighten yet.
until next step.
3x8x1 Washer
Frame Spacer Bushing
(6pcs)
M3x22 Hex Cap Screw
(6pcs Left and right)
3x8x1 Washer
Front Leg Plate
(Box2/bag 22)
Add loctite 243 to All Screws
in this step.

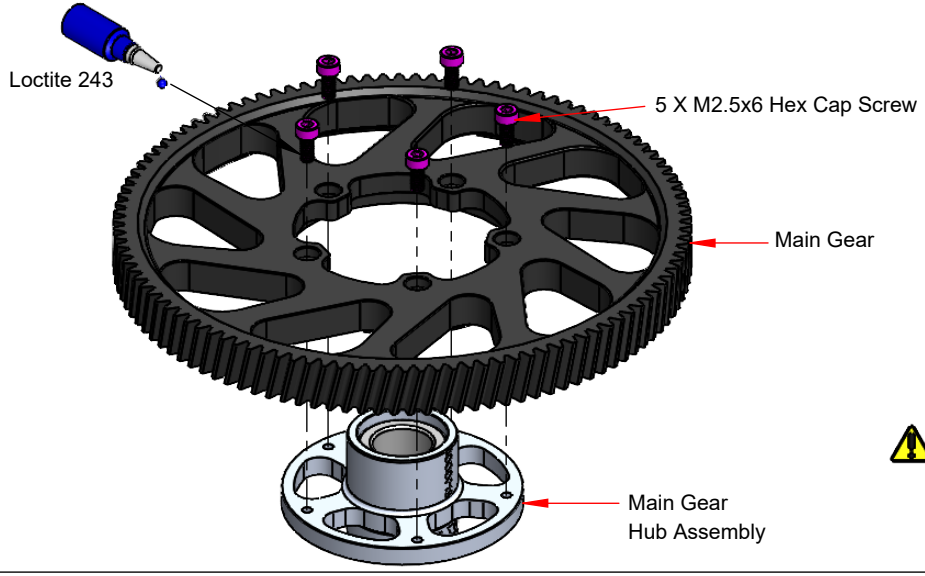
Install main shaft with frame assemblyon a flat surface, push down on both frames together and then fully tighten all Hex Cap Screws (x14) holding the
Upper and Middle bearing blocks.



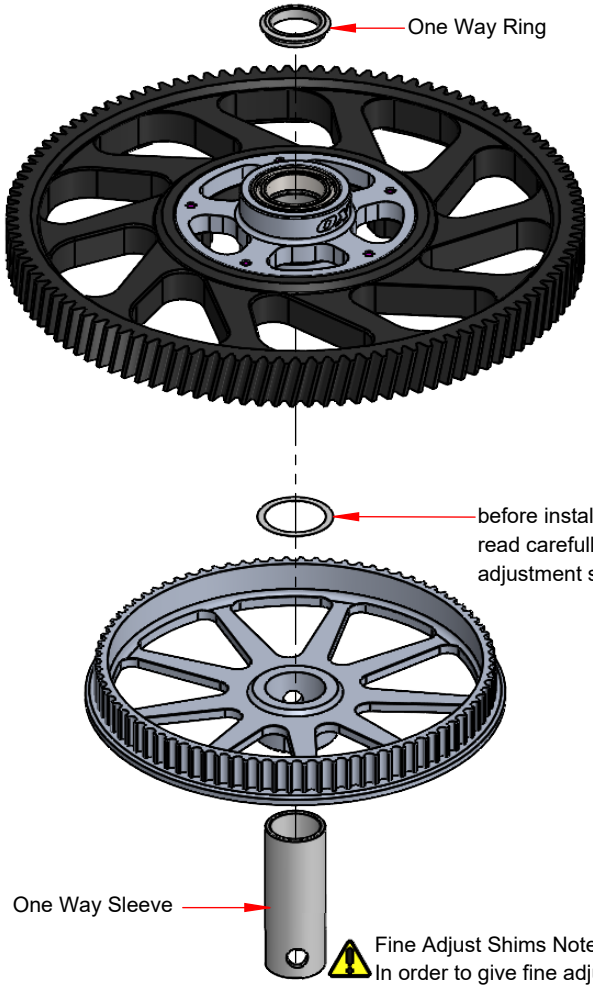
Main Gear Hub Assembly
Box3/bag 23



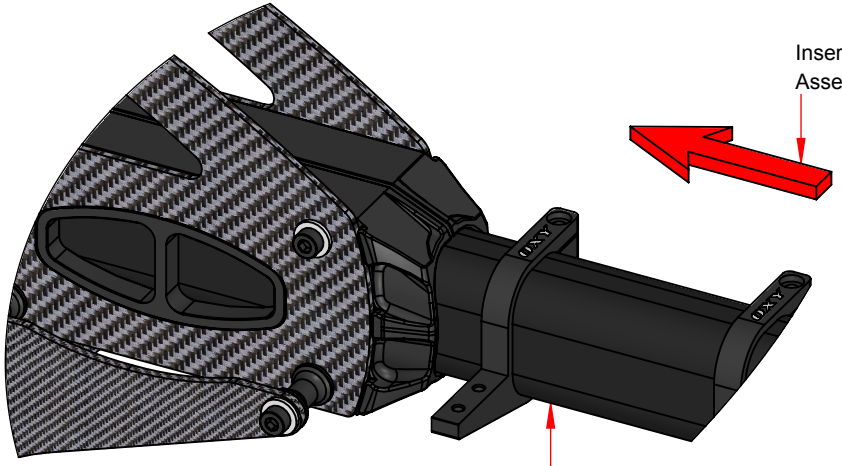
Important Note:
This part, for tuning reasons, comes factory assembled, it's ready to use.



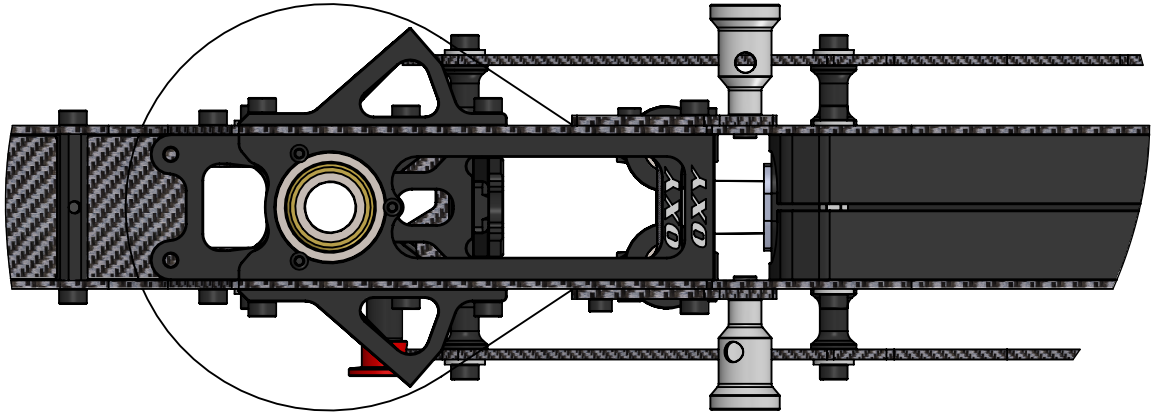
Important note:
This part comes pre assembled WITHOUT thread lock. It MUST be re-assembled with thread lock as shown.

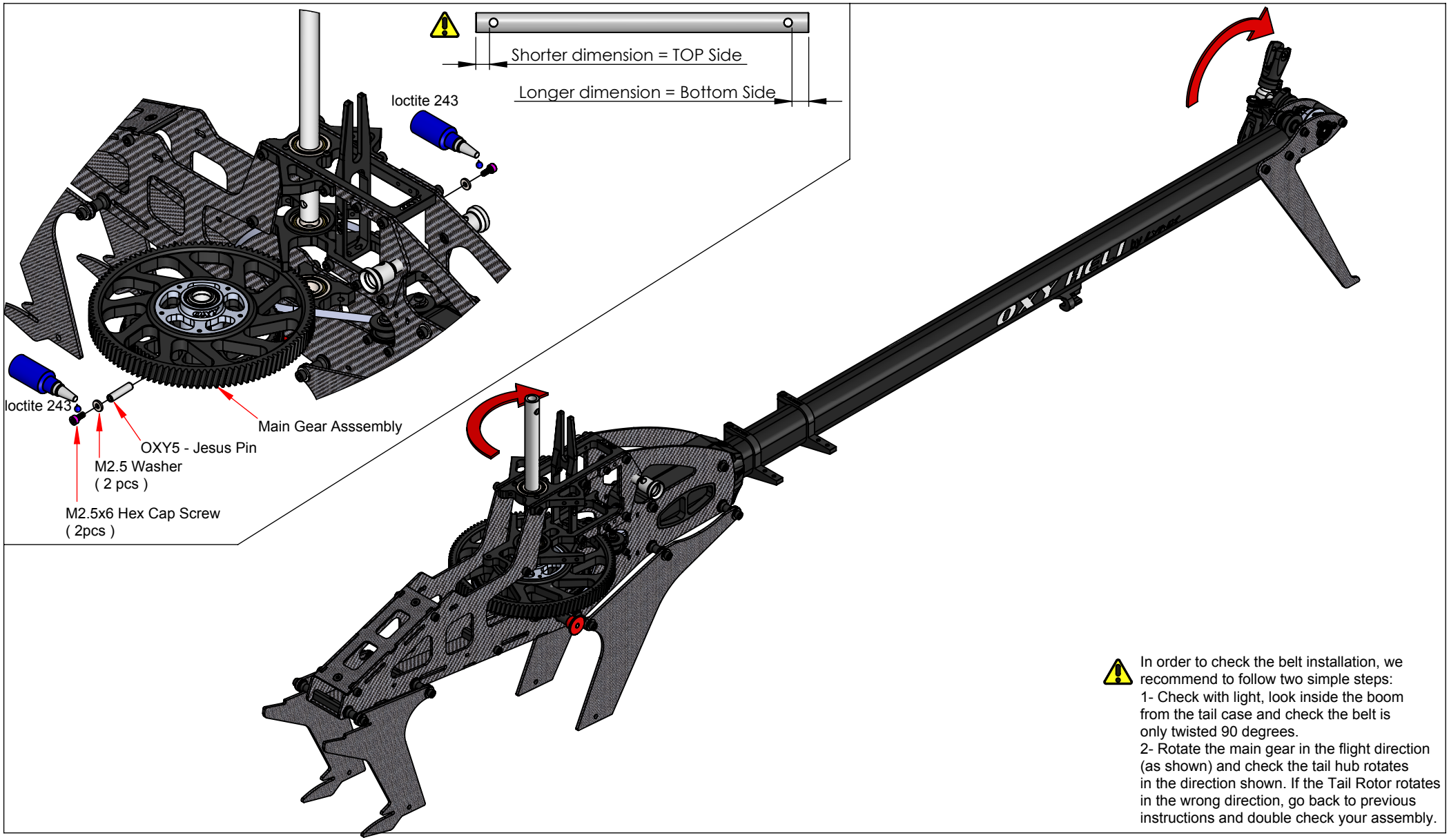


Fine Adjust Shims Note :
In order to give fine adjustment options, in the Extra Hardware Bag you will find extra shims 12X18X0.1.
Start assembly one shim.
If Gear Hub has play more than 0.1,add shims as required,
Pro Tips: The Gear Hub must have at lest 0.1mm vertical play

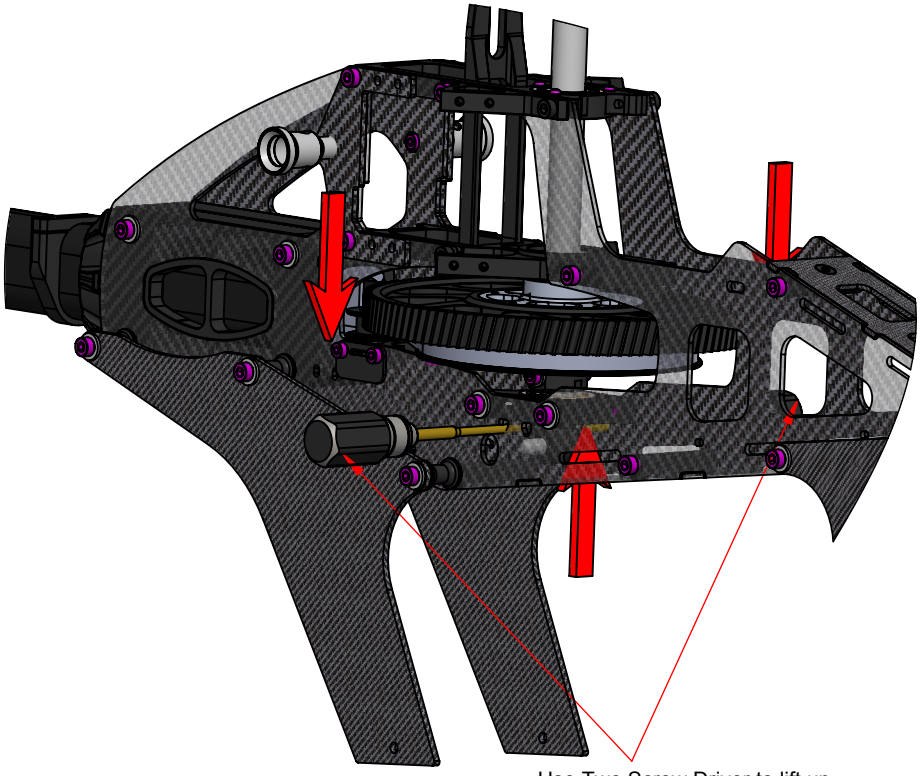


Before next assembly step verify
Tail Belt assembly position as shown.



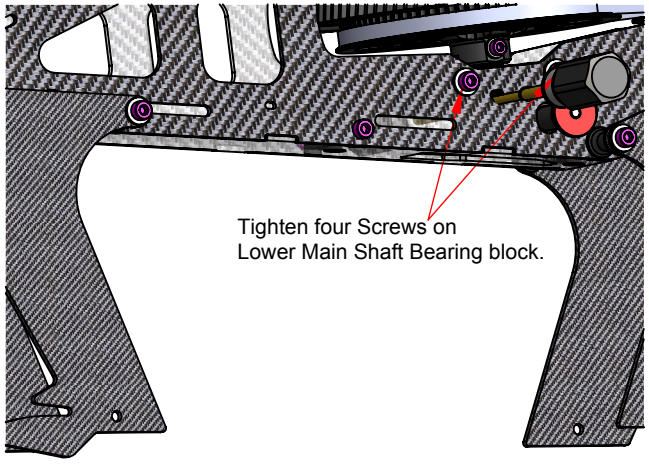


In order to check the belt installation, we recommend to follow two simple steps:
1- Check with light, look inside the boom from the tail case and check the belt is only twisted 90 degrees.
2- Rotate the main gear in the flight direction (as shown) and check the tail hub rotates in the direction shown. If the Tail Rotor rotates in the wrong direction, go back to previous instructions and double check your assembly.



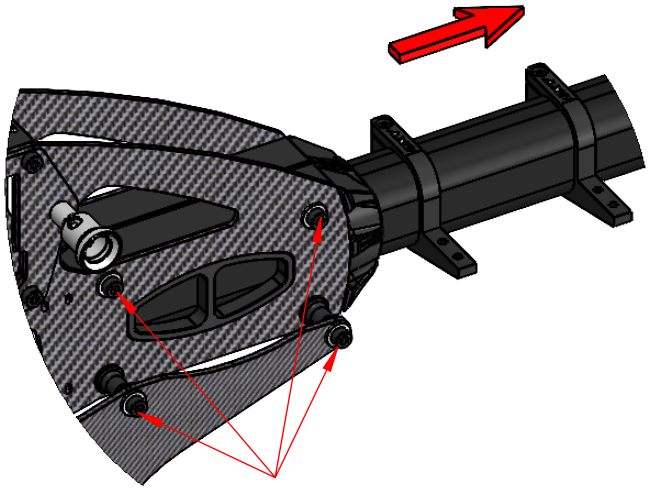
Use Two Screw Driver to lift up
Lower Main Shaft Bearing block

In order to remove Main Shaft vertical play, Lower Bearing Block MUST move UP!
To remove eventually residual Main Shaft vertical play, gently increase Jesus Pin Screw tighten.



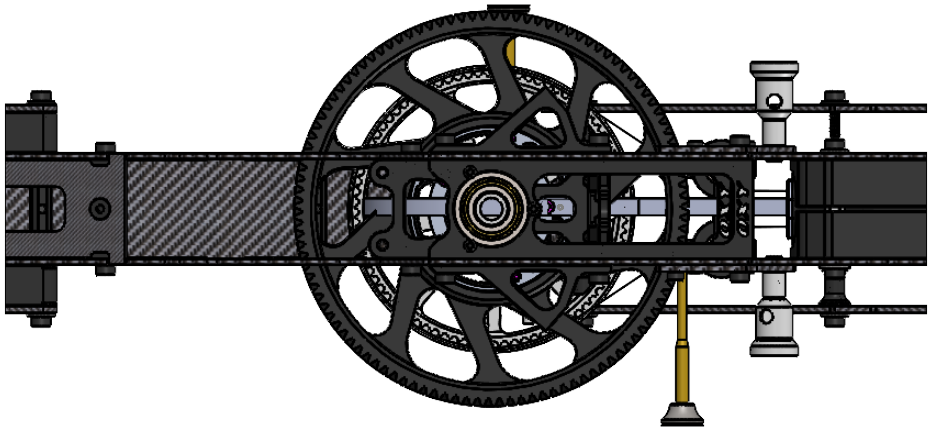
Tighten four Screws on
Lower Main Shaft Bearing block.

Lower bearing block adjustment. The lower bearing block locks the main gear assembly and shaft in position to prevent vertical movement. Begin by lightly setting mounting screws so that the block will stay, but still move. Using 2 Allen drivers through holes in frame to move the lower bearing block upwards till no more movement then tighten the mounting screws. Once adjusted, you should be able to replace main gear assembly without change to lower bearing block position.



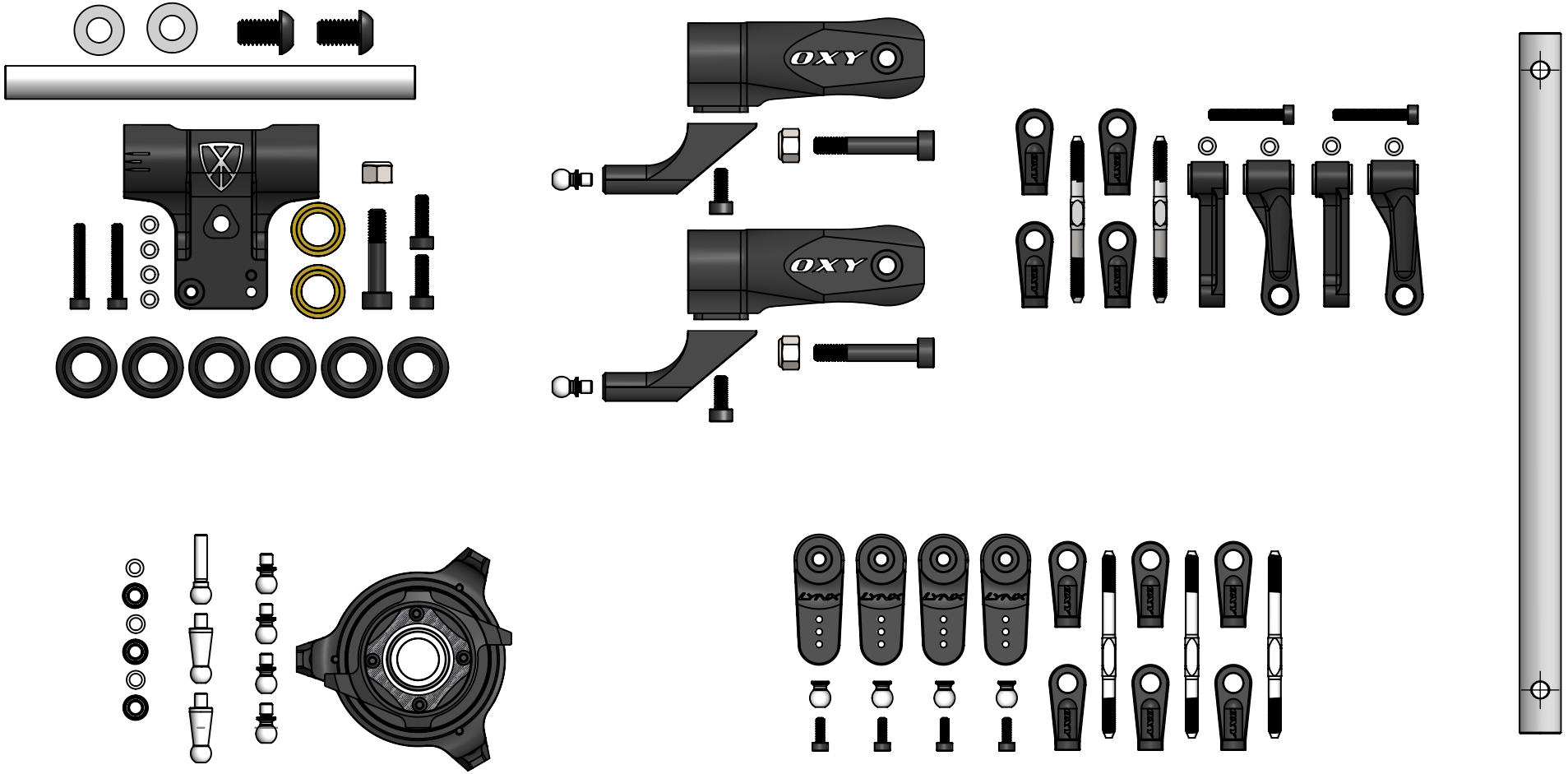
Pull Tail Boom and lock
all Screw on Boom Mount

- Be sure the boom is assembled and installed correctly.
- Loosen the tail boom by loosening the eight Hex Cap Screws on Boom Mount.
- Adjust the Belt tension by pulling on the Tail Boom.
- Tighten the eight Hex Cap Screws on Boom Mount.
- The belt must have good tension. We suggest re-checking after a few flights. We suggest to check belt tension often, before each flying session.
- If spool up get difficult, may Tail Belt is over tight,
recheck and eventually loose Belt tension little bit
- If the belt is often loose, you should check the lock system or belt integrity.
- Tests show that a hard 3D pilot can perform over 400 flights before the belt will fail. We recommend replacing the Tail Belt after 300 flights, even if it does not show wear, to avoid it breaking unexpectedly in flight.
- After a crash, spend some time checking Belt integrity and replace if any teeth are missing.

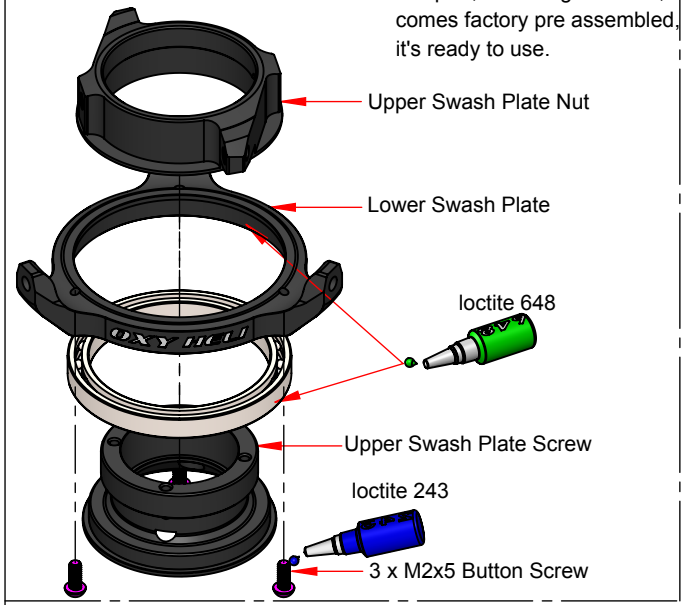


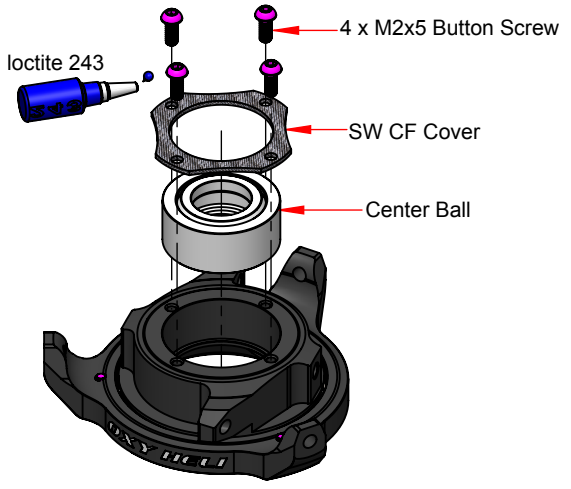
⚠ Use a Screw Driver to check Belt Tension (suggested max deflection is 1mm)
- Note: We recommend a tight Belt tension.
- If motor struggles during spool up, the belt tension may be too tight. Recheck tension and loosen slightly as needed.
- Check the Belt tension again after the first 2 flights.
- With a new Tail Belt, when the head is rotated slowly, it is normal to hear a tooth sound as the belt engages with the Main Pulley. This sound is normal and will disappear after a few flights and the necessary "break-in".

Head Set Assembly

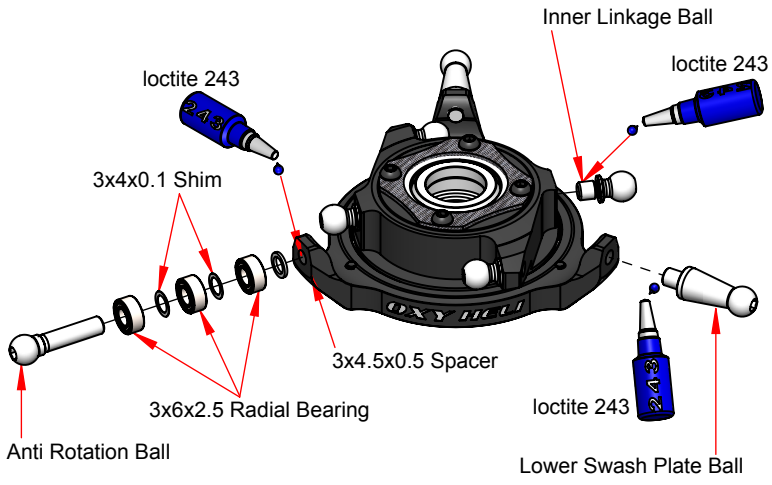


Swash Plate Assembly
(Box3/bag 24)



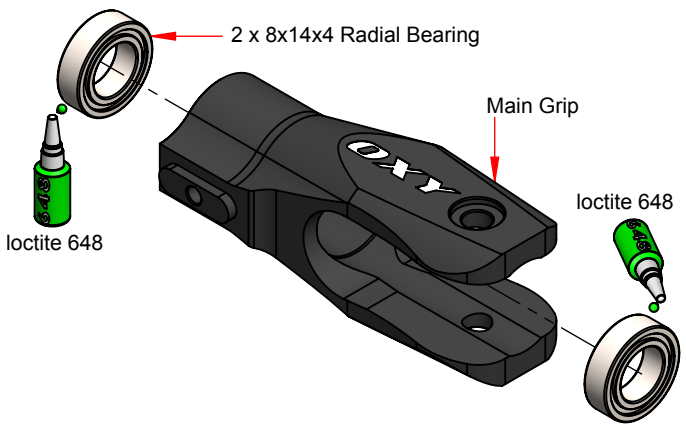


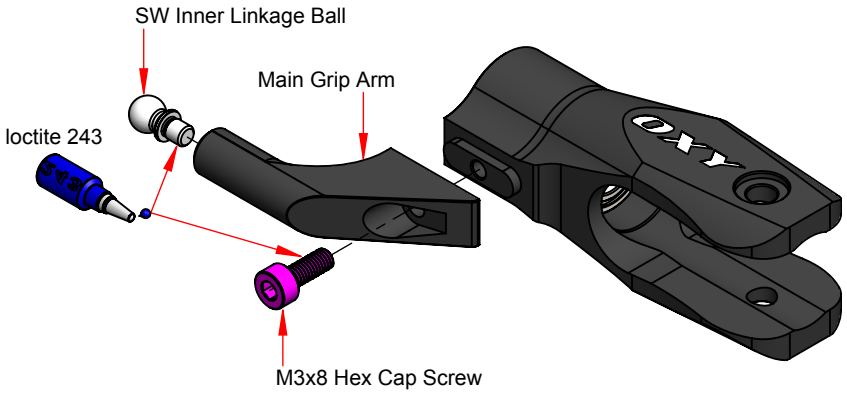
Important Note:
this part, for tuning reasions,
comes factory pre assembled,
it's ready to use.



Main Rotor Assembly
(Box3/bag 25)

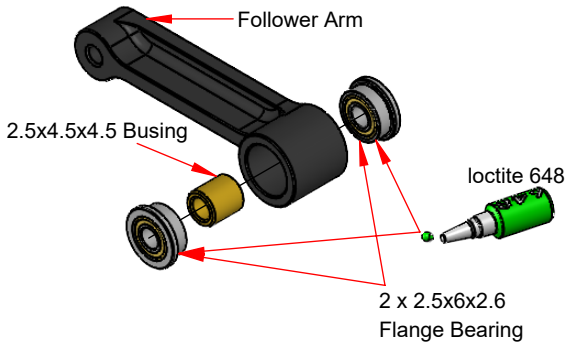
Important Note:
this part, for tuning reasions,
comes factory pre assembled,
it's ready to use.

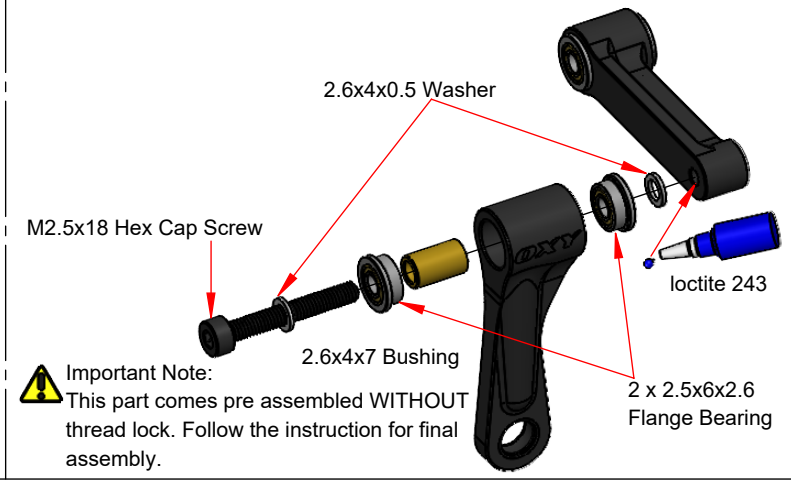




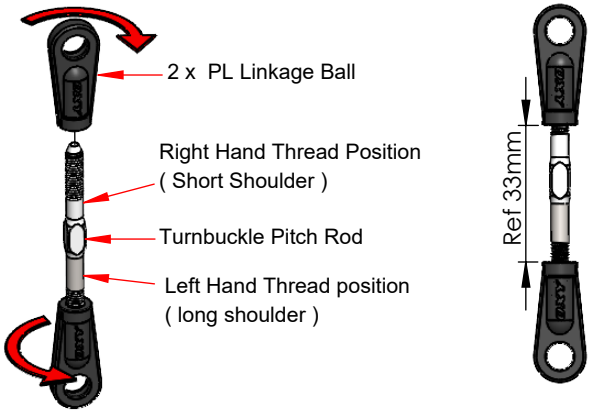
Anti Rotation Arm Assembly
(Box3/bag 25)

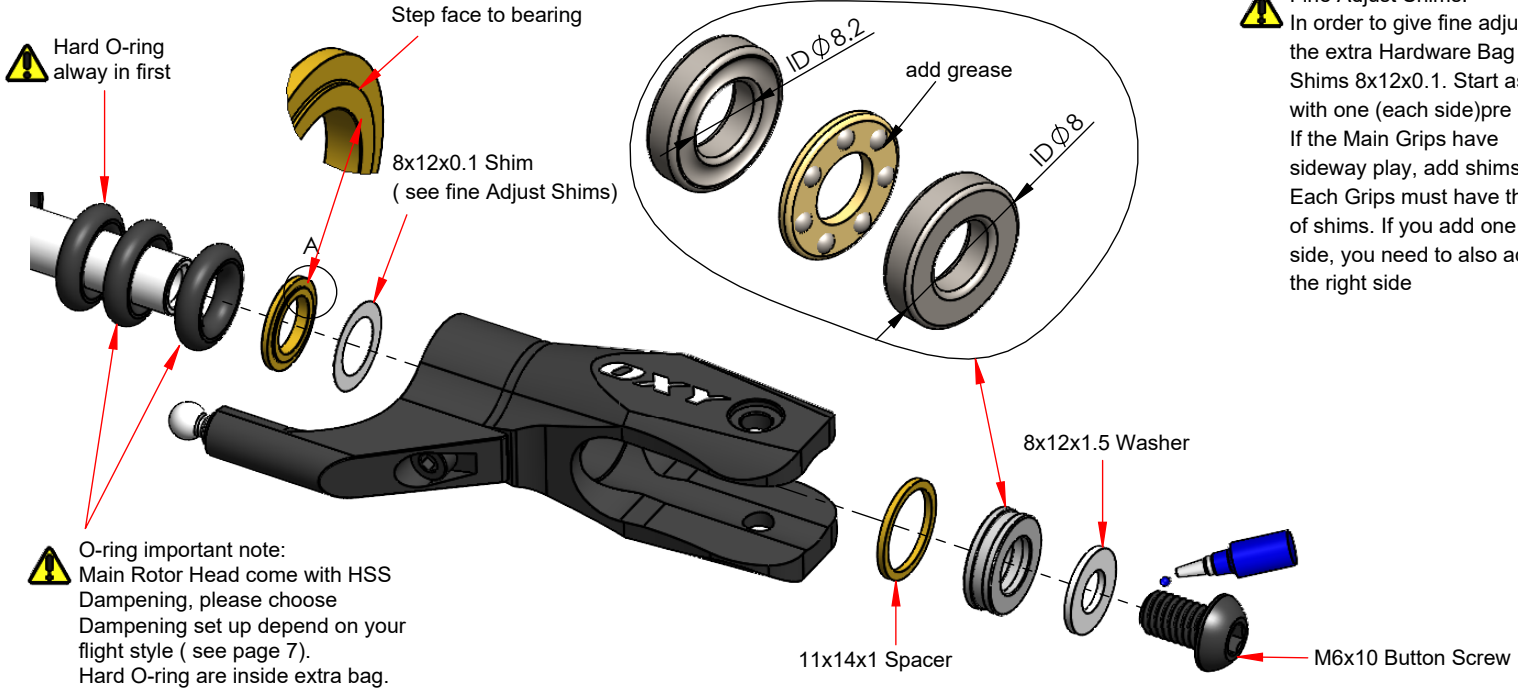
Important Note:
this part, for tuning reasions, comes factory pre assembled, it's ready to use.





Important Note:
This part comes pre assembled WITHOUT thread lock. Follow the instruction for final assembly.

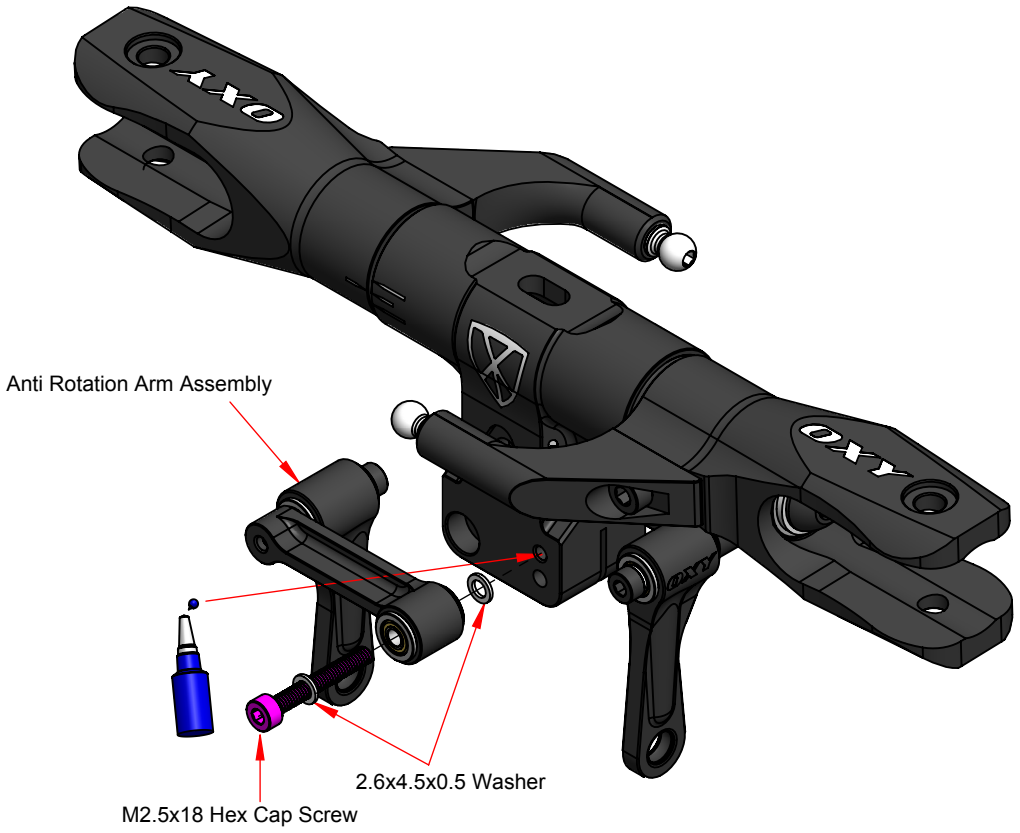


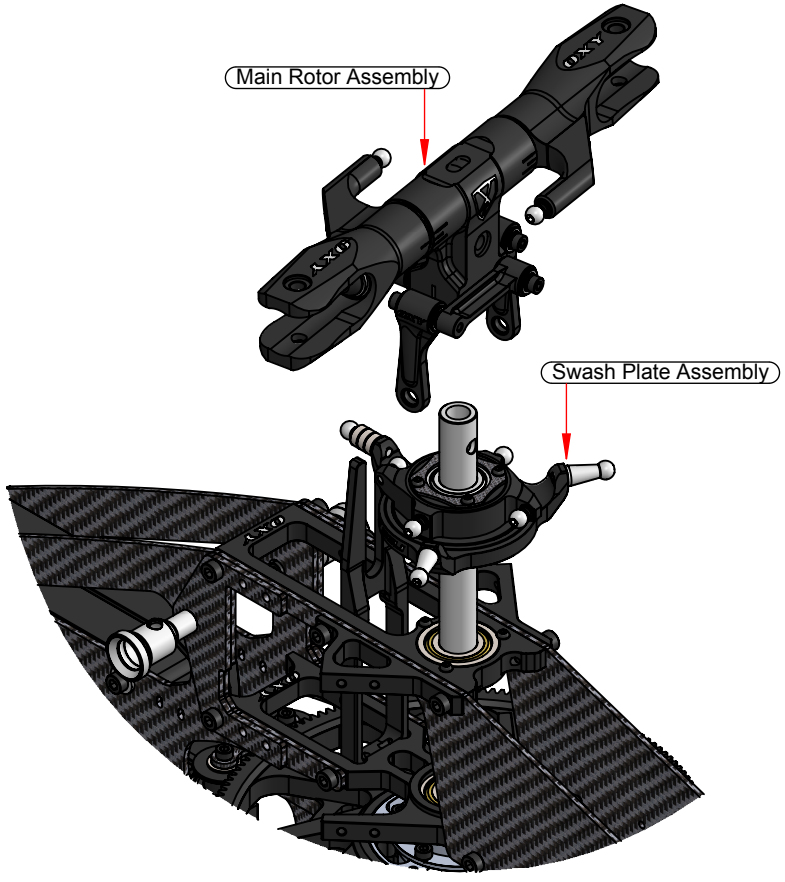


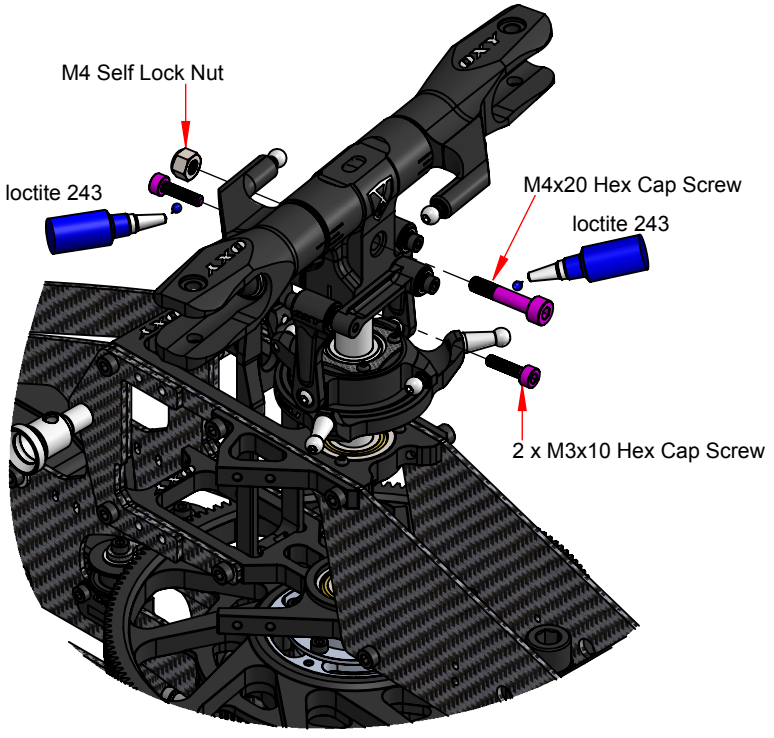
Fine Adjust Shims:
In order to give fine adjustment options, the extra Hardware Bag contains extra Shims 8x12x0.1. Start assembly with one (each side)pre installed shim. If the Main Grips have sideway play, add shims as required. Each Grips must have the same number of shims. If you add one shim on the left side, you need to also add one shim on the right side

Important note:
This part comes pre assembled WITHOUT thread lock. It MUST be re-assembled with thread lock as shown.

O-ring important note:
Main Rotor Head come with HSS Dampening, please choose Dampening set up depend on your flight style (see page 7).
Hard O-ring are inside extra bag.

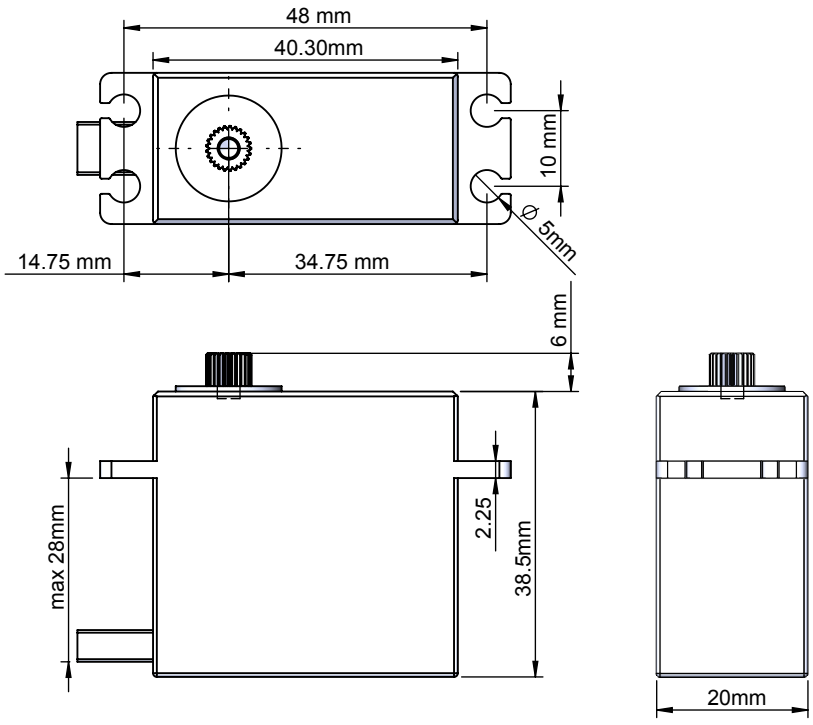

Anti Rotation Arm Assembly
2.6x4.5x0.5 Washer
M2.5x18 Hex Cap Screw


Main Rotor Assembly
Swash Plate Assembly

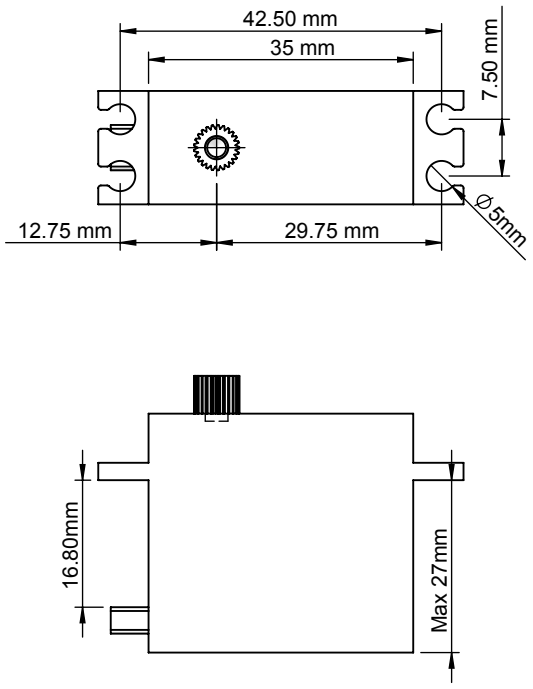

M4 Self Lock Nut
loctite 243
M4x20 Hex Cap Screw
loctite 243
2 x M3x10 Hex Cap Screw

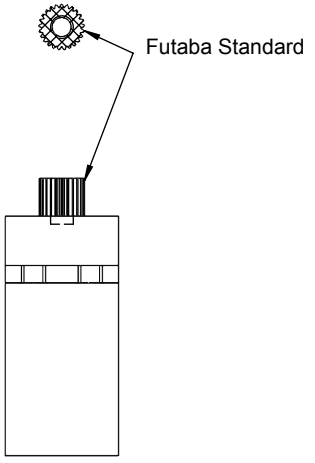
SERVO SIZE IMPORTANT NOTE:
OXY 5 from box come with Standard Size Cyclic
Servo Support and on Tail can accept Standard or Mini Size Servos.
Optional Mini Size Cyclic Servo Support is available with p/n: OSP-1347

Standard Servo



Mini Servo

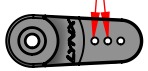




- You should now do some initial setup of your FBL unit and servos.
- We recommend you select a new model in your transmitter, and reset your FBL unit and start with a clean setup in it as well.
- After binding your transmitter to the receiver system used with the FBL unit, work your way through the FBL setup instructions to the point you plug in your servos.
- Now set your collective stick in the middle position, and position the servo arms as close to the correct positions you can on each servo see the following pages for arm orientations on the various servos.
- Next confirm the servos work in the correct direction, then return the collective stick to the center position.
- Now use your FBL unit to trim the servos so the arms are exactly horizontal (see pictures below).
- This procedure varies between units. Carefully label the position of the servos, then proceed with the installation of the servos as shown.

Linkage Ball Position

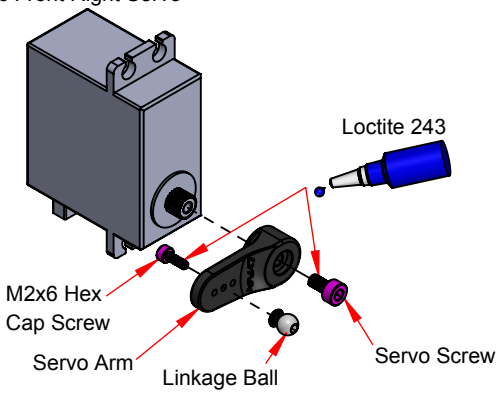
depend on your Flybarless setup, please see note



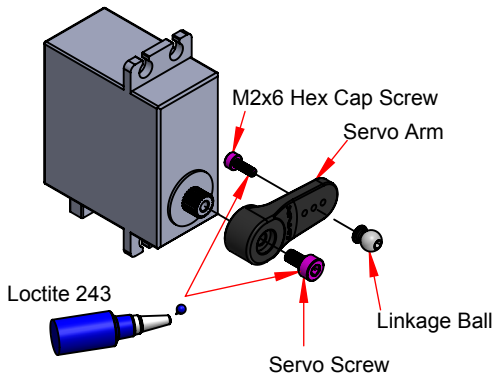
Note:
In our testing 17.5mm default servo ball mount works best for most FBL and servo combinations. However depending on your servo resolution and FBL for example NEO you may yield better results with 14.5mmposition.

OXY5 Servo Arm come with Futaba Knurel

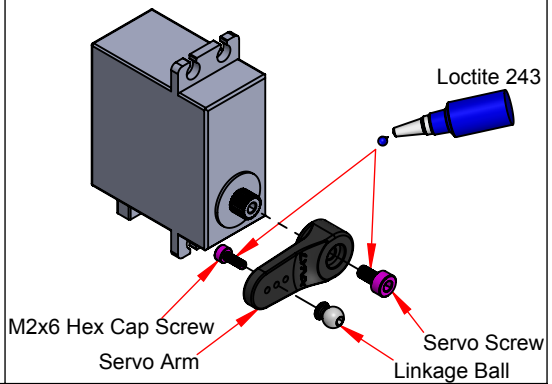
Cylic Front Right Servo



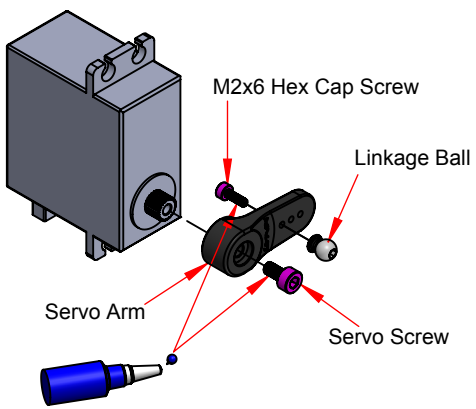
Cylic Front Left Servo



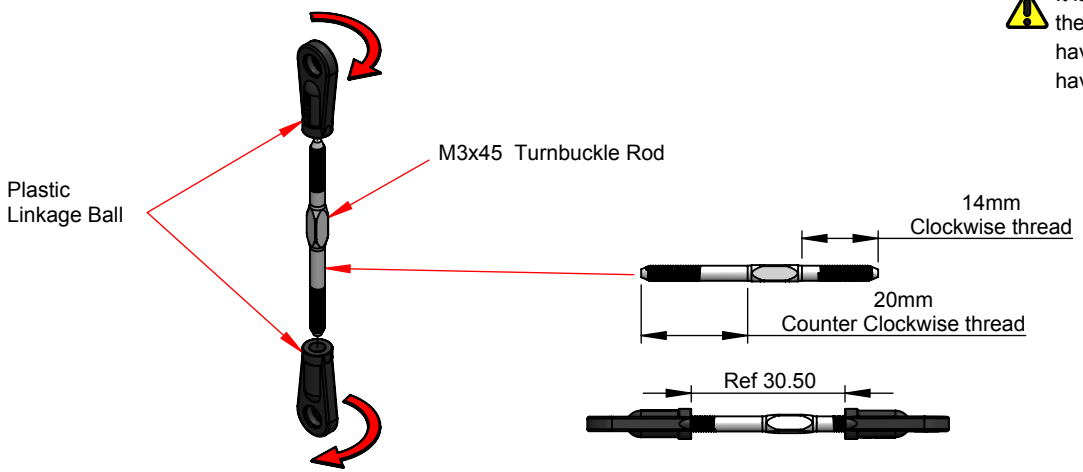
Cylic Rear Servo



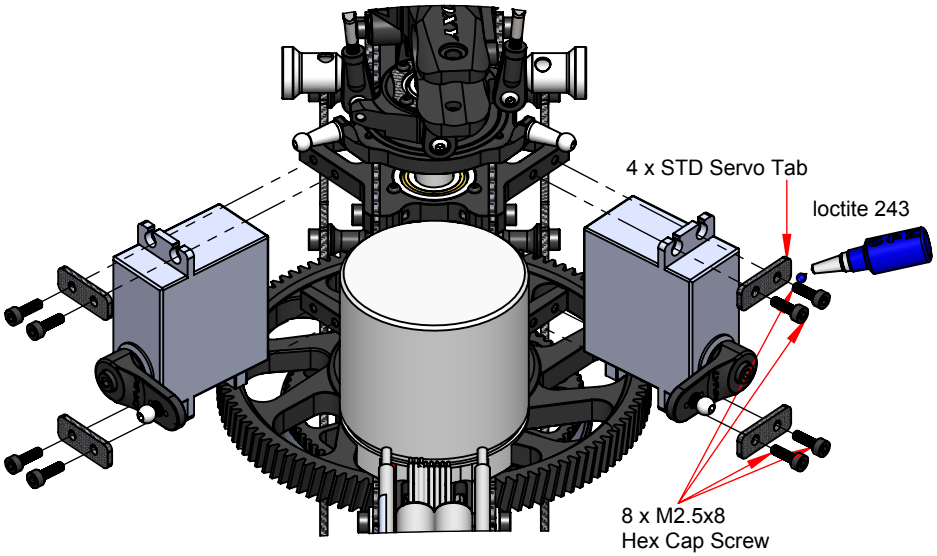
Tail Servo

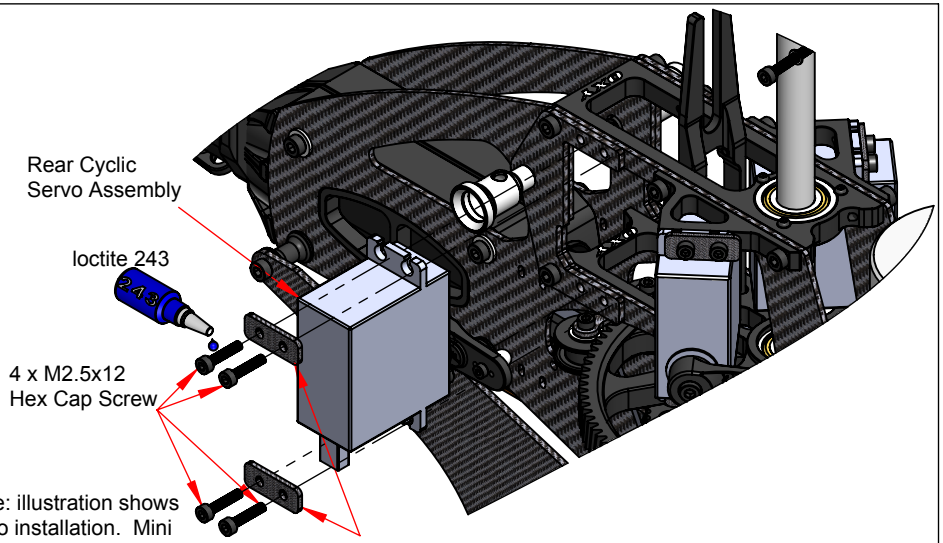


Servo Rod Assembly (3pcs)

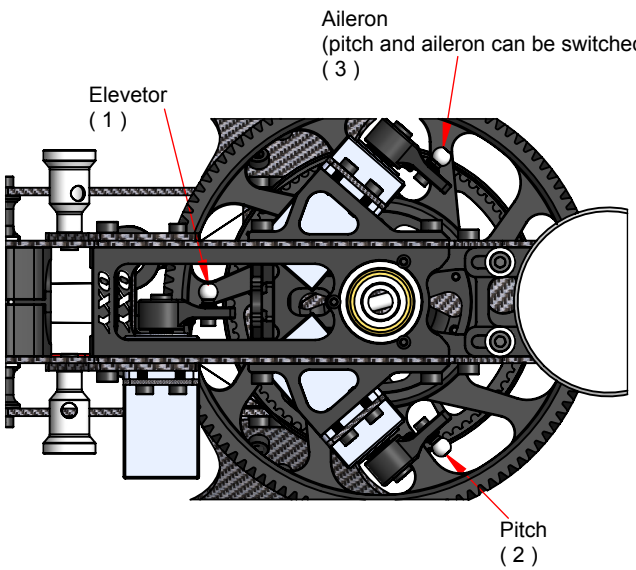


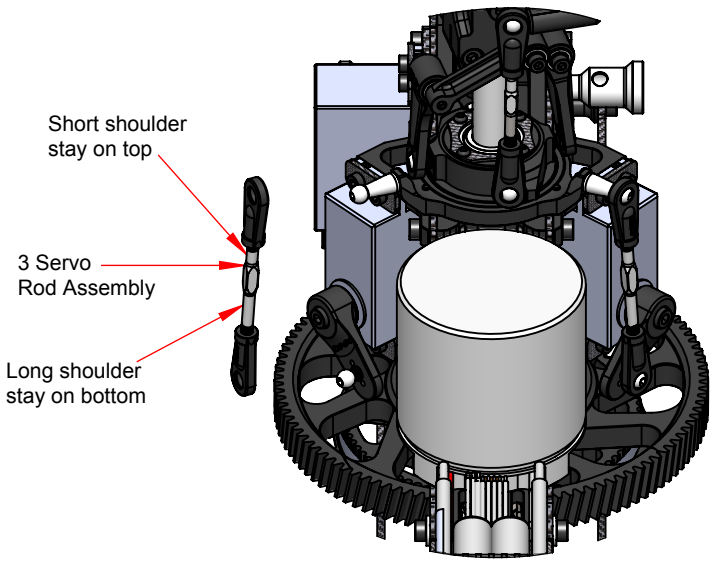
It is really important the servo rods screw onto the linkages the same amount. The Metal Rod have one side clockwise thread and one side have counter clockwise thread

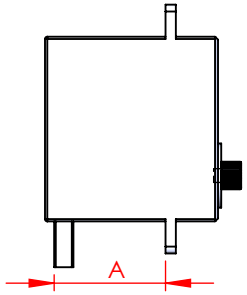




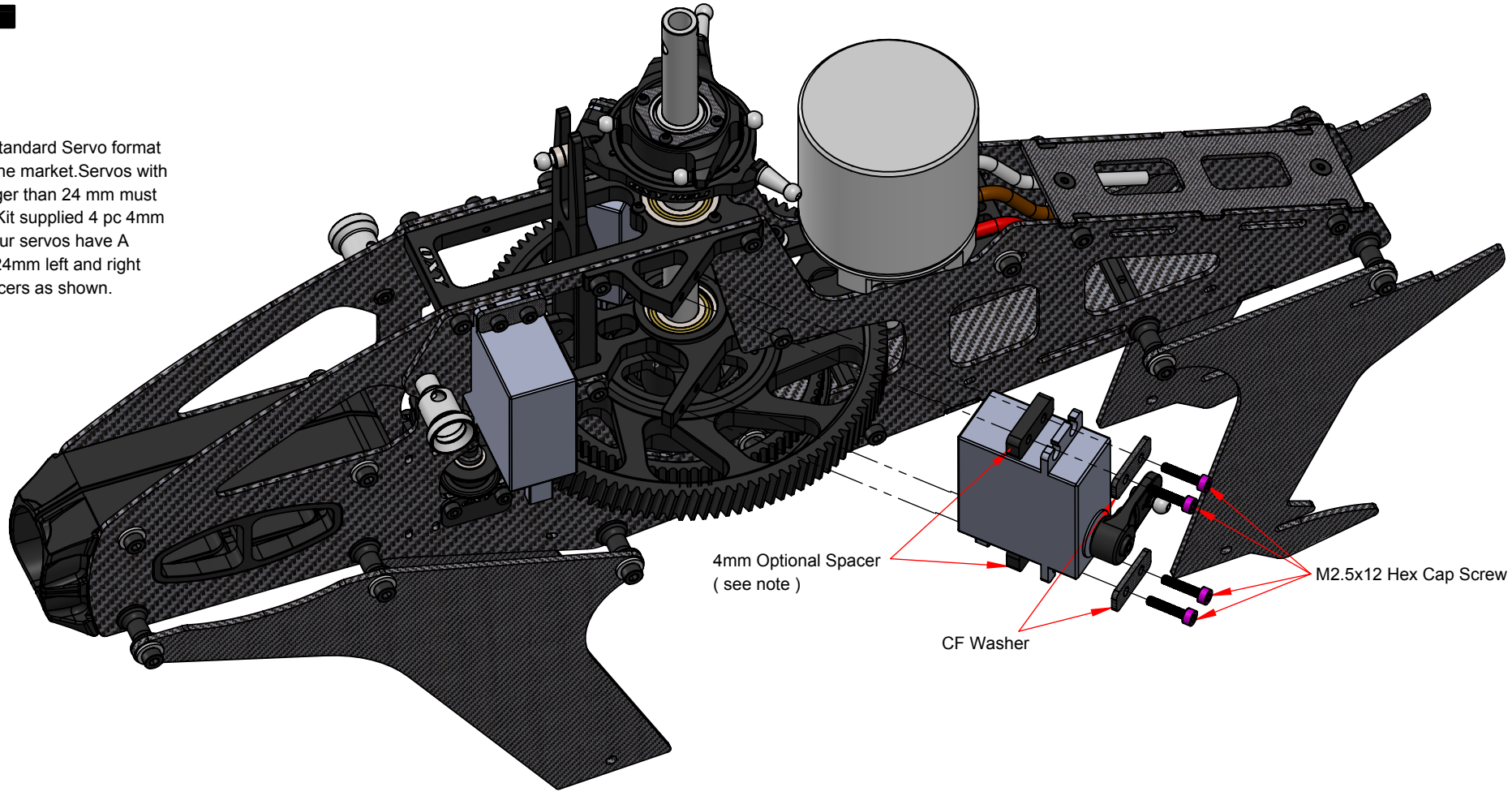
Important note: illustration shows standard servo installation. Mini servo adaptor kit OSP-1308 is required and available separately if not using standard size servos.

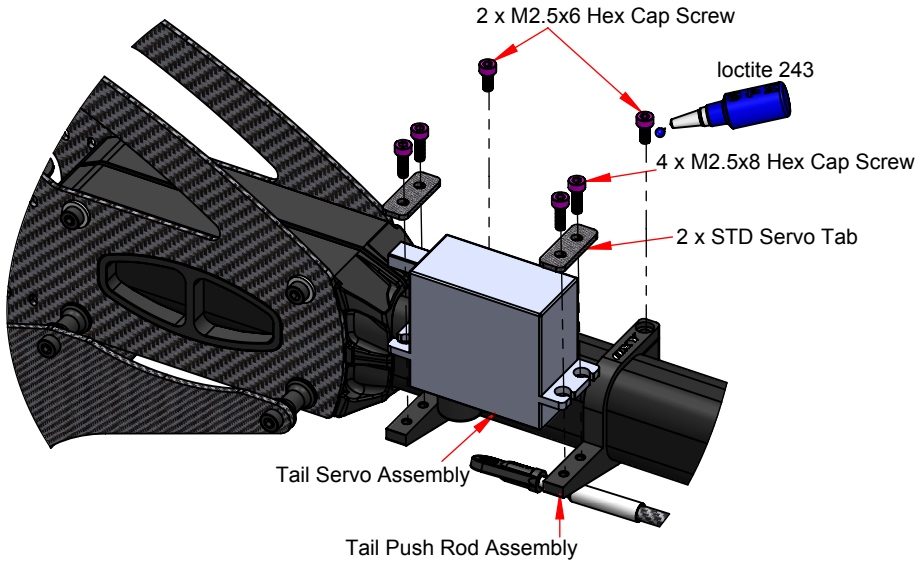




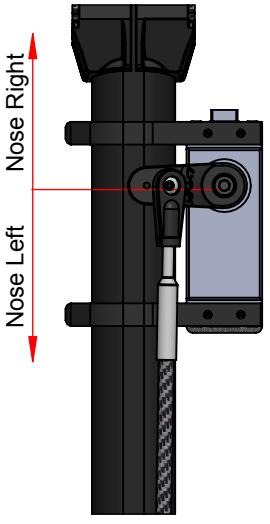


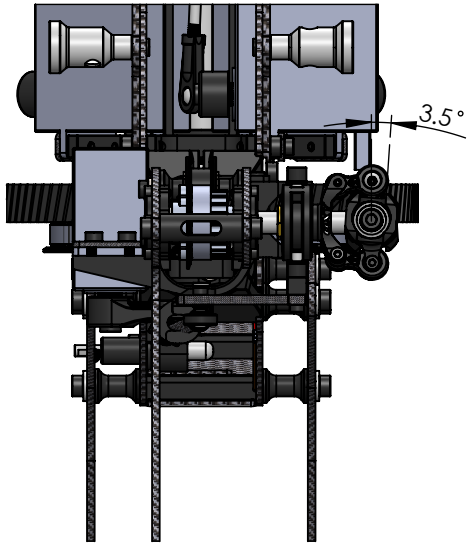
Note: Different Standard Servo format are available in the market.Servos with dimension A longer than 24 mm must assembled with Kit supplied 4 pc 4mm pacers.Only if your servos have A dimension over 24mm left and right servos need spacers as shown.





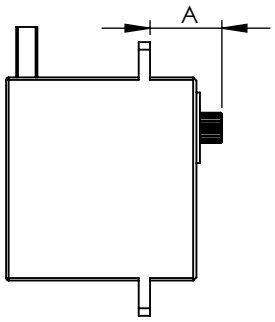
Arm position with centered Rudder stick.



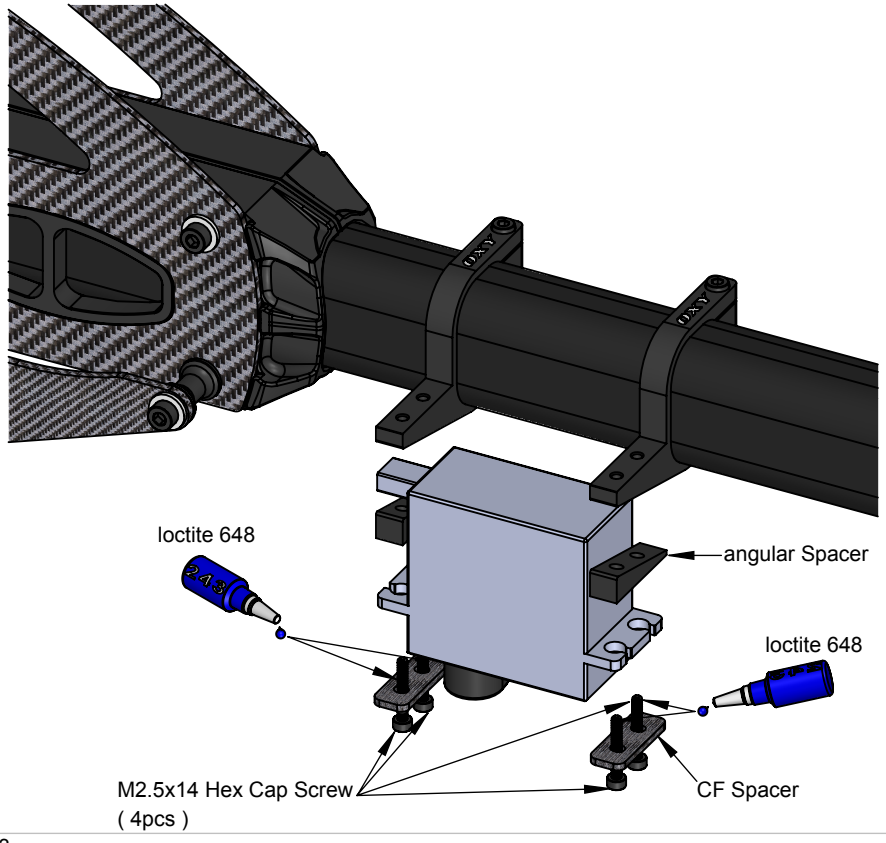


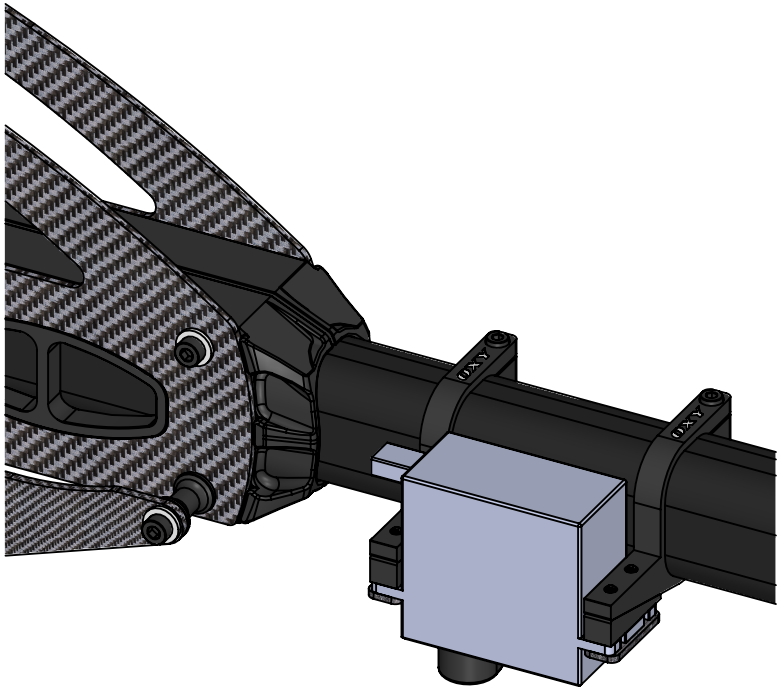
With Rudder Stick centered and the Tail Servo Arm in the center position, adjust the Tail Push Rod length until the Tail Bell Crank and Tail Case Plate are parallel as shown.

The Oxy 5 Tail System has approximately 3.5 of counter torque with the Tail Bell Crank set per instructions.



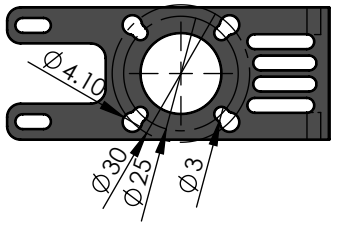
Note: if your tail Servo have Dimension A <11.5, please install Tail Servo as image below

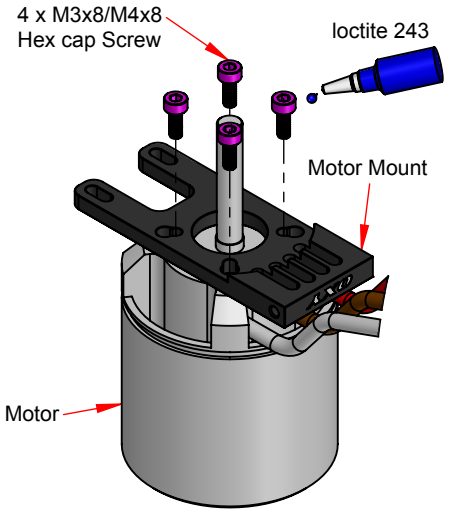




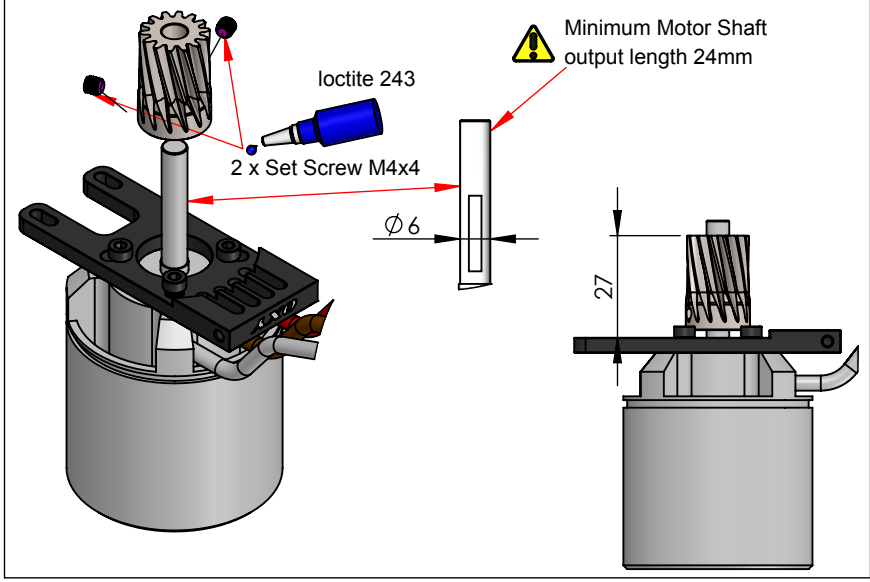
Motor Assembly
(Box3/bag 14)

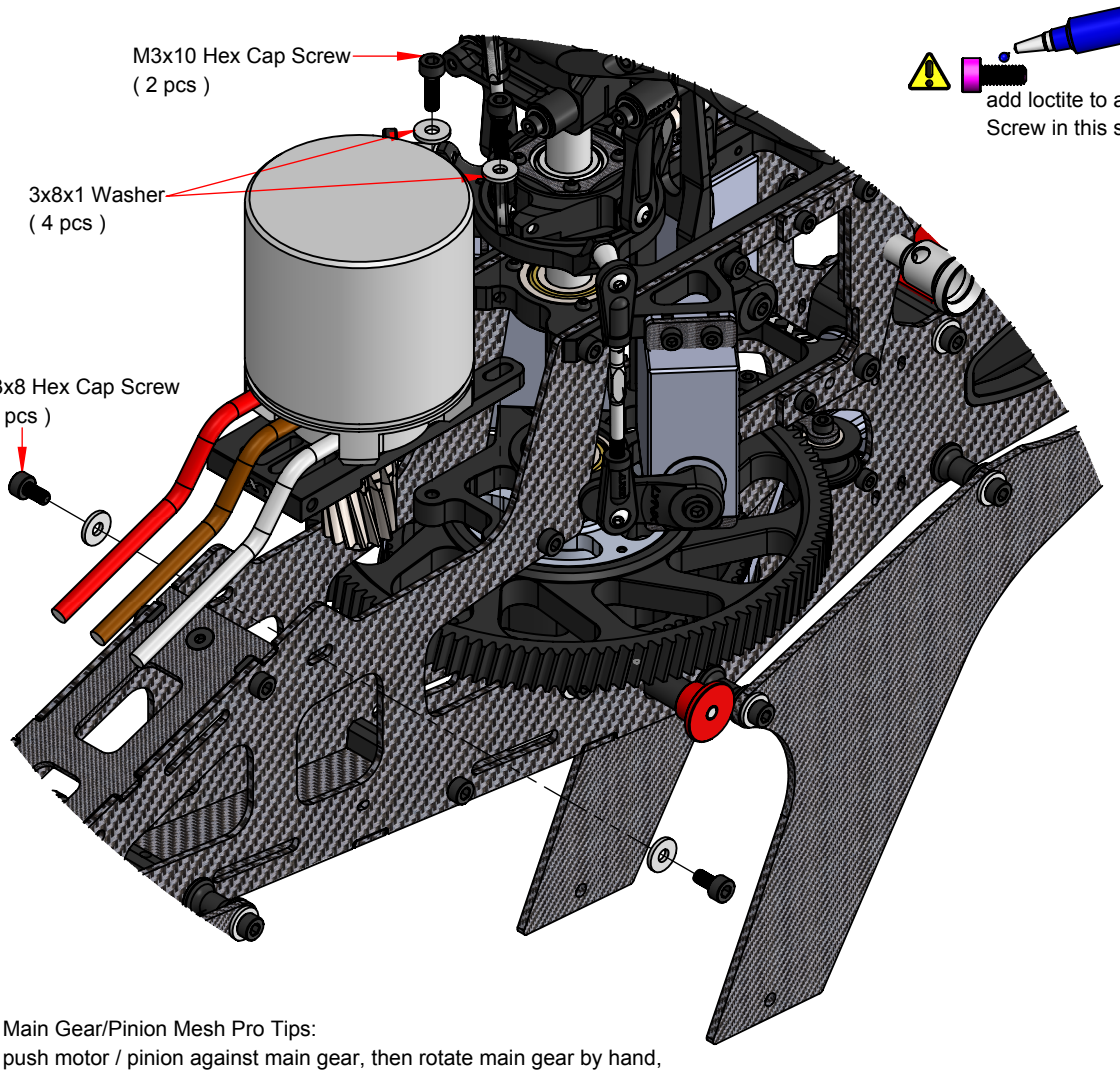
Motor Mount holes support



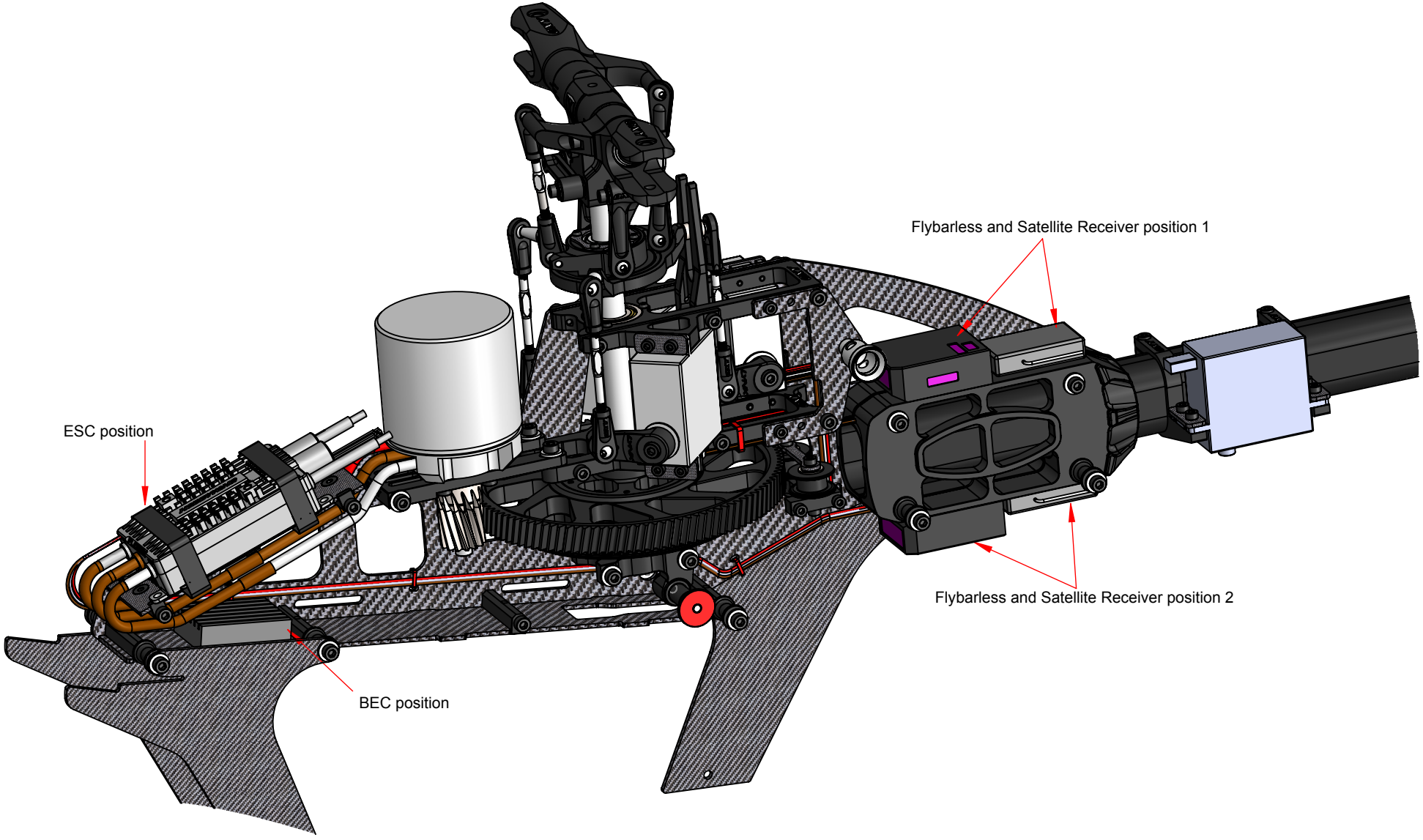


Pinion
(12T - 6mm Shaft Included)

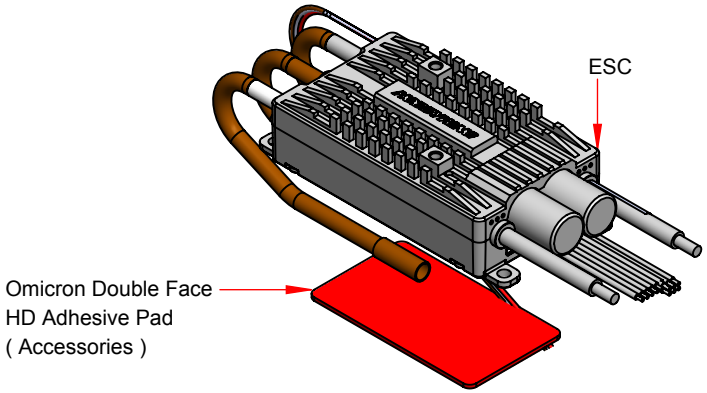


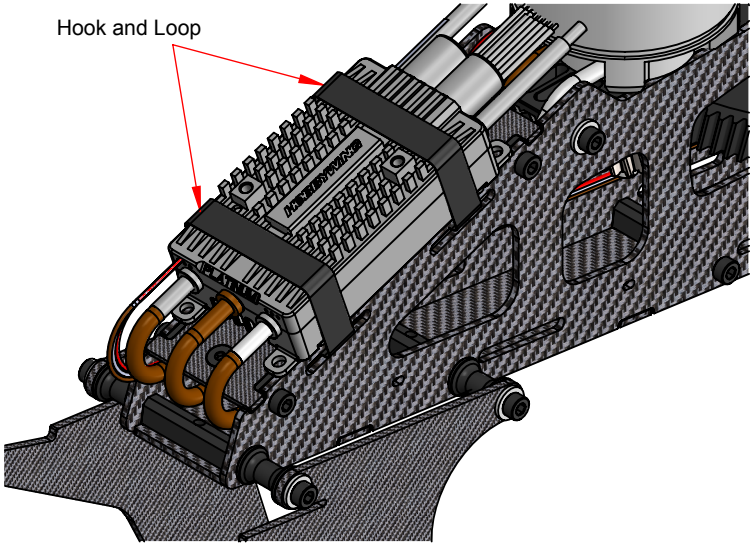


Main Gear/Pinion Mesh Pro Tips:
push motor / pinion against main gear, then rotate main gear by hand,
find if there is any high spot, if there is, then set your gear mesh tight there.
By tight, push lightly by hand.
Then rotate gear, slighty by hand. Then lock down the motor position.
Then check by hand, high spot should just contact, rest you should feel just a hair click of backslash.

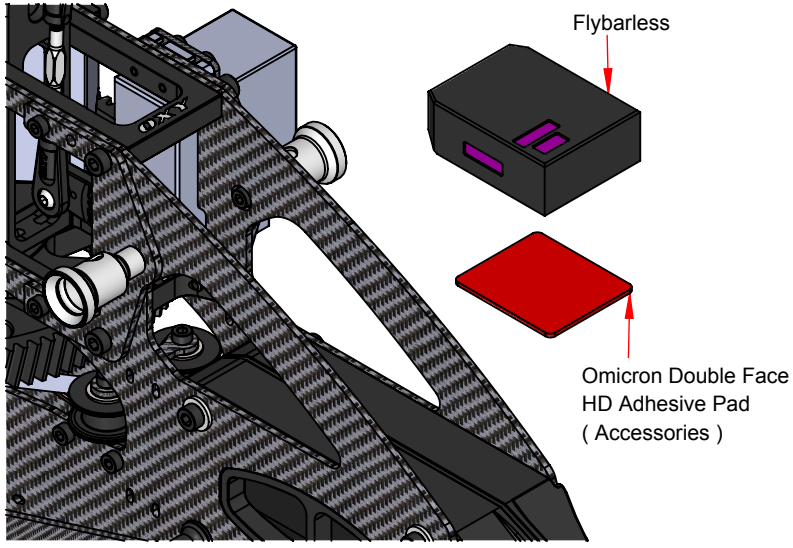

Flybarless and Satellite Receiver position 1
ESC position
Flybarless and Satellite Receiver position 2
BEC position

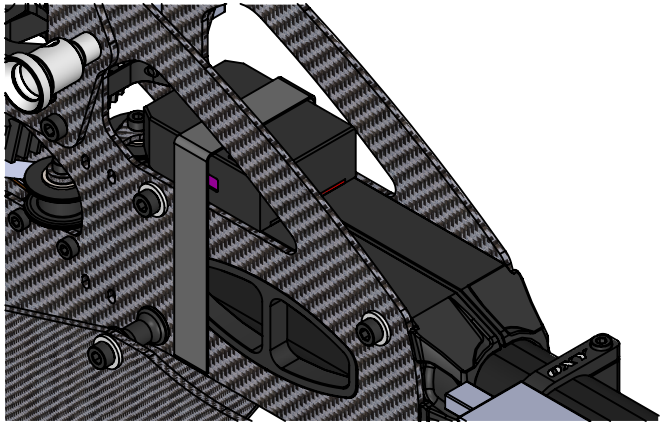
ESC Installation



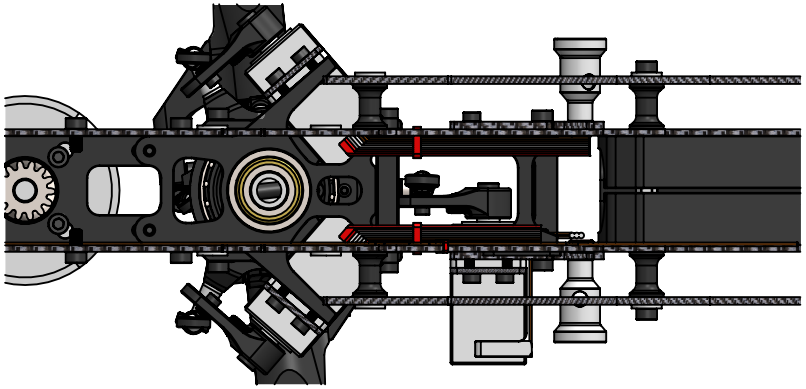


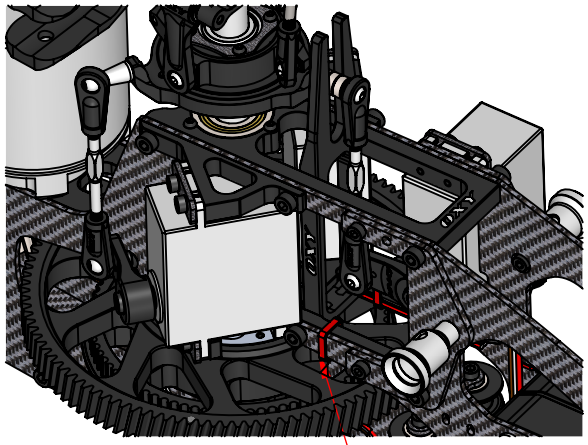
Flybarless Installation



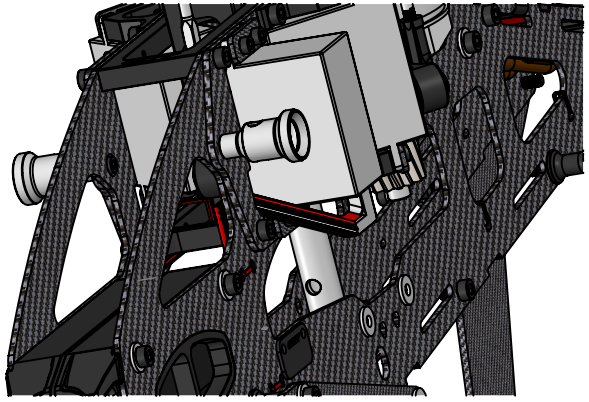


Front Cyclic Servo Wire Suggestion

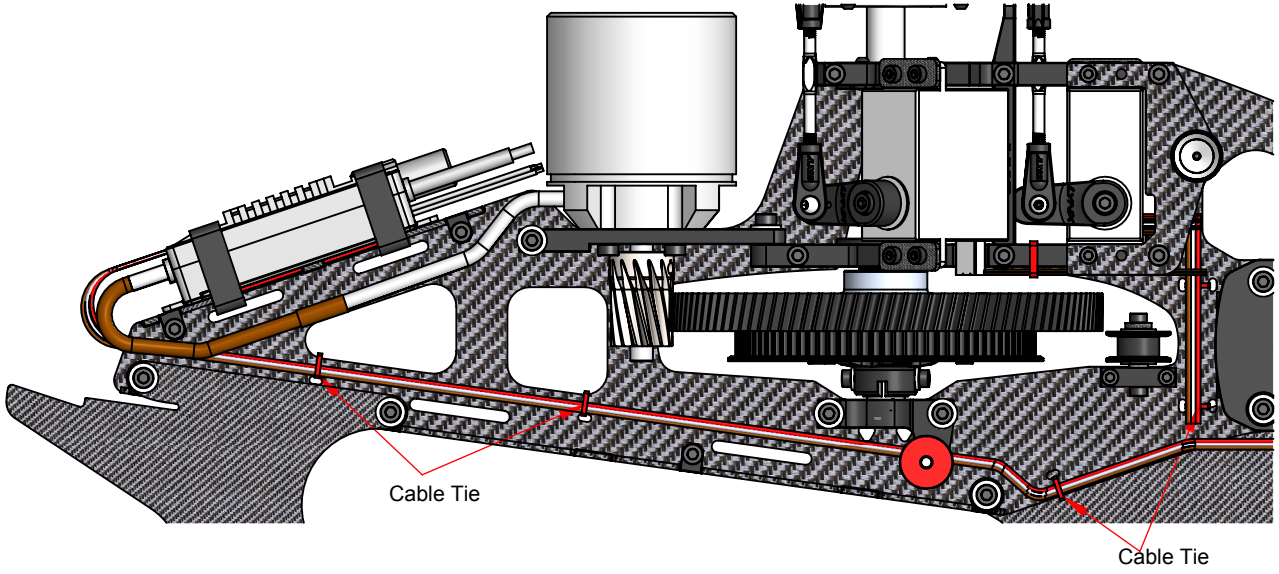




Rear Cyclic Servo Wire Suggestion

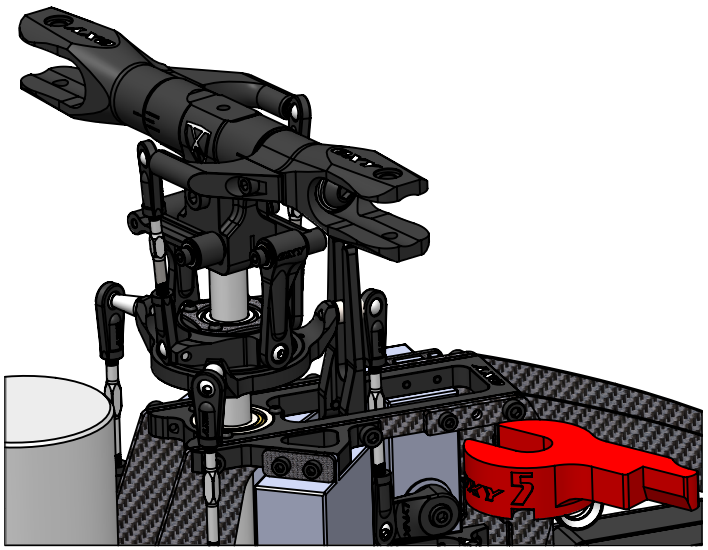


ESC Wire Suggestion

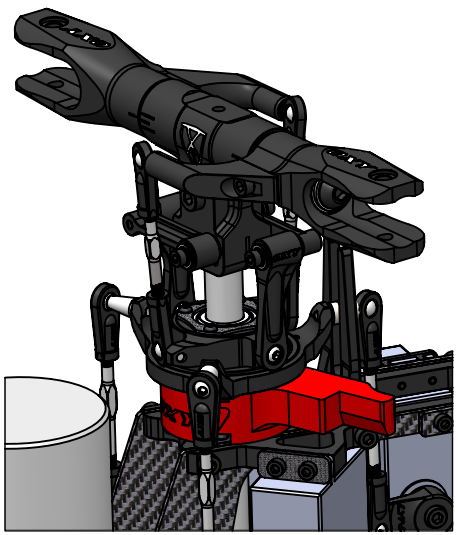


Before Flight:
Now complete the setup of your FBL system. In the Accessories Bag you will find an Oxy 5 Swash Plate Leveler.
This Tool is designed to fit under the Swash Plate without disassembly any parts. This simple tool will both level the swash and give the Zero Pitch Position.
Starting gyro gain: The Oxy 5 was designed around famous FBL Systems (IKON / Brain / mini V-Bar), and we suggest you start with the following standard set up and adjust after test flying.
Cyclic Set Up:
Use suggested settings for 550 Helicopters and adjust after test flights.
See our table on page 7 for RPM and Pitch Settings. Cyclic Max pitch should be +/- 12 deg.
Tail Set Up:
Use the suggested settings for 550 Helicopters BUT start with a LOWER Tail Gain (Increase after test per need)
IKON / Brain = 20%
Mini V-Bar = 250 Heli suggested gain.

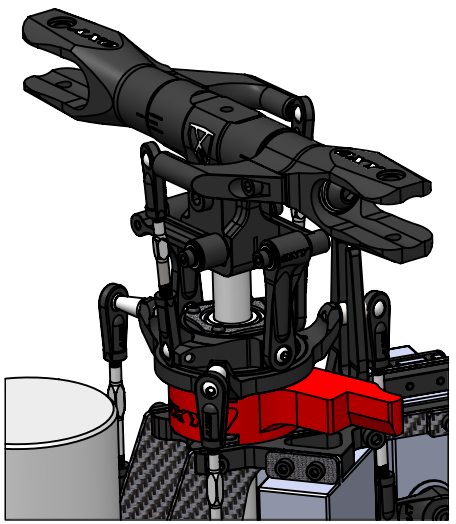
⚠ Lift up swash plate as shown to have space for inserting Leveler.



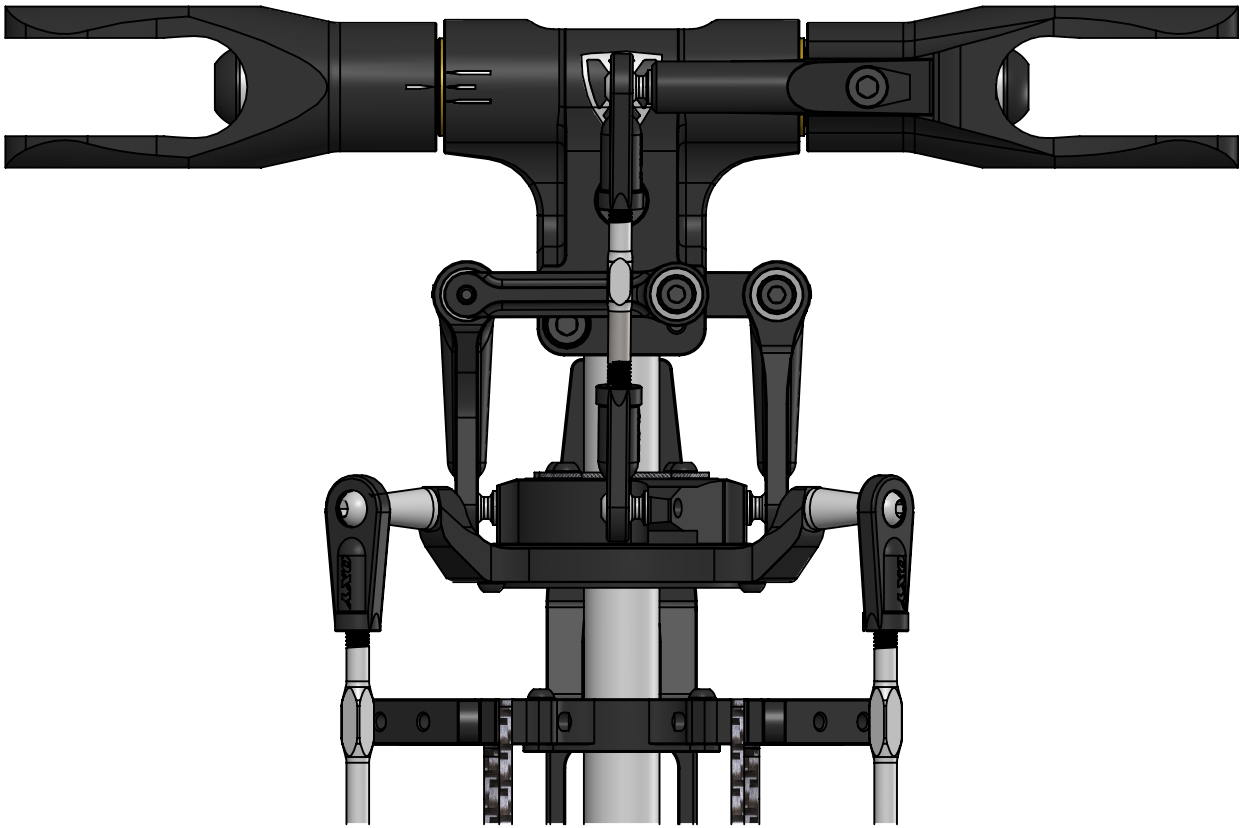
⚠ Rotate Leveler as shown

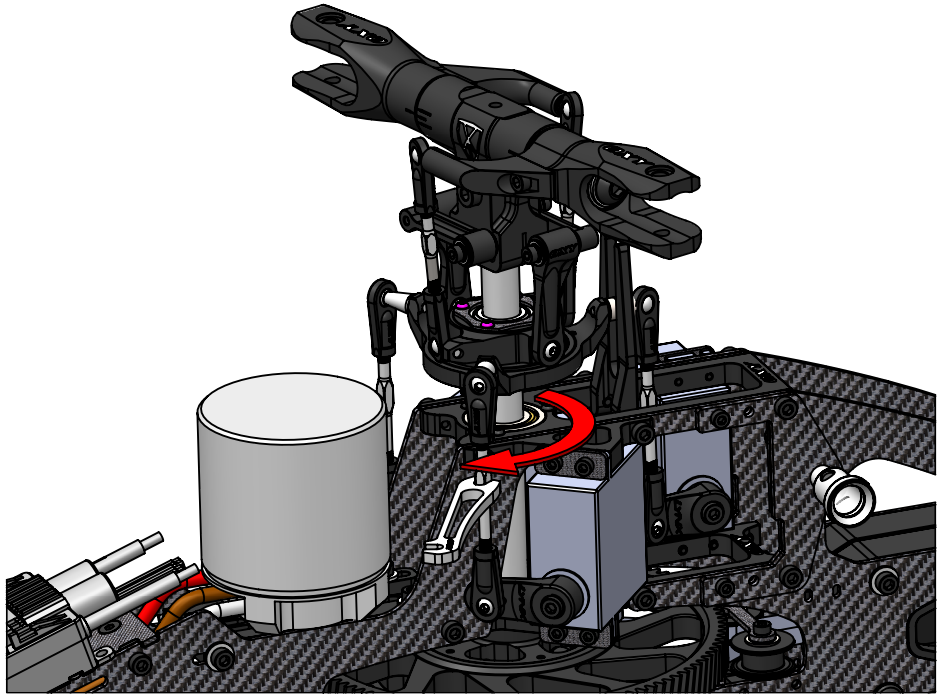


⚠ Lower Swash Plate down untill Swash Plate touch Leveler as shown.

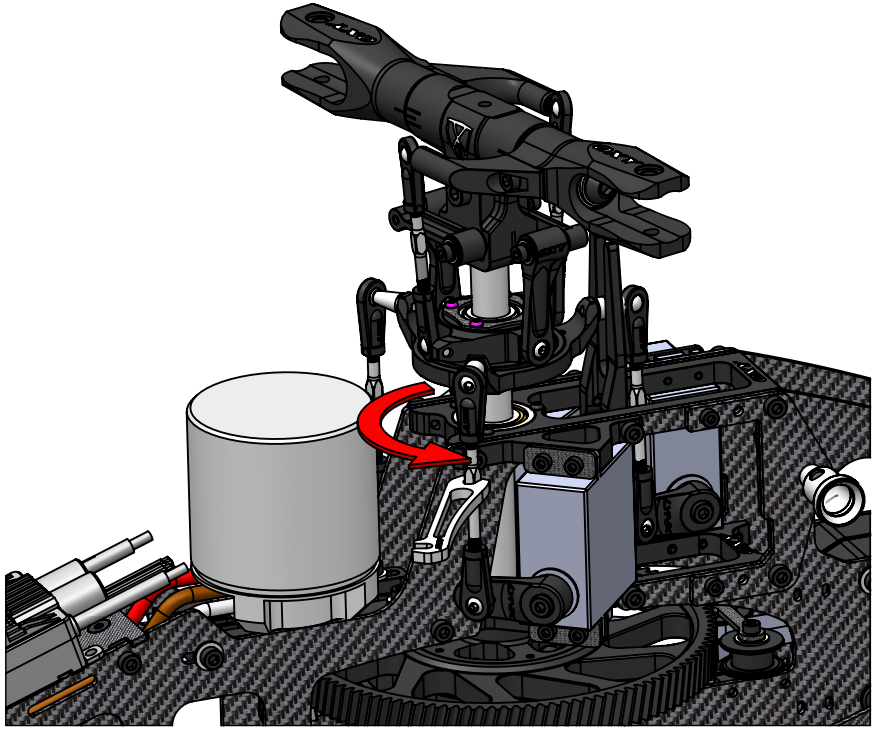


approximately angle +/- 12 degree



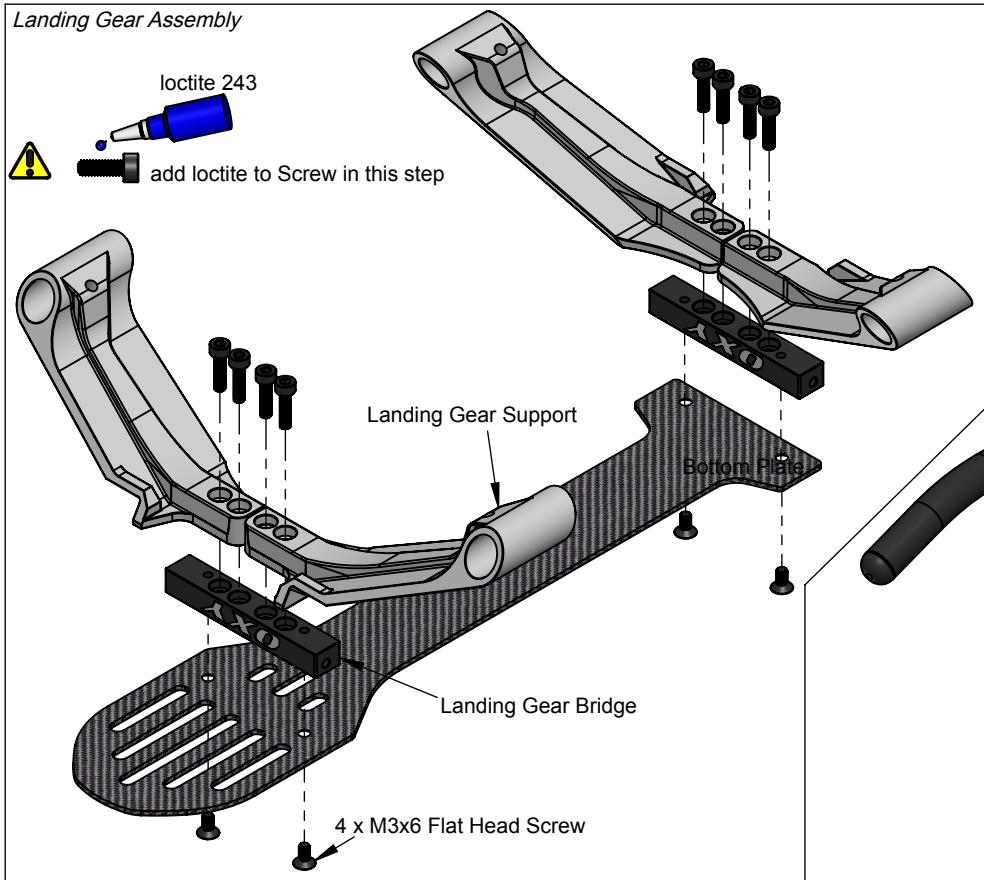


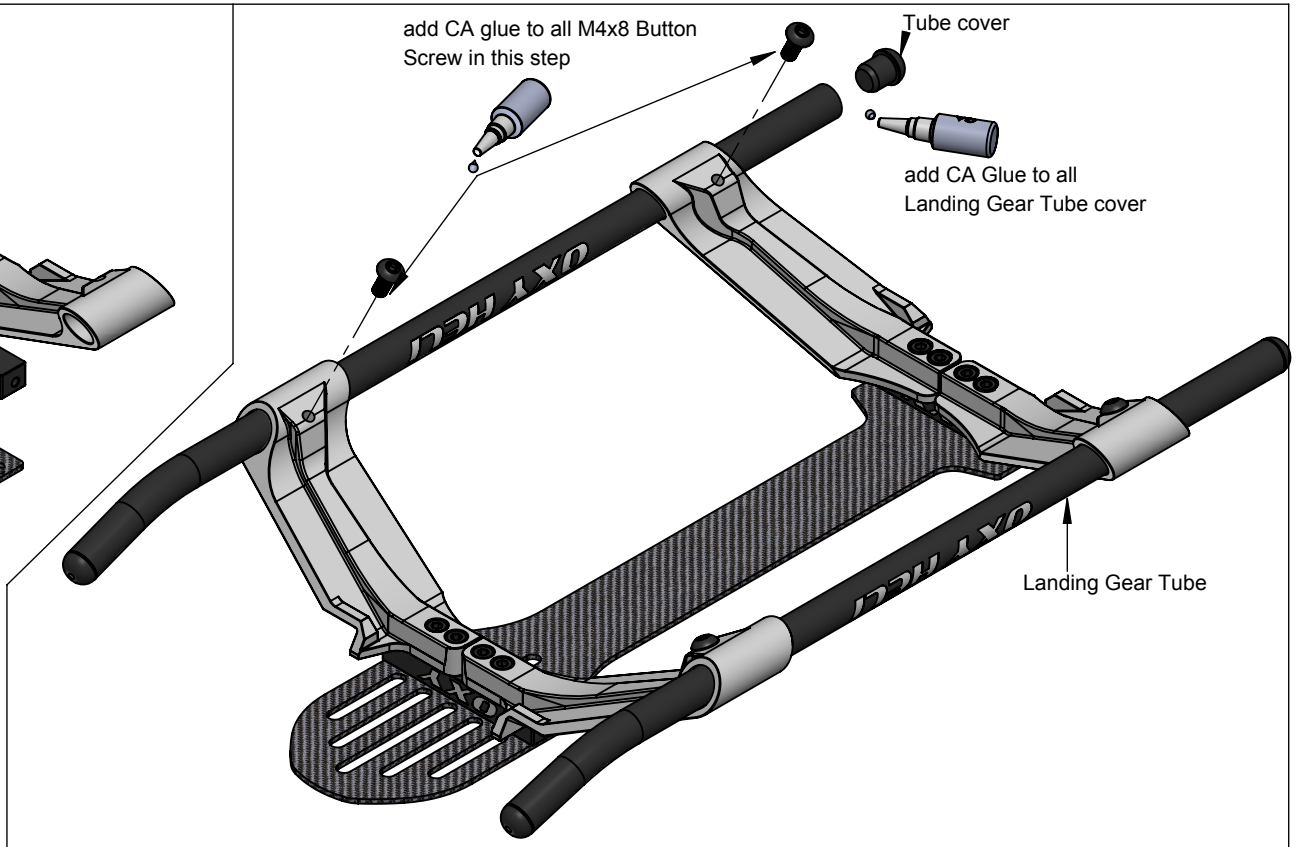
turn the key clockwise to adjust the
Servo Rod and Pitch Rod longer



turn the key counter clockwise to adjust the
Servo Rod and Pitch Rod Shorter

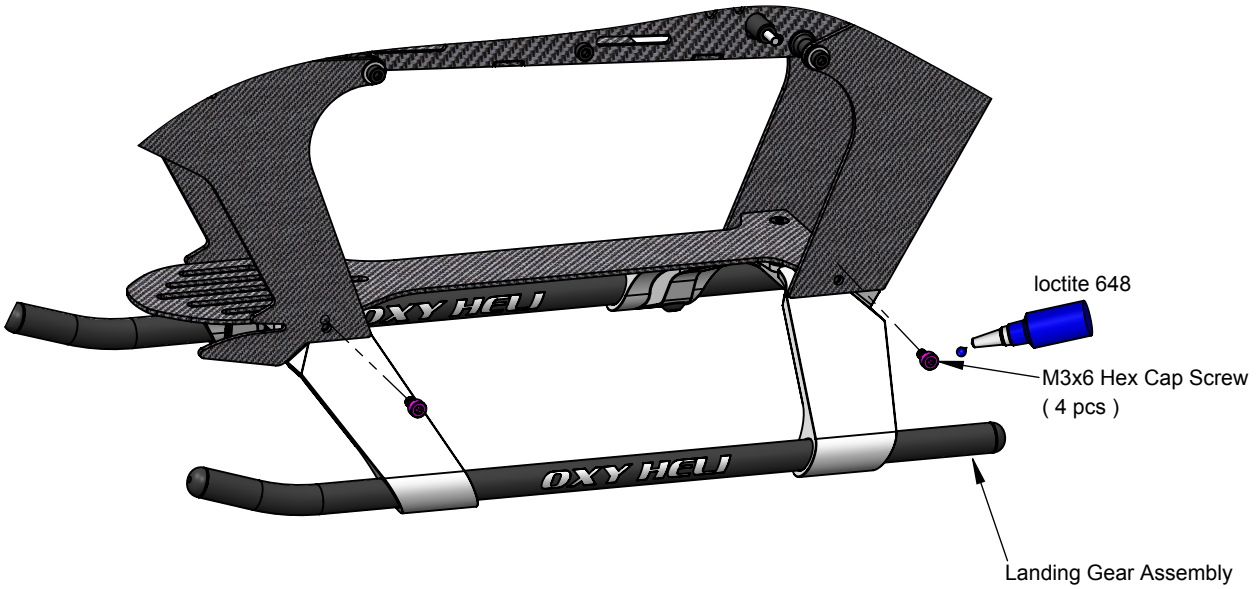
Landing Gear Assembly



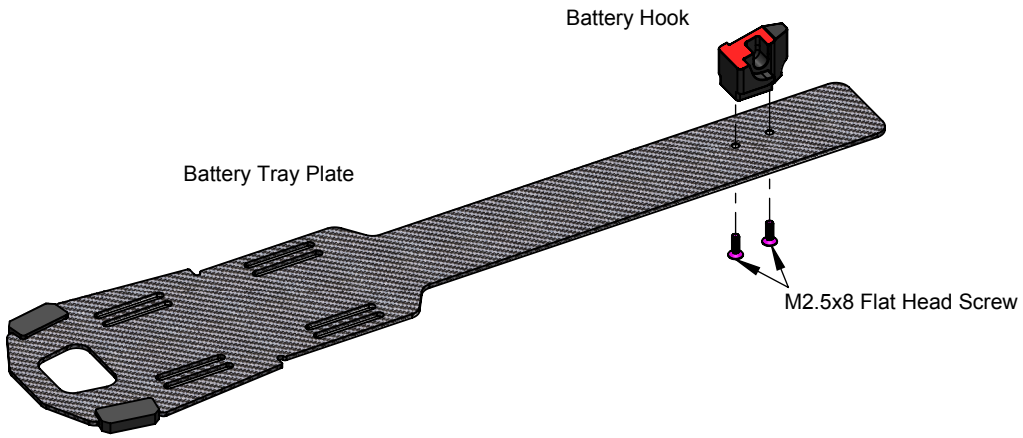


The Hole Postion to lock into Main Frame after Assembly

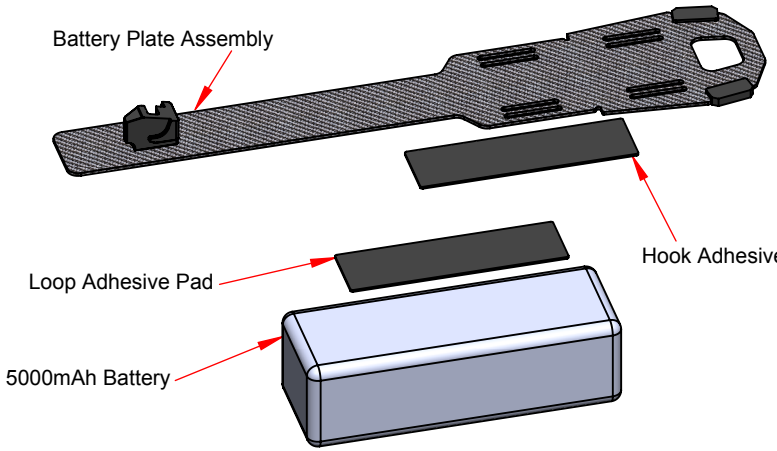
Landing Gear Installtion

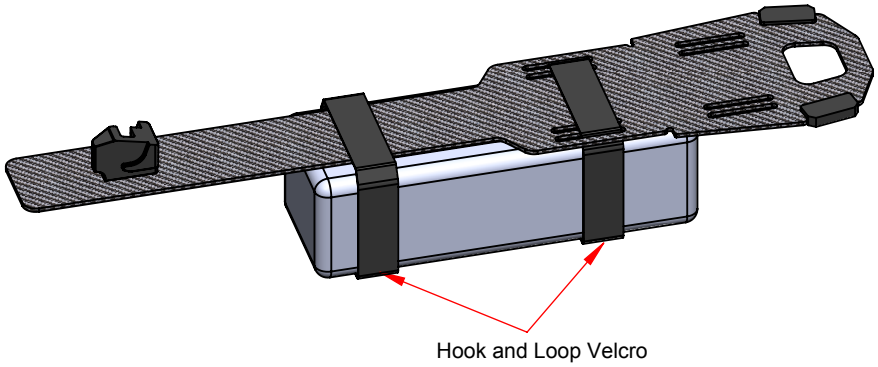


Battery Tray Plate Assembly



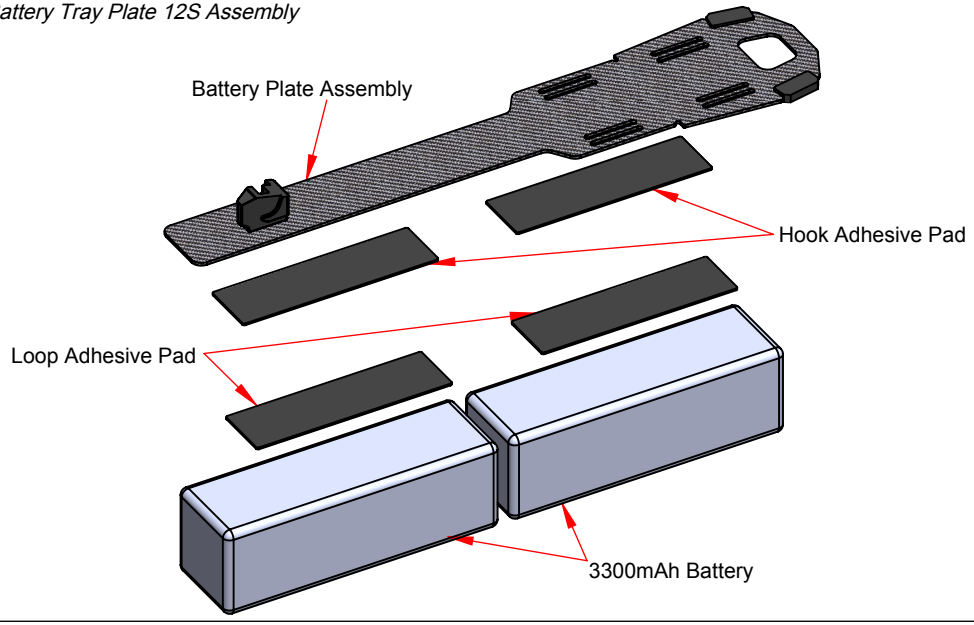
Battery Tray Plate 6S Assembly

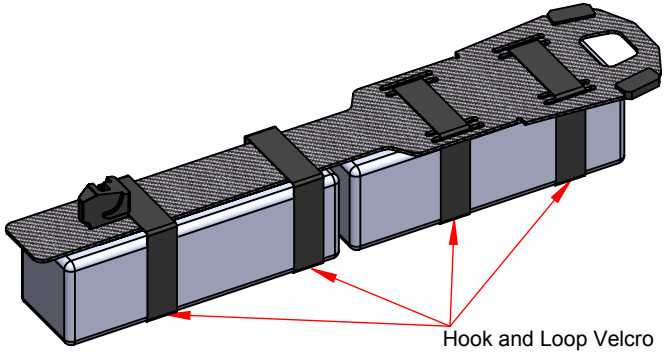




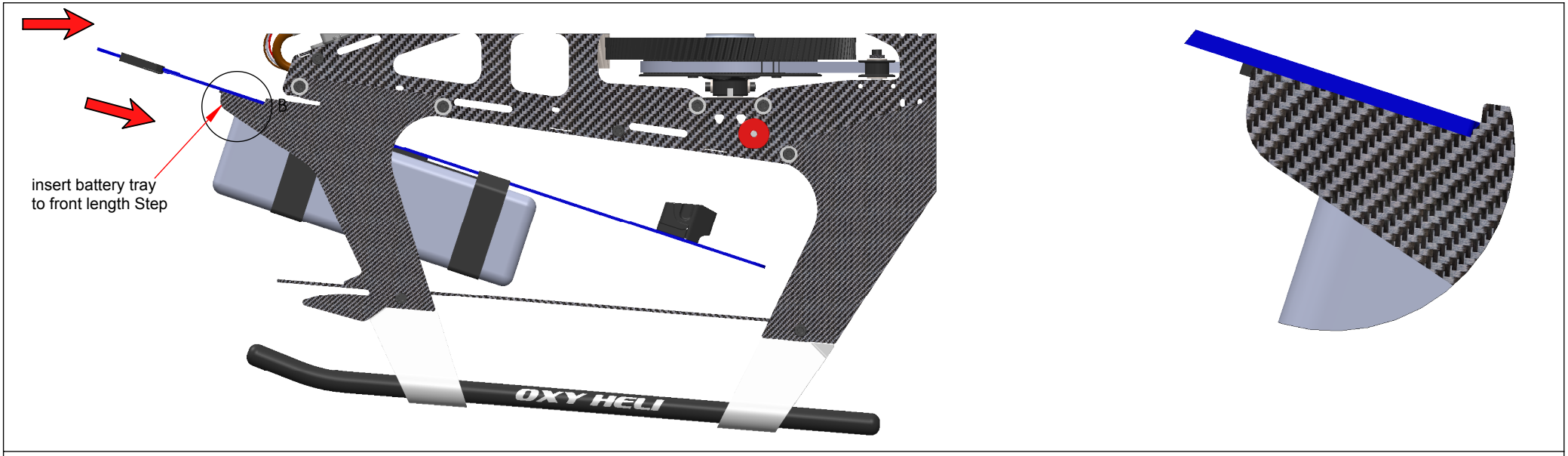
the Maximum Battery when use 6S is under dimension
(length x width x hight) : 145mmx50mmx56mm

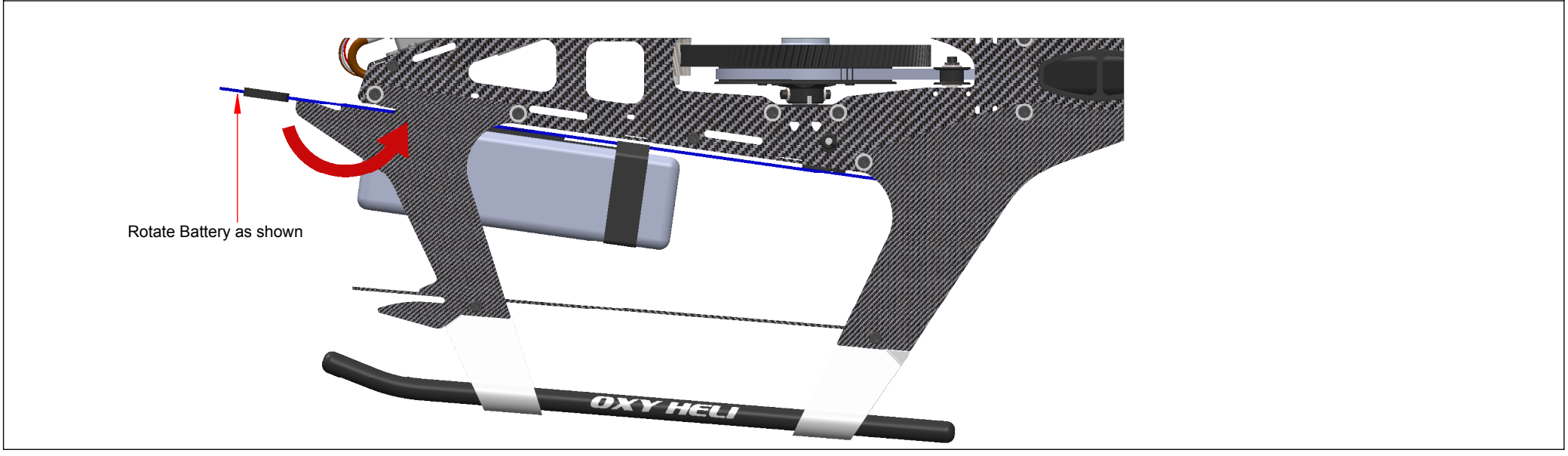
Battery Tray Plate 12S Assembly

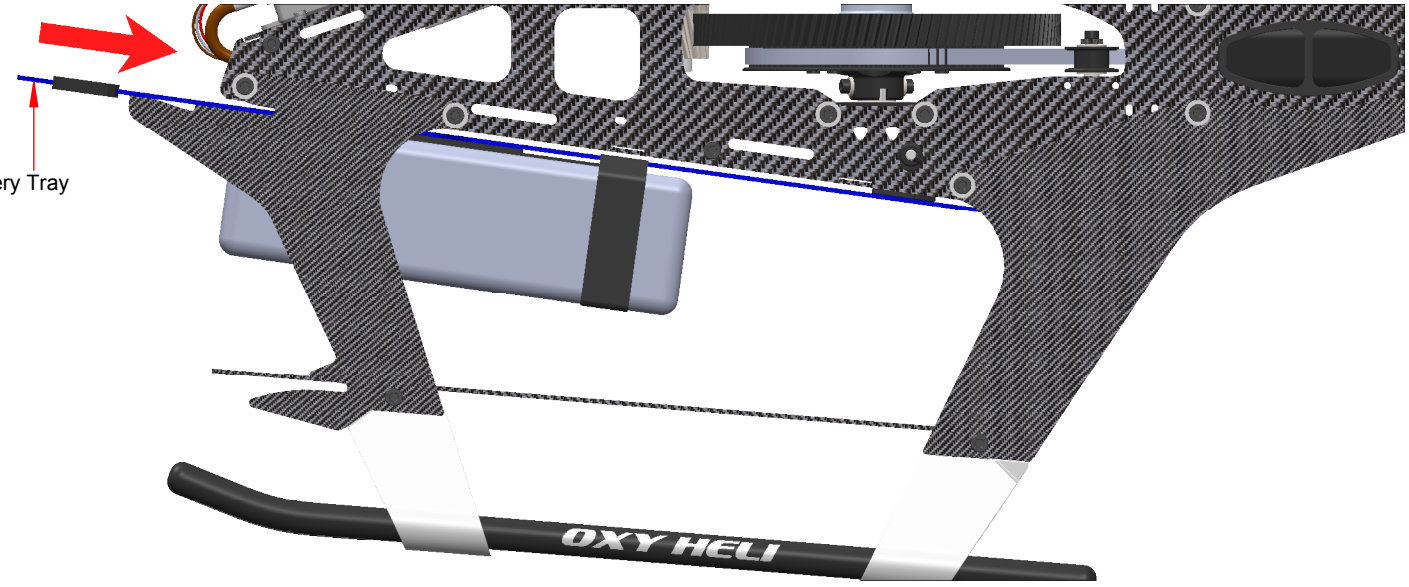


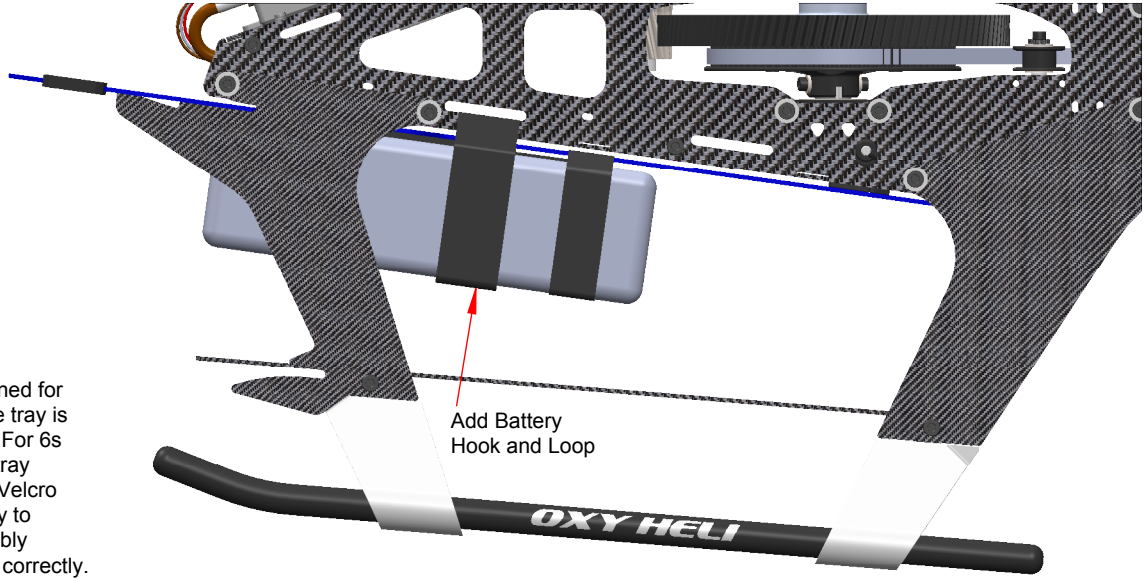


the Maximum Battery when use 12S is under dimension
(length x width x hight) : 135mmx50mmx44mm

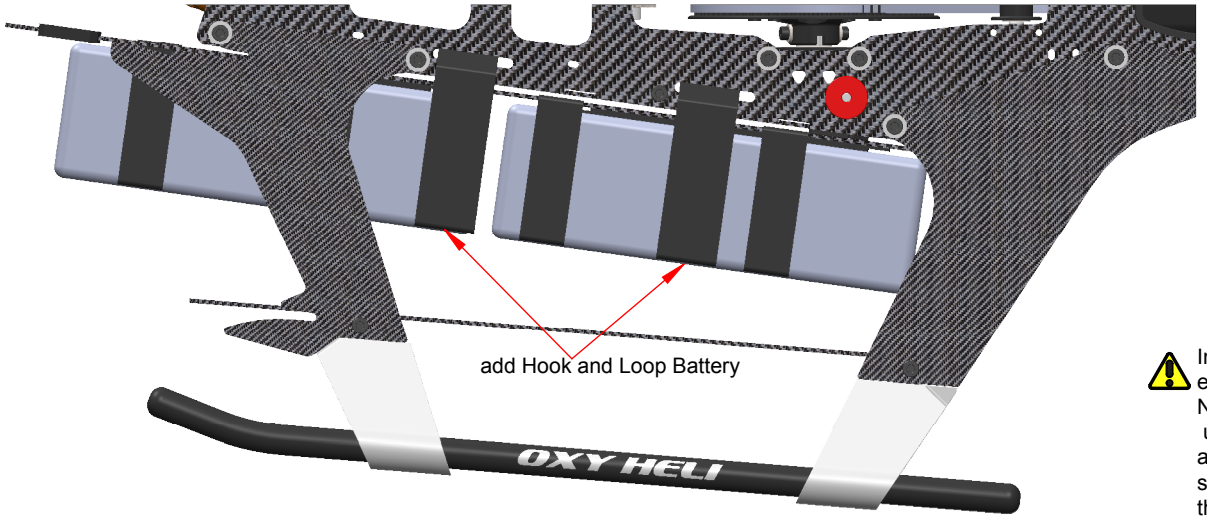

insert battery tray
to front length Step
OXY HELI


Rotate Battery as shown
OXY HELI



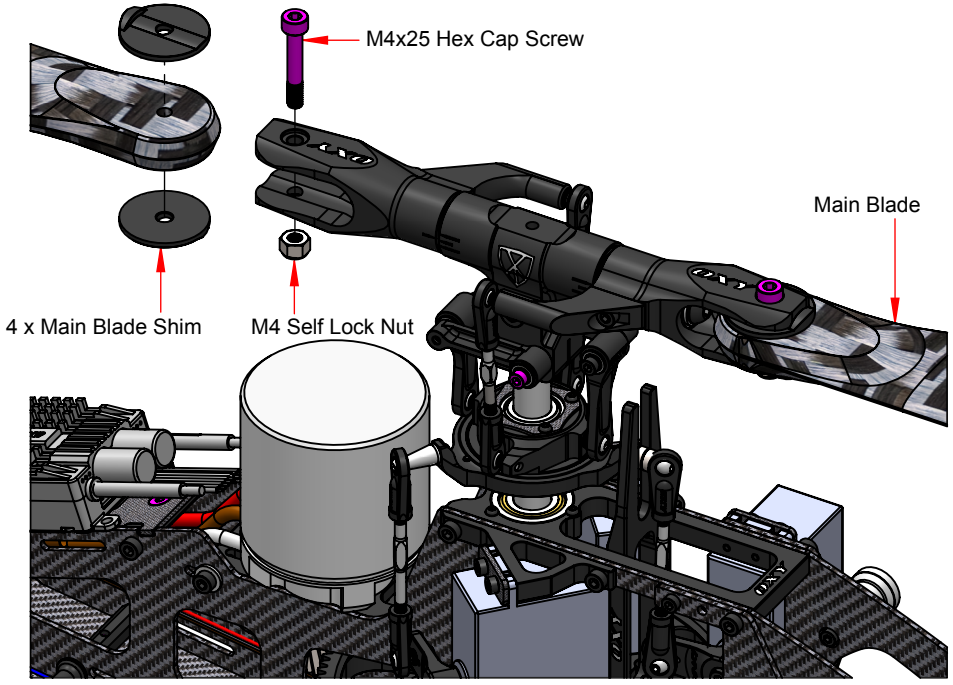


⚠ Important note: Battery tray system is designed for easy installation and removal of battery. The tray is NOT designed to support the battery alone. For 6s use one Velcro strap to secure battery and tray assembly to the main frame. For 12s use 2 Velcro straps to secure battery(s) and tray assembly to the main frame. The battery and tray assembly should have no movement when assembled correctly.



⚠ Important note: Battery tray system is designed for easy installation and removal of battery. The tray is NOT designed to support the battery alone. For 6s use one Velcro strap to secure battery and tray assembly to the main frame. For 12s use 2 Velcro straps to secure battery(s) and tray assembly to the main frame. The battery and tray assembly should have no movement when assembled correctly.

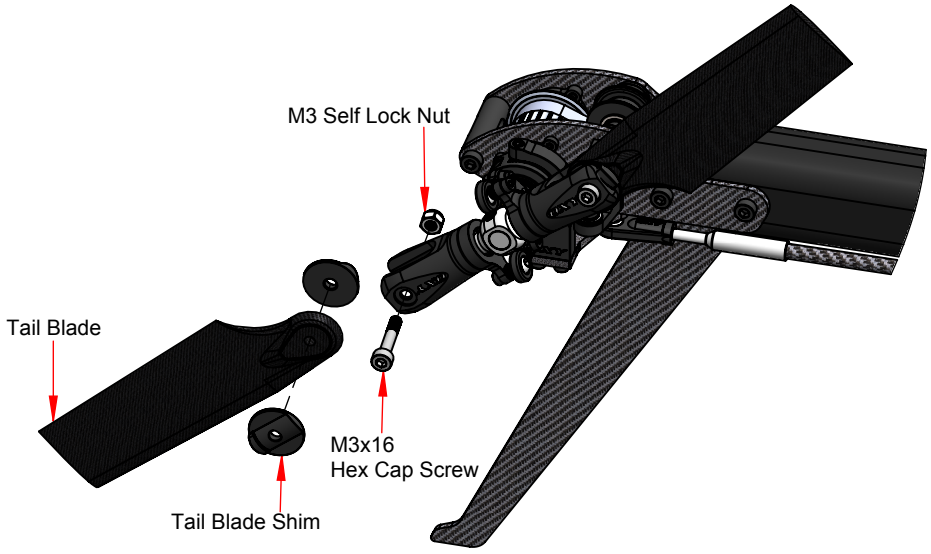
to release Battery Tray please pull the red Nut and slide battery tray at same time

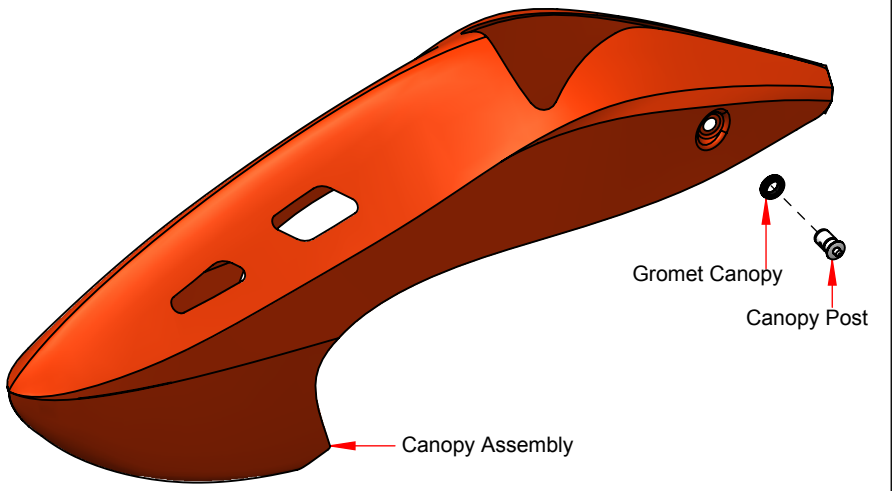


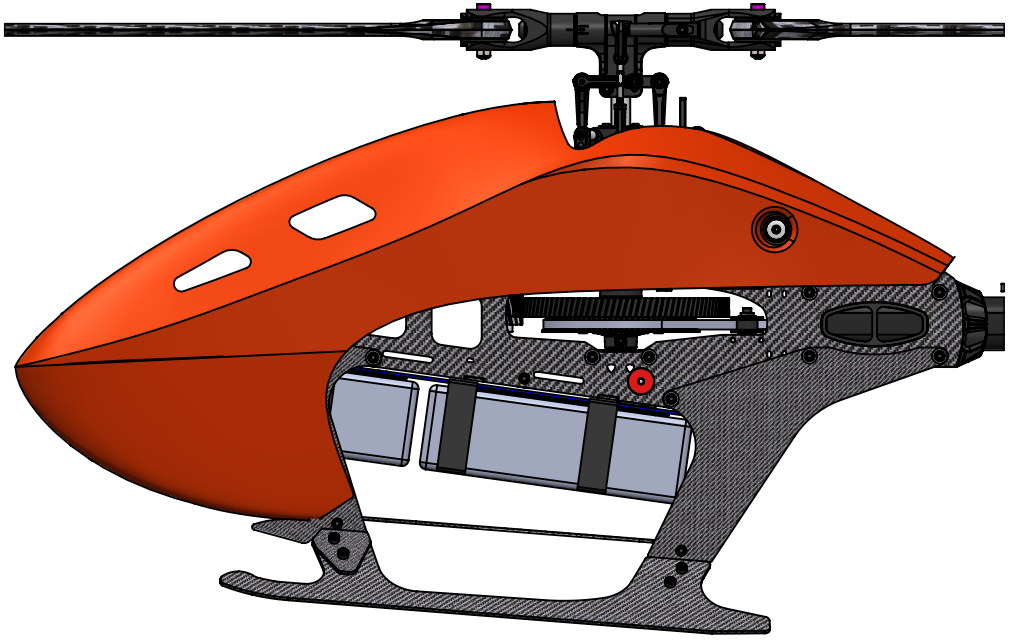
Please look at Accessories for the shims you need to adjust Main & Tail Blades thickness, in the kit have included:

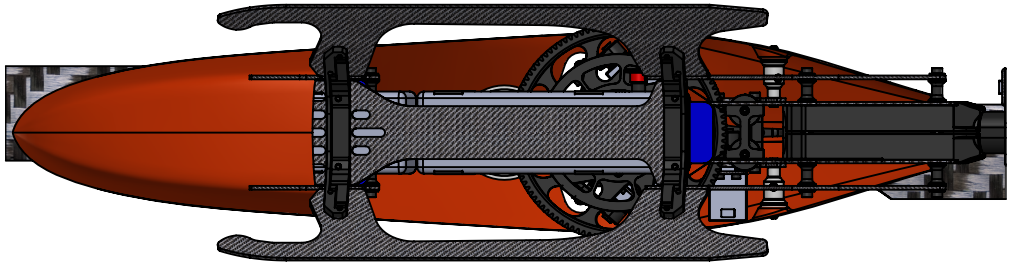
1 Set x OXY5 - Main Blade Plastic Spacer = 1.5mm thickness
1 Set x OXY5 - Main Blade Shim Silver = 0.5mm thickness
1 Set x OXY5 - Tail Blade Plastic Spacer = 1mm thickness

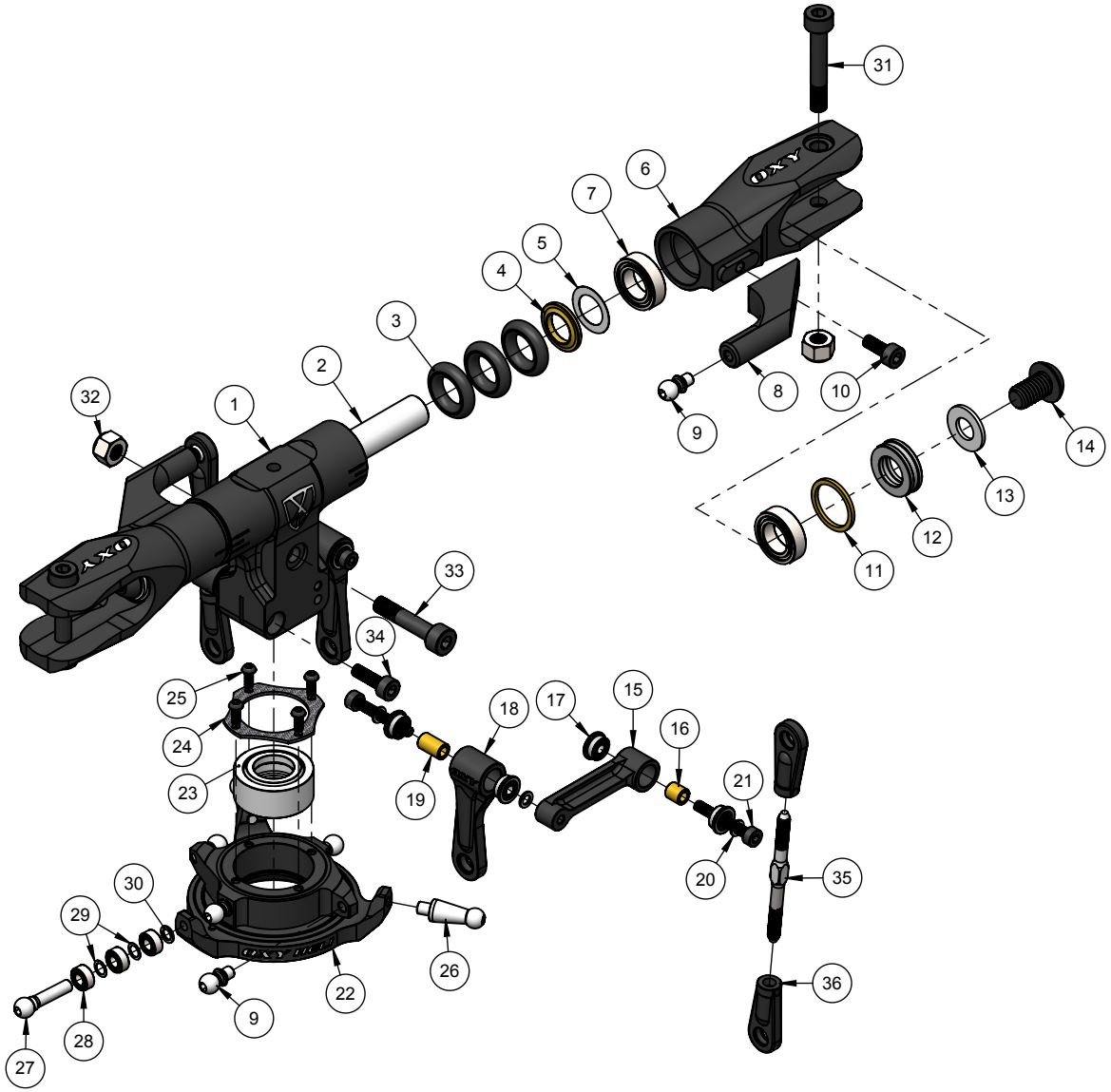
- For Main Blade have 10mm Root thickness please use Main Blade Shim PLastic 1.5mm thickness
- For Main Blade have 12mm Root thickness please use Main Blade Shim Silver 0.5mm thickness



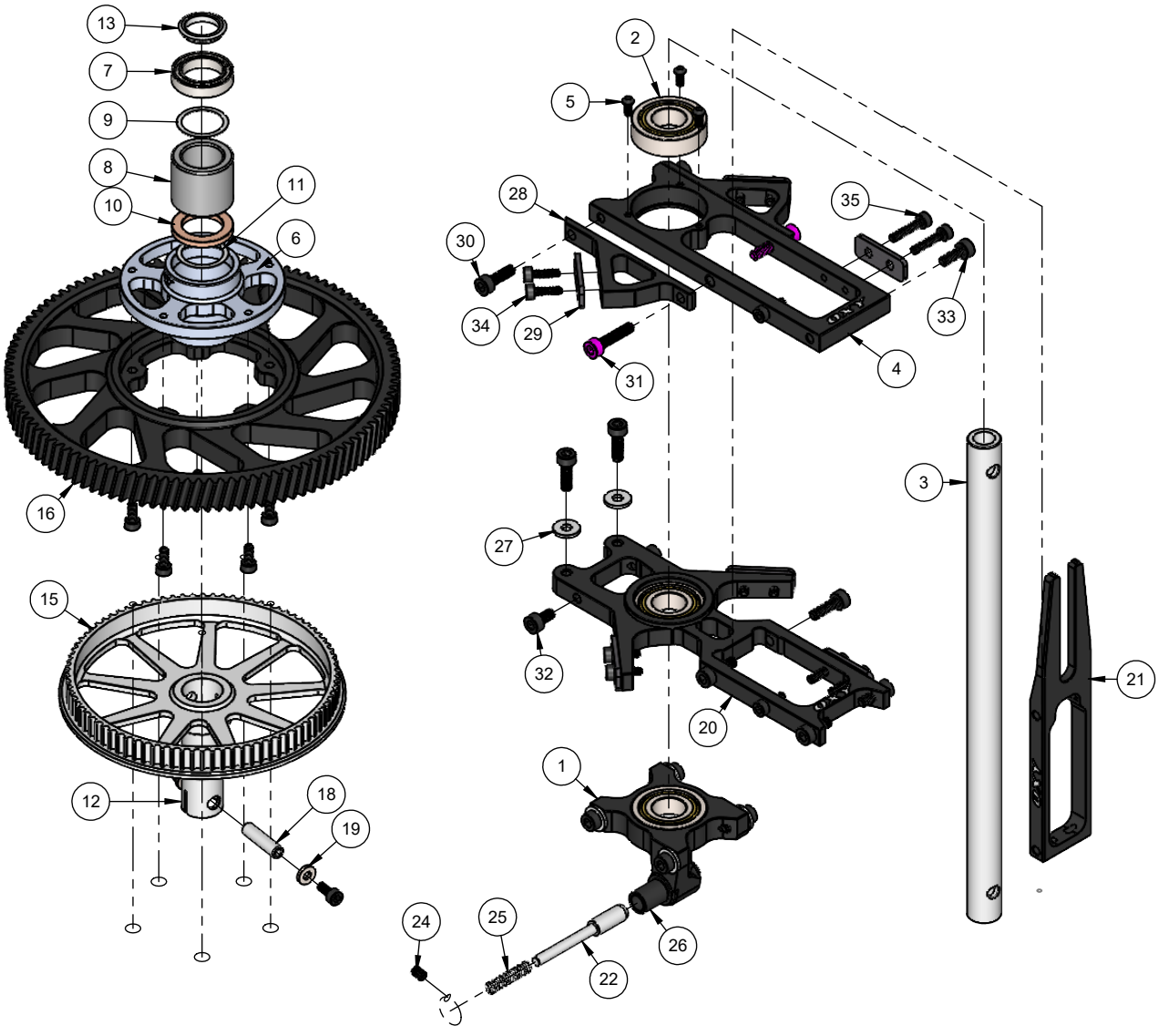

Gromet Canopy
Canopy Post
Canopy Assembly



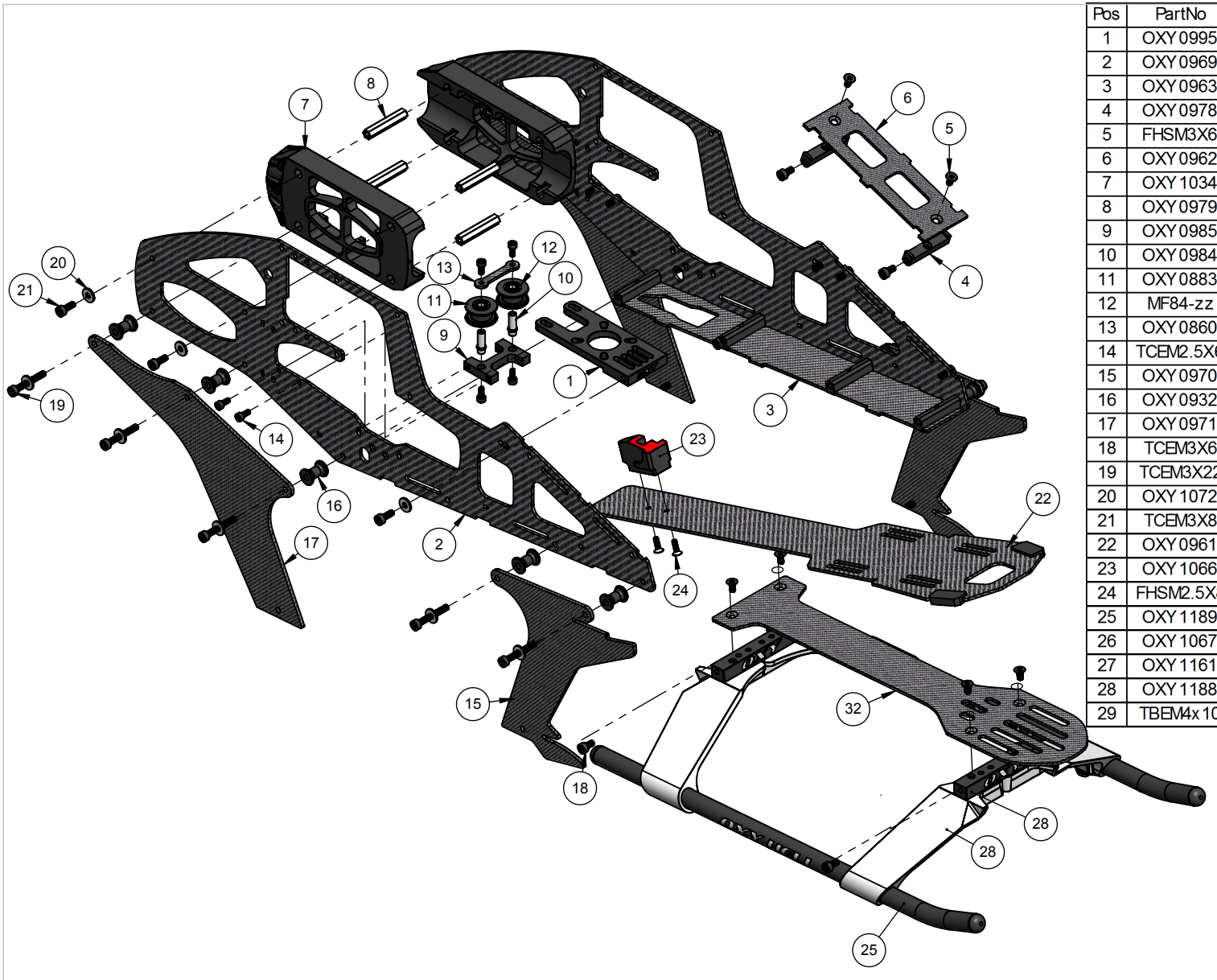




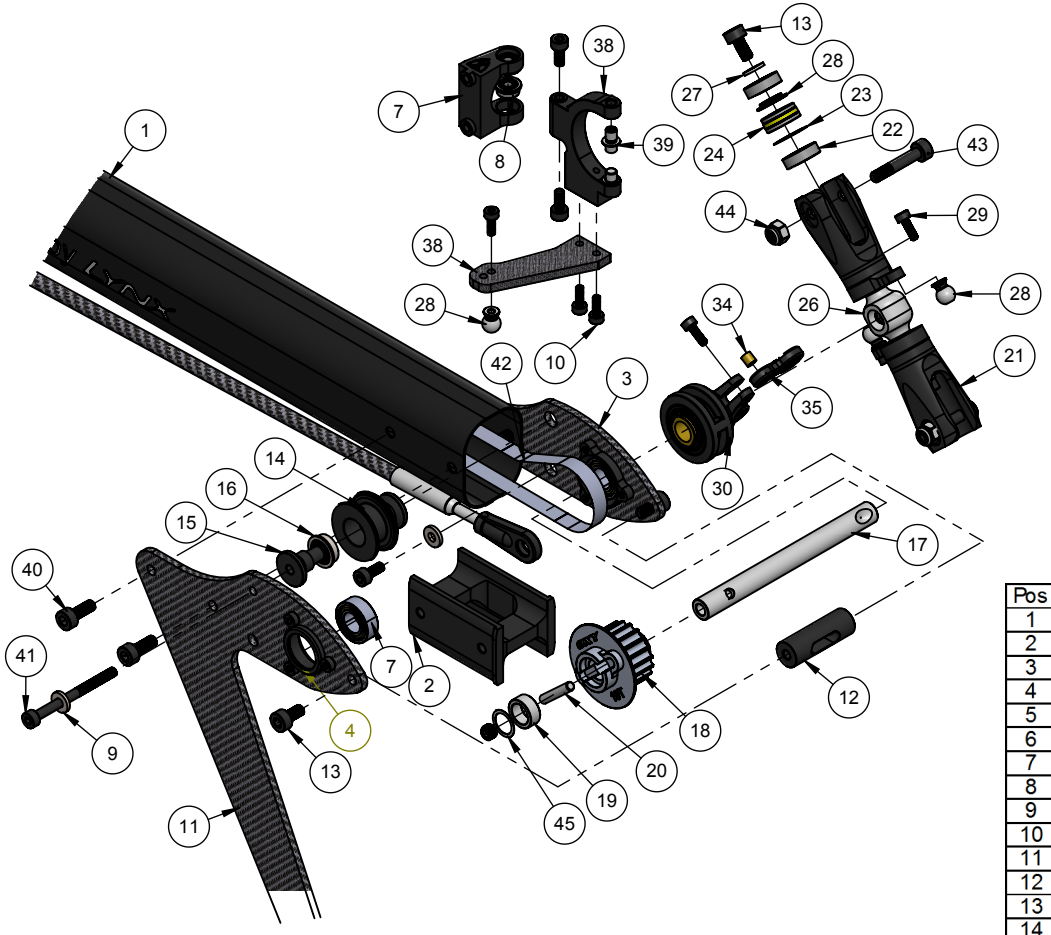
Pos	PartNo	DESCRIPTION	QTY.
1	OXY0861	OXY5 Center Hub	1
2	OXY0834	OXY5 Spindle Shaft	1
3	OXY1093	Oring 7.5w 3.5 70 Shore	6
4	OXY0871	8X12.5X1 Steped Washer	2
5	OXY0879	8x12.5x0.1Shim	2
6	OXY0862	OXY5 Main Grip	2
7	MR148-ZZ	8x14x4 Radial Bearing	4
8	OXY0880	OXY5 Grip Arm	2
9	OXY1075	M3 Linkage Ball 5mm	6
10	TCEM3X8	M3X8 Hex Cap Screw	2
11	OXY0908	11x14x1 Spacer	2
12	F8-14G	8x14x4 Thrust Bearing	2
13	OXY0872	6x12x1 Washer	2
14	TBEM6x10	M6x10 Button Screw	2
15	OXY0899	OXY5-Follow er Arm	2
16	OXY0881	2.5X4.5X4.5 Bushing	2
17	SMF682X-ZZ	2.5x6x2.6 Flange Bearing	8
18	OXY1041	OXY5 Radius Arm	2
19	OXY0877	2.6x4x7 Bushing	2
20	OXY0870	2.5X4X0.5 Washer	8
21	TCEM2.5X18	M2.5x18 Hex Cap Screw	4
22	OXY0863	OXY5 low er Sw ash Plate	1
23	OXY0866	OXY5 SW Center Ball	1
24	OXY0868	OXY5 SW CF Cover	1
25	TBEM2X5	M2X5 Button Screw	7
26	OXY0832	XY5 low er Sw ash Plate B	2
27	OXY0833	OXY5 Anti Rotation Ball	1
28	MR63_ZZC	RADIAL BEARING 3X6X2.5	3
29	OXY0054	3X4X0.1 Shim	2
30	OXY0778	3.1x4.4x0.5 Washer	1
31	TCEM4x25S17	M4x25 Hex Cap Screw	2
32	SLNM4	M4 Self Look Nut	3
33	TCEM4x20S12	M4x20 Hex Cap Screw	1
34	TCEM3X10	M3X10 Hex Cap Screw	2
35	OXY1062	M3x40 Turnbuckle Rod	2
36	DR1252	Linkage Ball	4

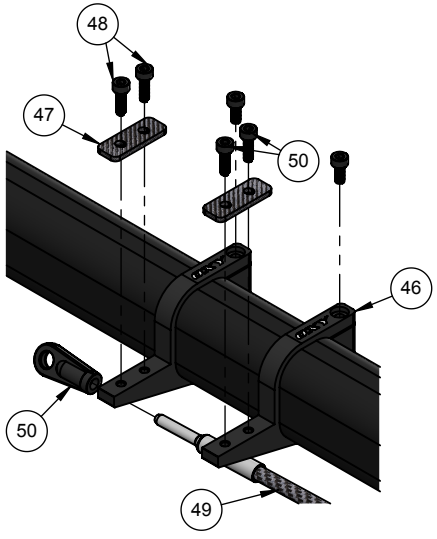


Pos	PartNo	DESCRIPTION	QTY.
1	OXY0944	OXY5-Lower Bearing Block	1
2	SMR900-ZZC	10X22X6 Radial Bearing	3
3	OXY0878	OXY5 Main Shaft	1
4	OXY0849	OXY5 Upper Bearing Block	1
5	TBEM2X5	M2X5 Button Screw	3
6	OXY0842	OXY5 Main Gear Hub	1
7	MR6701_ZZ	12X18X4 RADIAL BEARING	1
8	HF1216	12x18x16 One Way Bearing	1
9	OXY0988	12X14X0.3 Shim	1
10	OXY0986	One Way Bushing	1
11	OXY1060	12X14X0.1 Shim	1
12	OXY0843	OXY5 Main Pulley Hub	1
13	OXY0846	OXY5 Main Gear Sleeve	1
14	OXY0990	OXY5 Main Gear Sleeve Cap	1
15	OXY0845	OXY5 Front Belt Pulley	1
16	OXY0841	OXY5 110T M01 Main Gear	1
17	TCEM2.5X6	M2.5X6 Hex Cap Screw	12
18	OXY0844	OXY5 Jesus Pin	1
19	OXY0332	M2.5 Washer	2
20	OXY0850	OXY5 Middle Bearing Block	1
21	OXY0848	OXY5 Anti Rotation Guide	1
22	OXY1073	OXY5 Quick Release Pin	1
23	CP0040	17-7062-3-Battery Quick Release Button	1
24	SCM3x4	Flat-Tip Set Screw M3x4	1
25	OXY1089	OXY5- Quick Release Spring 0.4XOD4x25	1
26	OXY1069	OXY5- Quick Release Battery, Spring	1
27	OXY1072	3x8x1 Washer	6
28	OXY0853	OXY5- Front std Servo Support	2
29	OXY1087	OXY5 Servo Tab	6
30	TCEM3X10	M3X10 Hex Cap Screw	6
31	TCEM3X14	M3X14 Hex Cap Screw	2
32	TCEM3X6	M3X6 Hex Cap Screw	2
33	TCEM3X8	M3X8 Hex Cap Screw	7
34	TCEM2.5x8	M2.5X8 Hex Cap Screw	10
35	TCEM2.5x12	M2.5X12 Hex Cap Screw	4



Pos	PartNo	DESCRIPTION	QTY.
1	OXY0995	OXY5 Motor Mount	1
2	OXY0969	OXY5-Main Frame Plate	2
3	OXY0963	OXY5-Middle CF Frame Plate	1
4	OXY0978	OXY5 Frame Spacer Rod	6
5	FHSM3X6	M3X6 Flat Head Screw	10
6	OXY0962	OXY5- ESC Tray Plate	1
7	OXY1034	OXY5 Boom Clamp Moulded	2
8	OXY0979	OXY5-Hex Rod 5x28	4
9	OXY0985	OXY5 STD Front Pulley Guide Belt Support	1
10	OXY0984	OXY5 STD Front Pulley Guide Belt Pin	2
11	OXY0883	OXY5-Front Pulley Guide Belt	2
12	MF84-zz	4x8x3 flange Bearing	4
13	OXY0860	OXY5 STD Front Pulley Guide Belt Bridge	1
14	TCEM2.5X6	M2.5X6 Hex Cap Screw	8
15	OXY0970	OXY5-Front Length Plate	2
16	OXY0932	OXY6 Frame Spacer Bushing	10
17	OXY0971	OXY5 Back Leng Plate	2
18	TCEM3X6	M3X6 Hex Cap Screw	14
19	TCEM3X22	M3X22 Hex Cap Screw	10
20	OXY1072	3x8x1 Washer	6
21	TCEM3X8	M3X8 Hex Cap Screw	10
22	OXY0961	OXY5- Battery Tray	1
23	OXY1066	OXY5 Battery Hook	1
24	FHSM2.5X8	M2.5X8 Flat Head Screw	2
25	OXY1189	OXY5 Landing Gear Tube	2
26	OXY1067	OXY5 Bottom Plate Landing Gear	1
27	OXY1161	OXY5- PL Landing Gear Support	2
28	OXY1188	OXY5 Landing Gear Support for Plastic	2
29	TBEM4x10	M4x10 Button Screw	4





Pos	PartNo	DESCRIPTION	QTY	Po	PartNo	DESCRIPTION	QTY
1	OXY0780	OXY5 STD Tail Boom	1	26	OXY0811	OXY5-Tail Hub	1
2	OXY0822	OXY5 Tail Case Insert	1	27	OXY1036	3x6x1 Washer	2
3	OXY0974	Tail Case Plate	1	28	OXY0874	5mm Servo Ball	3
4	OXY1003	OXY5-Tail bearing	2	29	TCEM2X6	M2X6 Hex Cap Screw	7
5	RM126-ZZ	6x12x4 Radial Bearing	2	30	OXY1043	OXY5 PL Slider Ring	1
6	TCEM2X5	M2X5 Hex Cap Screw	6	31	OXY1005	OXY5- Tail Pitch Slider Bushing	1
7	OXY0818	OXY5 Tail Bell Crank	1	32	OXY0816	OXY5- Tail Slider Haft Moon	1
8	SMF682X-ZZ	2.5x6x2.6 Flange Bearing	2	33	MR128-ZZ	8X12X3.5 Radial Bearing	2
9	OXY0332	M2.5 Washer	2	34	OXY1038	2x3x3 Bushing	2
10	TCEM2.5X6	M2.5X6 Hex Cap Screw	5	35	OXY1042	OXY5 Link Control	2
11	OXY0973	OXY5-Vertical Fin	1	36	OXY0817	OXY5 Tail Bell Crank	1
12	OXY0821	Tail Case Rod	1	37	OXY1058	OXY5 - Tail Bell Crank Pin	2
13	TCEM3X6	M3X6 Hex Cap Screw	4	38	OXY0977	Bell Crank Arm	1
14	OXY0883	OXY5-Front Pulley Guide	1	39	SCM4X4	M4x4 Flat-Tip Set Screw	2
15	OXY0823	OXY5 Tail Belt Tensioner	2	40	TCEM3X8	M3X8 Hex Cap Screw	4
16	MF84-zz	4x8x3 flange Bearing	2	41	TCEM2.5X30	M2.5x30 Shoulder Hex Cap	1
17	OXY0812	OXY5 Tail Shaft	1	42	HTD3M-1698	Timing Belt	1
18	OXY0966	OXY5 19T Tail Pulley	1	43	TCEM3X16S1	M3X16 10mm Shouldered Hex	2
19	OXY1061	Bushing 6x8.5x3.6	1	44	SLNM3	M3 Self Lock Nut	2
20	OXY1059	2.5x14 Dowel Pin	1	45	OXY0040	6X8X0.1 SHIM	1
21	OXY0810	OXY4 Tail Grip	2	46	OXY0802	OXY5 AL Tail Servo Mount	2
22	MR105	5x10x3 Radial Bearing	4	47	OXY1087	OXY5 Servo Tab	2
23	OXY0039	8X10X0.2 SHIM	2	48	TCEM2.5x8	M2.5X8 Hex Cap Screw	4
24	F5-10M	5x10x4 Thrust Bearing	2	49	OXY0804	OXY5 Tail Push Rod	1
25	OXY0807	OXY5 Tail Grip Spacer	2	50	DR1252	Linkage Ball	2

OSP-1267-OXY5 - Center Hub

1 x Center Hub
2 x M3x10 Hex Cap Screw
1 x M4x20 Hex Cap Screw
1 x M4 Self Lock Nut

OSP-1268-OXY5 - Main Grip

1 x Main Grip
2 x 8x14x4 Radial Bearing
1 x M4x25 Hex Cap Screw
1 x 8x14x4 Thrust Bearing
1 Spacer 11x14x1

OSP-1269-OXY5
Main Grip Bearing

4 x 8x14x4 Radial Bearing
2 x 8x14x4 Thrust Bearing
2 Spacer 11x14x1

OSP-1270
OXY 5 - Dampeners Ring Soft

6 x Oring 7.5W3.5 70 Shore

OSP-1271
OXY 5 - Dampeners Ring Hard

6 x Oring 7.5W3.5 90 Shore

OSP-1272-OXY5
Spindle-Shaft

1 x Spindle
2 x Spacer 6x12x1
2 x M6x10 Button Screw

OSP-1273-OXY5
Follower Arm

1 Set follower Arm

OSP-1274-OXY5
Radius Arm

1 Set Radius Arm

OSP-1275-OXY5
Pitch Arm Ball Linkage

5 x 5mm Pitch Ball

OSP-1276-OXY5
40mm Turnbuckle Rod

2 x 40mm Turnbuckle Rod

OSP-1277-OXY5
Plastic Linkage Ball

10 x Plastic Ball Linkage

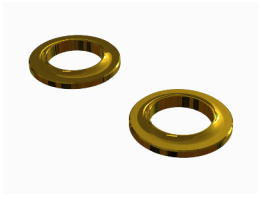
OSP-1278-OXY5
Swashplate

1 x Swash Plate

OSP-1279-OXY5
Swashplate Swivel Ball

1 x Center Ball
1 CF Cover
4 x Pitch Ball
2 x Lower SW Ball
1 x Anti Rotation Ball
3 x M2x5 Button Screw

OSP-1352-OXY5
Spindle Step Spacer, Set



1 x Spindle Step Spacer

OSP-1281-OXY5
Main-Shaft

1 x Main Shaft
1 x M4x20 Hex Cap Screw
1 x M4 Self Lock Nut

OSP-1282-OXY5
Main-Grip-Arm

1 x Grip Arm
1 x M3x8 Hex Cap Screw
1 x Pitch Ball

M4x20CS-10
Hex Cap Shoulder Screw M4x20, 10PCS

10 x M4x20 Shouldred Hex Cap Screw

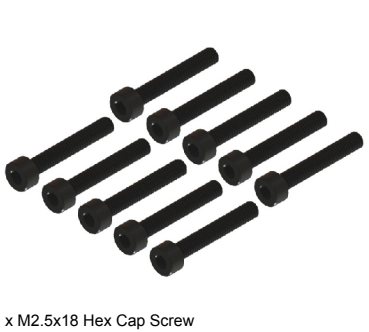
M4x25CS-10
Hex Cap Shoulder Screw M4x25, 10PCS

10 x M4x25 Shouldred Hex Cap Screw

M3x10CS-10
Hex Cap Screw M3x10, 10 PCS

10 x M3x10 Hex Cap Screw

M2.5x18CS-10
Hex Cap Screw M2.5x18, 10 PCS



10 x M2.5x18 Hex Cap Screw

OSP-1353
Washer 2.5x4x0.5, 10pcs

10 x 2.5x4x0.5 Washer

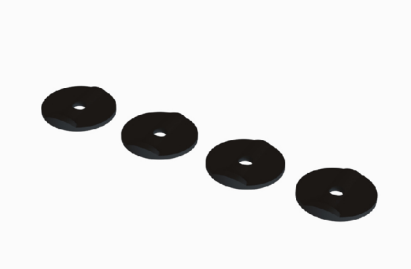
M4-SLN-10 Self Lock M4

10 x M4 Self Lock Nut

OSP-1280-OXY5
Blade-Holder

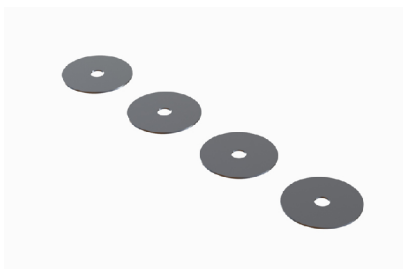
1 x Blade Holder

OSP-1341-OXY5
Main Blade Spacer 1.5mm



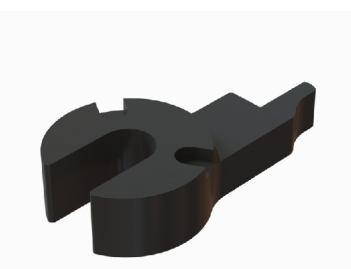
4 x 1.5 Main Blade Spacer

OSP-1342-OXY5
Main Blade Spacer 0.5mm



4 x 0.5 Main Blade Spacer

OSP-1357
OXY5-Leveler



1 x Leveler

OSP-1386 OXY5 - Rigid Dampener 2 x POM Dampener 2 x O-ring 7.5 w3.5 90 shore 2 x shim 8.1x11x0.1	OSP-1401 OXY5 - MEG Turnbuckle Pitch Rod 2 x M3x47 Turnbuckle Pitch Rod			

OSP-1283-OXY5
Upper Bearing Block

1 x Upper Bearing Block
1 x 10x22x6 Radial Bearing
2 x M3x8 Hex Cap Screw
2 x M3x10 Hex Cap Screw
1 x M2.5x8 Hex Cap Screw
2 x M2.5x12 Hex Cap Screw

OSP-1286-OXY5
Standard Servo Support

1 x Front Servo Arm Support
2 x M2.5x8 Hex Cap Screw

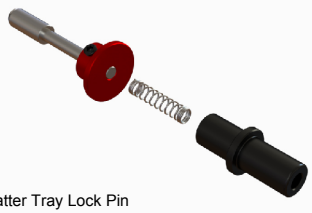
OSP-1284-OXY5
Middle Bearing Block

1 x Middle Bearing Block
1 x 10x22x6 Radial Bearing
2 x M3x8 Hex Cap Screw
2 x M3x10 Hex Cap Screw
5 x M2.5x8 Hex Cap Screw
2 x M2.5x12 Hex Cap Screw

OSP-1285-OXY5
Lower Bearing Block

1 x Lower Bearing Block
1 x 10x22x6 Radial Bearing
4 x M3x8 Hex Cap Screw
4 x 3x8x1 Washer

OSP-1346-OXY5
Quick Release Canopy Pin



1 x Batter Tray Lock Pin
1 x Release Battery Nut
1 x Set Screwv M3x4
1 x Spring 3x25
1 x Bushing

OSP-1288-OXY5
Front Boom Mount

2 x Boom Clamp
4 x 5mm Hexagon Rod
4 x M3 x8 Hex Cap Screw
1 x M3x22 Hex Cap Screw
1 x Frame Bushing

OSP-1289-OXY5
Antirotation Guide

1 x Anti rotation Guide
2 x M3x10 Hex Cap Screw
2 x M3x14 Hex Cap Screw

OSP-1290-OXY5
ESC Plate

1 ESC Tray Set

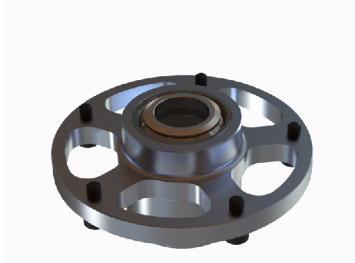
OSP-1291-OXY5
Middle Frame Plate

1 CF Middle Tray

OSP-1292-OXY5
Quick Release Battery Tray

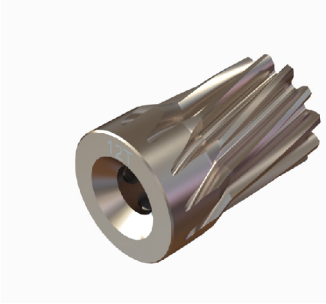
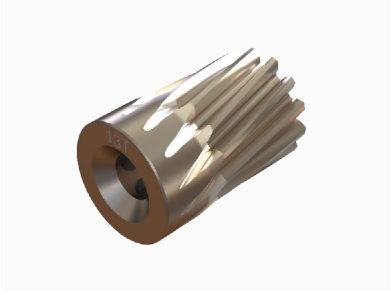
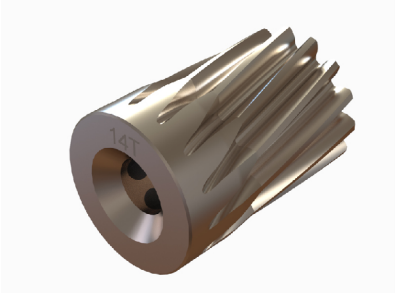
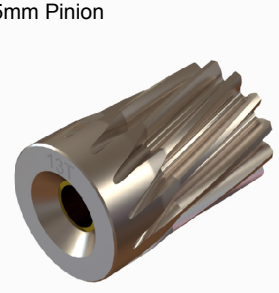
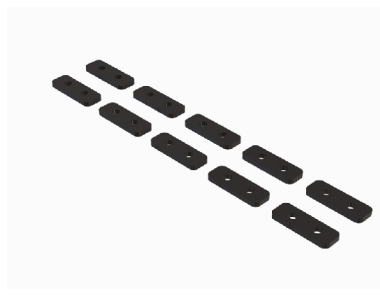
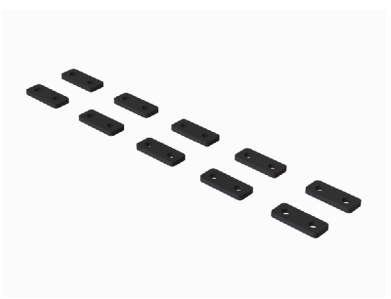
1 Battery Tray Plate

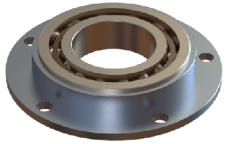
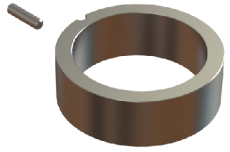
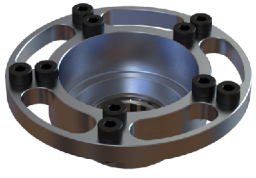
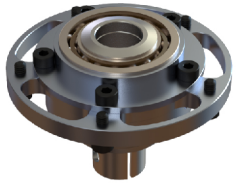
OSP-1293-OXY5
Main Gear Hub



1 Main Gear Hub Assembly

OSP-1294-OXY5 CNC Main Gear 1 x Main Gear	OSP-1467 OXY5 - Main Pulley 1 x Front Pulley	OSP-1308-OXY5 Rear Cyclic mini Servo Support 1 x Pulley Hub	OSP-1297-OXY5 One Way Sleeve 1 x Main Gear Sleeve	OSP-1298-OXY5 One Way Lock Pin 1 x Jesus Pin
OSP-1407 OXY5 Plastic Landing Gear Strut, White 1 x Landing Gear Support Set	OSP-1300-OXY5 Bottom Plate Landing Gear 1 x Bottom Plate	OSP-1405 OXY5 Plastic Landing Gear, Tube Landing Gear Tube, Set	OSP-1302-OXY5 Main Frame, 1Pcs 1 x Main Frame	OSP-1303-OXY5 Front Length Front Length, Set
OSP-1304-OXY5 Back Length Rear Length, Set	OSP-1305-OXY5 Std CF Canopy Mount Plate Canopy Mount Plate, Set	OSP-1306-OXY5 Quick Release canopy Quick Release Canopy, Set	OSP-1307-OXY5 Frame Spacer Bushing Frame Space Bushing, 10 Pcs	Rear Cyclic Servo

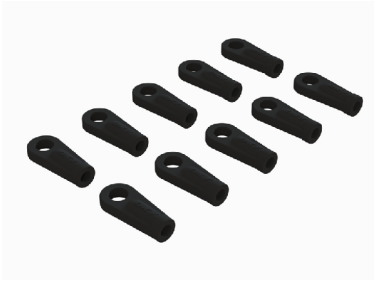
OSP-1309-OXY5 Front Right Cyclic mini Servo Support Right Front Cyclic mini Servo Support	OSP-1310-OXY5 Front Left Cyclic mini Servo Support Front Left Cyclic mini Servo Support	OSP-1311-OXY5 Servo Arm F Servo Arm, 5pcs	OSP-1312-OXY5 12T 6mm Pinion  1 x Pinion 12T	OSP-1313-OXY5 13T 6mm Pinion  1 x Pinion 13T
OSP-1314-OXY5 14T 6mm Pinion  1 x Pinion 14T	OSP-1358-OXY5 12T 5mm Pinion 	OSP-1359-OXY5 13T 5mm Pinion 	OSP-1360-OXY5 14T 5mm Pinion 	OSP-1318-OXY5 Front Pulley Guide Belt Support Front Pulley Guide Belt Support
OSP-1319-OXY5 Front Pulley Guide Belt Front Pulley Guide Belt, Set	OSP-1347-OXY5 mini-Servo-Support-Set mini Servo Support, Set	OSP-1287-OXY5 Motor Mount 1 x Motor Mount	OSP-1349-OXY5 Servo Tab  Servo tab, 10pcs	OSP-1350-OXY5 mini-Servo-Tab  mini Servo tab, 10pcs

OSP-1378 OXY5 - Motor Shaft Extra Support 1 x Thirst Motor Mount Block 1 x 5x13x4 Flange Bearing 1 x 6x13x5 Flange Bearing 4 x M3x12 Hex Cap Screw 4 x M4x12 Hex Cap Screw	OSP-1425-OXY5-Front-Frame-Spacer 2 x Front Frame Spacer	OSP-1426-OXY5-Rear-Frame-Spacer 2 x Rear Frame Spacer	OSP-1427-OXY5-Main-Gear-Bushing  1 x Main Gear Bushing	OSP-1428-OXY5-Main-Gear-One-Way-Case  1 x One Wase Case
OSP-1429-OXY5-Main Gear One Way Sleeve 1 x Main Gear One Way Sleeve	OSP-1430-OXY5 Main Gear Hub  1 x Main Gear Hub	OSP-1456-OXY5 HF One Way Hub, Set  1 x Main Gear Hub, Set		

OSP-1335-OXY5
45mm Turnbuckle Rod

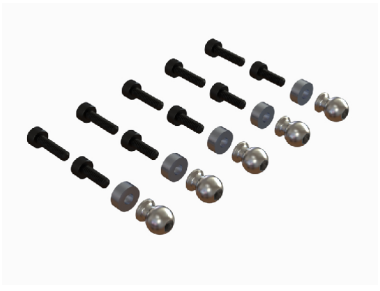
45mm Turnbuckle Rod, 3Pcs

OSP-1277-OXY5
Plastict Linkage Ball, 10Pcs



Plastict Linkage Ball, 10Pcs

OSP-1339-OXY5
Servo Ball



Servo Ball, 5pcs

OSP-1354
3x8x1-Washer

3x8x1-Washer, 10pcs

M2x6CS-10
Hex Cap Screw M2x6, 10 PCS

M2x6 Hex Cap Screw, 10pcs

M2.5x8CS-10
Hex Cap Screw M2.5x8, 10 PCS

Hex Cap Screw M2.5x8, 10 PCS

M2.5x10CS-10
Hex Cap Screw M2.5x10, 10 PCS

Hex Cap Screw M2.5x10, 10 PCS

M2.5x12CS-10
Hex Cap Screw M2.5x12, 10 PCS

Hex Cap Screw M2.5x12, 10 PCS

M2.5x14CS-10
Hex Cap Screw M2.5x14, 10 PCS

Hex Cap Screw M2.5x14, 10 PCS

M3x6CS-10
Hex Cap Screw M3x6, 10PCS

Hex Cap Screw M3x6, 10PCS

M3x8CS-10
Hex Cap Screw M3x8, 10 PCS

Hex Cap Screw M3x8, 10 PCS

M3x10CS-10
Hex Cap Screw M3x10, 10 PCS

Hex Cap Screw M3x10, 10 PCS

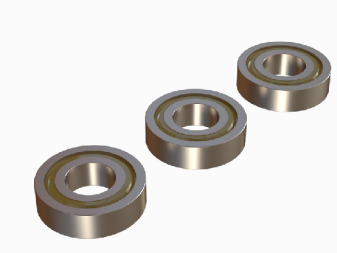
M3x14CS-10
Hex Cap Screw M3x14, 10PCS

Hex Cap Screw M3x14, 10PCS

M3x22CSFT-10
Hex Cap Screw M3x22, 10PCS

Hex Cap Screw M3x22, 10PCS

OSP-1338
10-x22x6-Radial-Bearing



10x22x6 Radial Bearing

OSP-1315-OXY5 Tail Boom

1 x Tail Boom

OSP-1316-OXY5
Tail Servo Mount

Tail Servo Mount, Set

OSP-1317-OXY5
Tail Case Insert

1 x Tail Case Insert

OSP-1320-OXY5
Vertical Fin

Vertical Fin, Set

OSP-1322-OXY5
Tail Case Side

Tail Case Side

OSP-1321-OXY5
Tail Case Rod

Tail Case Rod

OSP-1323-OXY5
Tail hub

1 x Tail hub

OSP-1324-OXY5
Tail Shaft

1 x Tail Shaft

OSP-1325-OXY5
18T Tail Pulley

1 x 18T Pulley

OSP-1326-OXY5
19T Tail Pulley

1 x 19T Pulley

OSP-1327-OXY5
20T Tail Pulley

1 x 20T Pulley

OSP-1328-OXY5
Tail Pitch Slider

1 x Tail Pitch Slider

OSP-1329-OXY5
Tail pitch slider linkage

2 x Platic Link Control, Spare

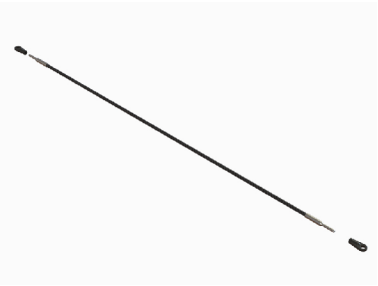
OSP-1330-OXY5
Bell Crank Support

1 x Bell Crank Support, Set

OSP-1331-OXY5
Tail Bell Crank

1 x Tail Bell Crank

OSP-1332-OXY5
Tail Push Rod Standard Lenght



1 x Tail Push Rod

OSP-1334-OXY5
Tail Belt STD Lenght

1 x HTD3M 1698mm Timing Belt

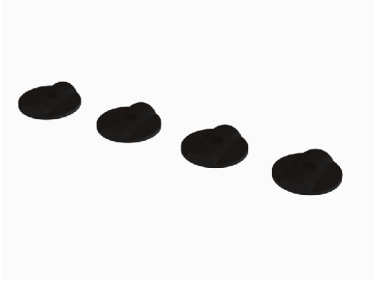
OSP-1336-OXY5
Tail Grip

1 x Tail Grip

OSP-1337-OXY5
Tail Grip Service Part

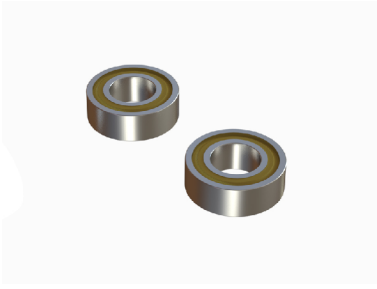
2 x Thrust Bearing 5x10x4
4 x Radial Bearing 5x10x3
2 x Shim 8x10x0.2
2 x Tail Grip Spacer

OSP-1343-OXY5
Tail Blade Spacer



4 x 1mm Tail Blade Spacer

OSP-1344-OXY5
Tail Case Bearing Service Bag

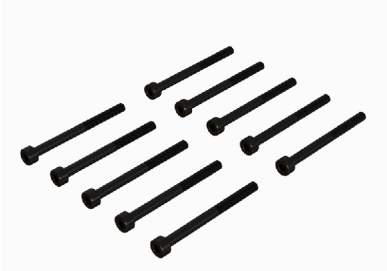


2 x 6x12x4 Radial Bearing

OSP-1345-OXY5
Tail Bell Crank Service Bag

1 x CF Arm
1 x ball
3 x M2x6 Hex Cap Screw

M2.5x30CS-10-Hex Cap
Shoulder Screw M2.5x30,10PCS



M2.5x30 Hex Cap Screw

M3x6CS-10
Hex Cap Screw M3x6, 10PCS

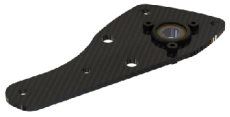
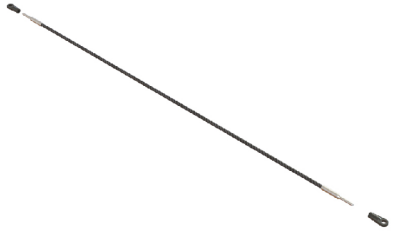
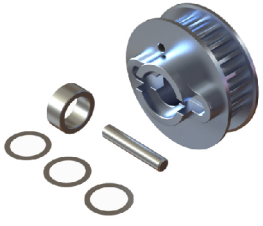
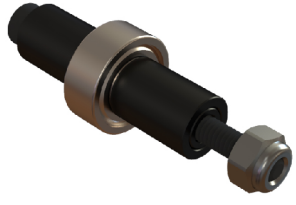
M3x6CS-10
Hex Cap Screw M3x6, 10PCS

M3x8CS-10
Hex Cap Screw M3x8, 10 PCS

Hex Cap Screw M3x8 10PCS

M2.5x6CS-10
Hex Cap Screw M2.5x6, 10 PCS

Hex Cap Screw M2.5x6, 10 PCS

M2x6CS-10 - Hex Cap Screw M2x6, 10 PCS Hex Cap Screw M2x6, 10 PCS	OSP-1454-OXY5-HF-Verticl-Fin 1 x HF Vertical Fin	OSP-1455-OXY5-HF-Tail-Case  1 x HF Side Case	OSP-1422-OXY5-Black White Matte Painted STD Tail Boom 1 x STD Matte Black-White Painted Boom	OSP-1423-OXY5-Black White Matte Painted 625 Tail Boom 1 x 625 Matte Black-White Painted Boom
OSP-1374 OXY5 - MEG Stretch Tail Belt 1 x Meg Tail Belt	OSP-1375 OXY5 - MEG Stretch Tail Push Rod  1 x Meg Tail Rod	OSP-1451-OXY5 HF 21T Tail Pulley  1 x 21T tail Pulley, Set	OSP-1452-OXY5-HF-22T-Tail-Pulley 1 x 22T tail Pulley, Set	OSP-1453-OXY5 HF Tail Tensioner  1 x Tensioner, Set
OSP-1373 OXY5 - MEG Stretch Tail Boom 				

SP-OXY3-054 - OXY3 Battery Hook & Loop, 2 Set Battery Hook & Loop, 2 Set	LX0194 - 10/15mm Electronic Hook & Loop Electronic Hook & Loop	LX5242 - Omicron Threadlocker Medium Strength 	LX5648 - Omicron Retaining Compound High Strength Bonding 	SP-OXY3-055 - OXY3 Double Side Adhesive Tape, 2PC Double Side Adhesive Tape, 2PC
SP-OXY3-057 - Cable Ties Set 	LX0169 - 8/10mm Spindle Shaft Wrench 	OSP-1363-OXY5-300mm Battery Velcro 	OSP-1364-OXY5-255mm Battery Velcro 	

Update list

5 - August - 2019: edit page 11

Add Pro Tips To optimize assembly precision and compensate tollerance slack, add little ammount of superglue 401 or 402, between Tail Pulley and Tail Shaft as shown.For service operation, heat with lighter the Shaft to unlock the parts.

5 - August - 2019: edit page 14

Add Pro Tips: To optimize assembly precision and compensatetollerance slack, add little ammount of superglue 401 or 402, between Tail Case Bearing and Tail Shaft as shown.For service operation, gently push out the shaft.

5 - August - 2019: page 15

Add Pro Tips: add litte ammount of loctite 243 between Tail Hub and Tail Shaft , will increase the assemby precision and strenght. For service operation, heat with lighter the Hub and unlock lockthread.

5 - August - 2019: page 28

Edit Fine Adjust Shims Note: In order to give fine adjustment options, in the Extra Hardware Bag you will find extra shims 12X18X0.1. Start assembly one shim. If Gear Hub has play more than 0.1,add shims as required,

Add Pro Tips: The Gear Hub must have at lest 0.1mm vertical play.

5 - August - 2019: page 30

Edit main Shaft Side Note.

5 - August - 2019: page 31

Add Note: In order to remove Main Shaft vertical play, Lower Bearing Block MUST move UP! To remove eventually residual Main Shaft vertical play, gently increase Jesus Pin Screw tighten.

5 - August - 2019: page 34

Add note for Linkage Ball Position: In our testing 17.5mm default servo ball mount works best for most FBL and servo combinations. However depending on your servo resolution and FBL for example NEO you may yield better results with 14.5mmposition.

5 - August - 2019: page 34

Main Gear/Pinion Mesh Pro Tips: *Push motor / pinion against main gear, then rotate main gear by hand,find if there is any high spot, if there is, then set your gear mesh tight there.By tight, push lightly by hand.Then rotate gear, slighty by hand. Then lock down the motor position.Then check by hand, high spot should just contact, rest you should feel just a hair click of backslash.*

15 - May - 2020: page 35

Update dimension Meg Head Pitch Rod 64.75mm (Was 59.75mm)

15 - May - 2020: page 3

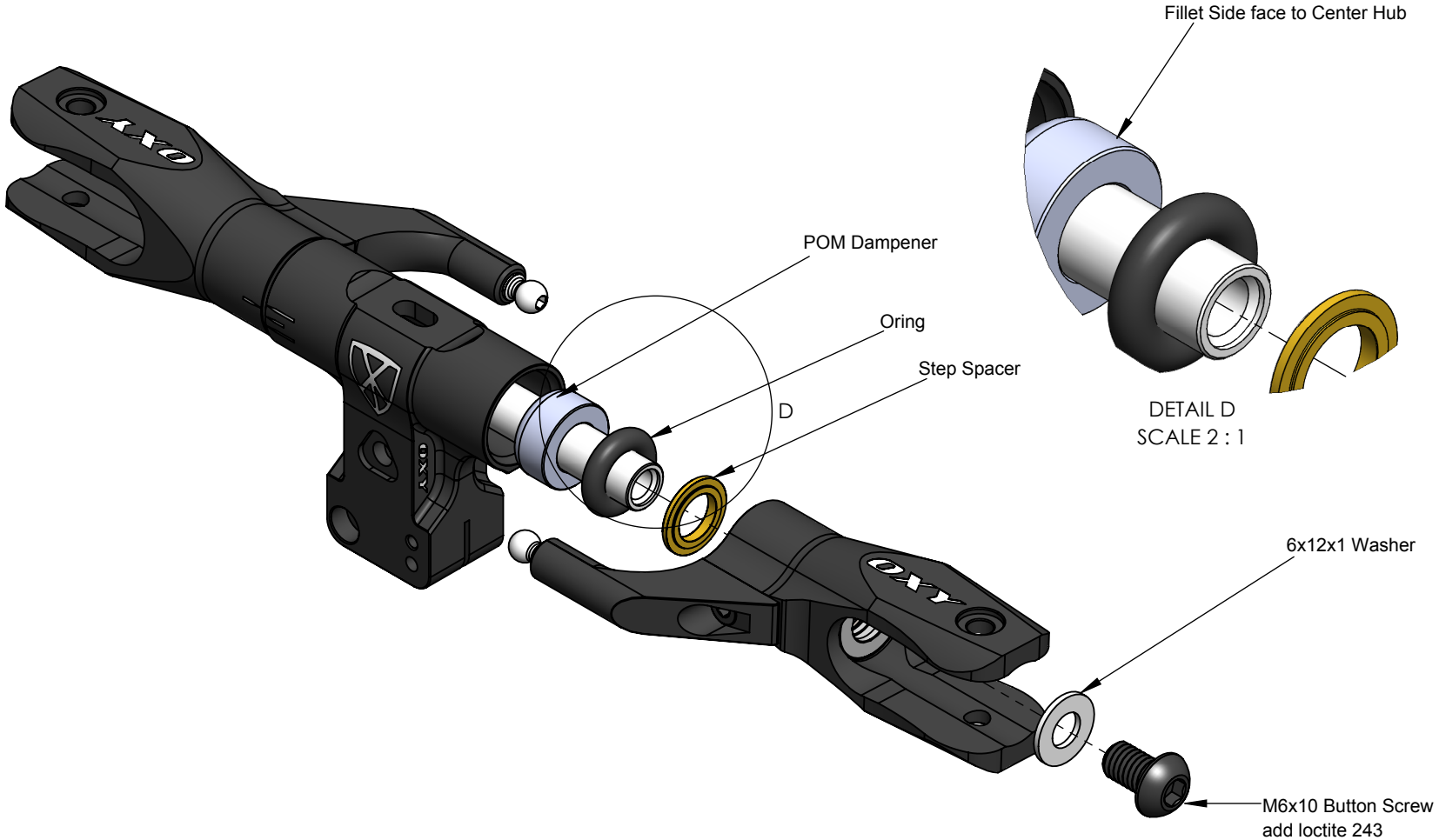
Add addendum for Meg

05-Oct - 2020: page 35

Upadate Head Pitch Rod

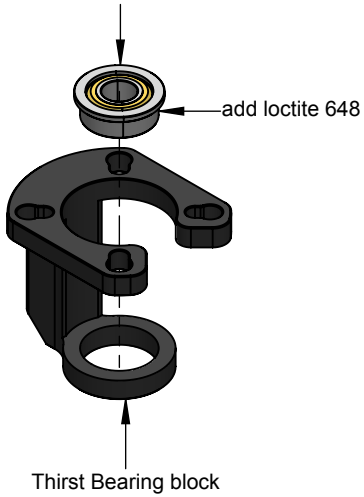
Semi-Rigid Dampener .....page 77
3th Motor mount Block.....page 78

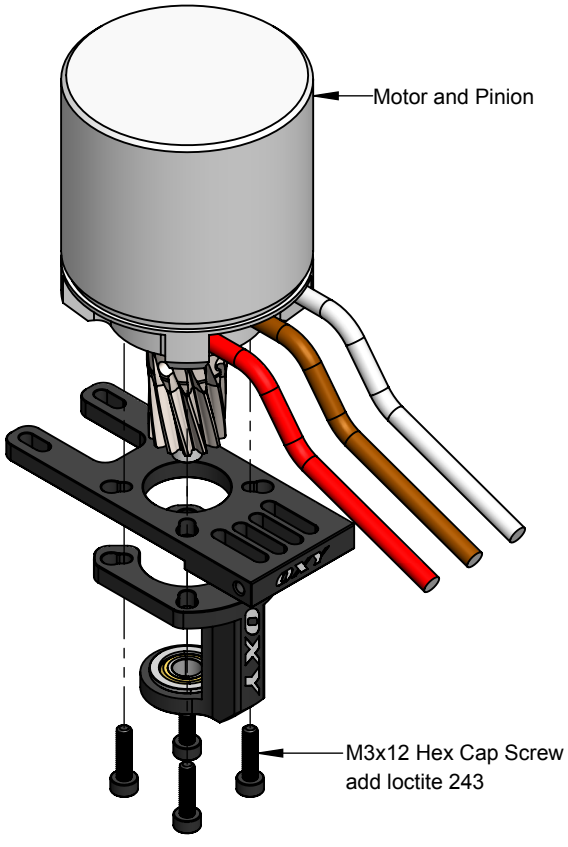
Semi-Rigid Dampener

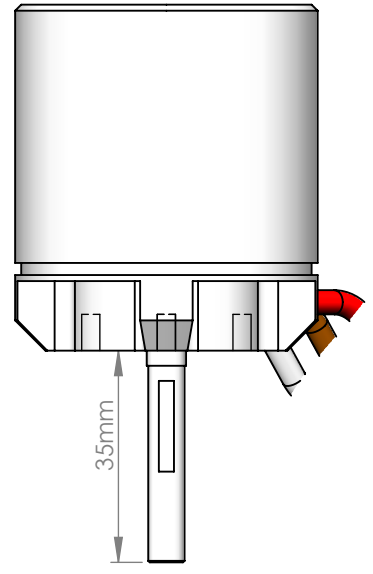


3th Motor mount Block

Depend on your Motor Shaft
Please choose 6x13x5 Flange Bearing
or 5x13x4 Flange Bearing







minimum out put Motor Shaft length